

BARBER - M24 0124575

E6349991

UPC



E6349991

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0124575 M2400124614

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHARGE	

BARBER - M24 0124577

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349991
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .23
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .383
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .446754

THE AMR FOR THIS RIFLE IS: 1.122

CENTROIDAL DISTANCES

0 TO 1 .989001
1 TO 2 1.44544
1 TO 3 1.10388

2 3

+ <---+POA

BARBER - M24 0124578

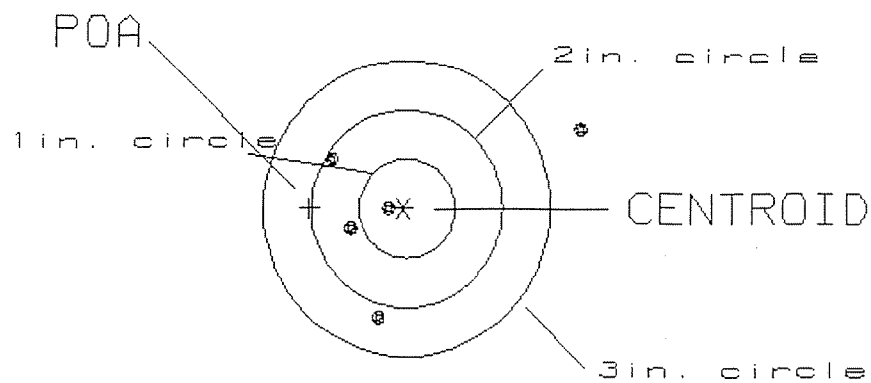
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .989
MIN RADIUS : .234
MEAN RADIUS : .970
MAX RADIUS : 1.964
CENTROID X : .989
CENTROID Y : .001

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349991

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.58
VS= 1.87
GS= 2.77

1
3
4

BARBER - M24 0124579

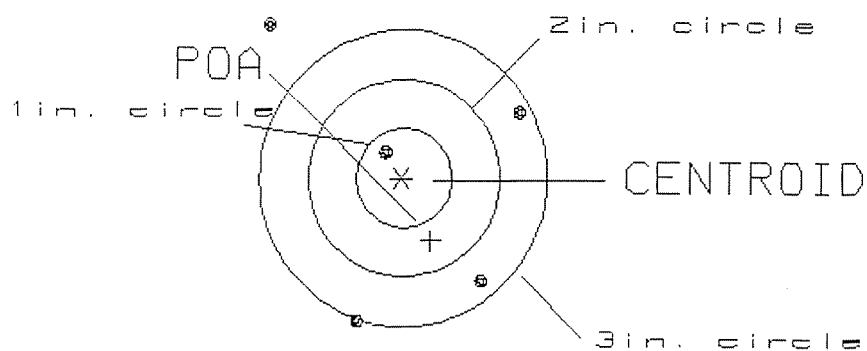
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .708
MIN RADIUS : .309
MEAN RADIUS : 1.322
MAX RADIUS : 2.094
CENTROID X : -.309
CENTROID Y : .637

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349991

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.55

1

VS= 3.08

1

GS= 3.39

3

BARBER - M24 0124580

REMINGTON CENTERFIRE ACCURACY TEST

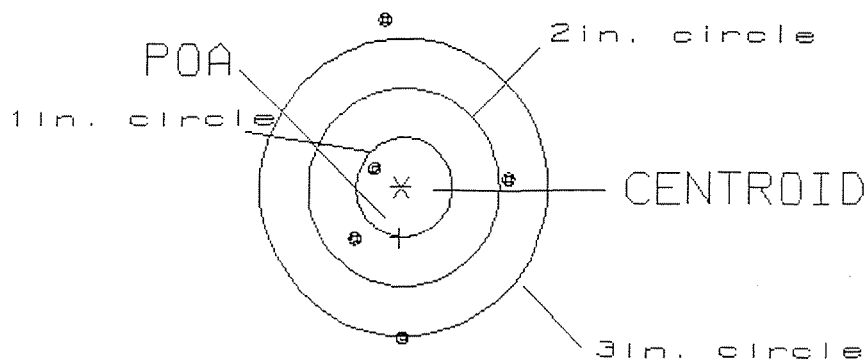
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .512
MIN RADIUS : .394
MEAN RADIUS : 1.073
MAX RADIUS : 1.680
CENTROID X : .010
CENTROID Y : .511

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349991

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.58

1

VS= 3.19

2

GS= 3.20

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349991DATE 7-26-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.43	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.33	2.52	
PULL #3	2.67	2.35	2.52	
PULL #4	2.72	2.34	2.61	
PULL #5	2.62	2.38	2.53	
TOTAL	13.21	11.83	12.57	
AVG.	2.64	2.37	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.14	
PULL #2	3.11	3.07	
PULL #3	3.12	3.08	
PULL #4	3.09	3.09	
PULL #5	3.10	3.08	
TOTAL	15.56	15.46	
AVG.	3.11	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.04		3.95
PULL #2	4.04	4.11		3.90
PULL #3	4.02	4.11		4.04
PULL #4	4.05	4.11		3.90
PULL #5	3.99	4.11		4.13
TOTAL	20.19	20.48		19.92
AVG.	4.04	4.05		3.98

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6349991

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-91	92
CONT.	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	7-31-91	92
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>25⁵</u> <u>22⁵</u>	7-31-92	9W
	J) ASSEMBLE STOCK		7-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-92	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CR
	M) IRON SIGHT ALIGNMENT		7-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CR
640	GALLERY TEST AND TARGET	L 55 R 88	7-3-97	TAD
	A) MALFUNCTIONS		9-3-97	TAD
	B) PIERCED PRIMERS		9-3-97	TAD
645	INSPECT FOR LIVE AMMO		9-3-97	TAD AC
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CR
	B) TRIGGER PULL	<u>2.58</u> <u>2.42</u> <u>2.43</u> <u>2.34</u> <u>2.36</u>	9-6-97	CR
	C) FUNCTION		9-12-97	CR
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0124983 24622

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO.
E6349991

46
ORDER NO.
25705

18DR



5705 E6349991

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

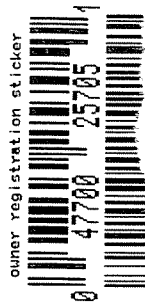
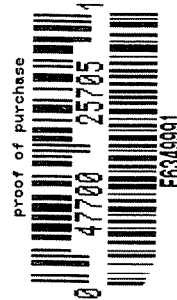


E6349991

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM