

UPC



E6349993

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

ISRAELI GUNS IS-B-YLS

GUN SERIAL # E 6349993

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5/12	TRP

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>² 10</u> <u>² 10</u> <u>2</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK		<u>5-29-97 RW</u>	
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97 RP</u>	
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97 RW</u>	
	M) IRON SIGHT ALIGNMENT		<u>5-29-97 RW</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-29-97 RW</u>	
640	GALLERY TEST AND TARGET	<u>Windy RP L70</u>	<u>6-17-97 TM</u>	
	A) MALFUNCTIONS		<u>6-17-97 TM</u>	
	B) PIERCED PRIMERS		<u>6-17-97 TM</u>	
645	INSPECT FOR LIVE AMMO		<u>6-17-97 TM</u>	
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97 RP</u>	
	B) TRIGGER PULL	<u>2.45</u> <u>2.67</u> <u>2.51</u> <u>2.51</u> <u>2.49</u>	<u>6-18-97 CK</u>	
	FUNCTION		<u>6-23-97 RP</u>	
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349993
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0243333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.1$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.102918$

THE AMR FOR THIS RIFLE IS: $.799$

CENTROIDAL DISTANCES

0	TO	1	.25773
1	TO	2	.612896
1	TO	3	.509221

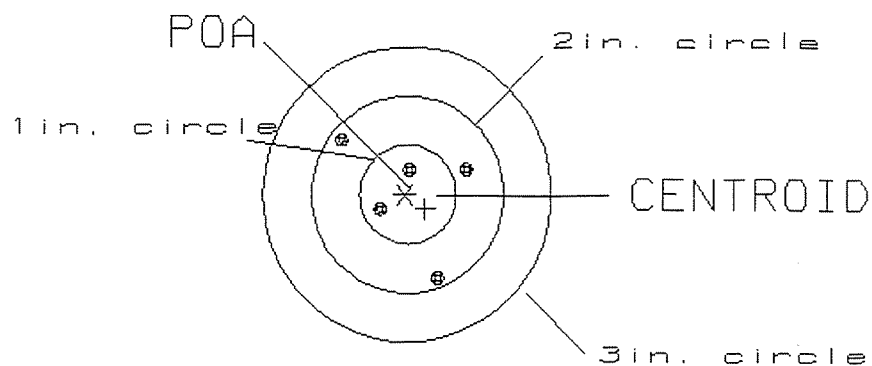
1 + 3 <----POA
2

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .258
MIN RADIUS : .282
MEAN RADIUS : .588
MAX RADIUS : .903
CENTROID X : -.211
CENTROID Y : .148

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349993

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.22

2

VS= 1.36

5

GS= 1.67

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .482

MIN RADIUS : .377

MEAN RADIUS : .747

MAX RADIUS : 1.542

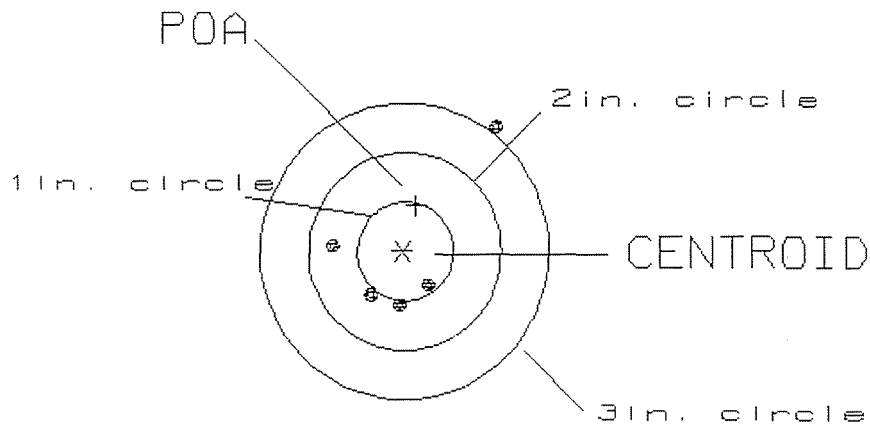
CENTROID X : -.142

CENTROID Y : -.461

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349993

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.70

1

VS= 1.76

4

GS= 2.09

4

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .281

MIN RADIUS : .182

MEAN RADIUS : 1.062

MAX RADIUS : 1.566

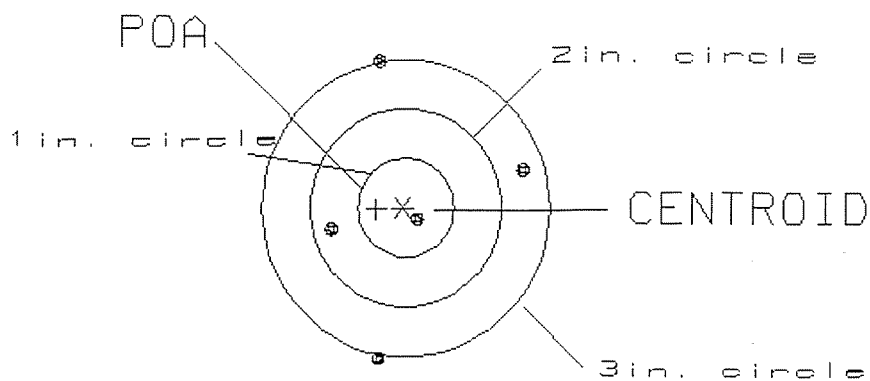
CENTROID X : .280

CENTROID Y : .013

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349993

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.97

1

VS= 3.01

2

GS= 3.01

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349993DATE 5-14-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.71	2.72	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.66	2.76	
PULL #3	2.70	2.66	2.83	
PULL #4	2.74	2.74	2.82	
PULL #5	2.58	2.42	2.40	
TOTAL	13.43	13.20	13.46	
AVG.	2.69	2.64	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	3.08	
PULL #2	3.10	3.12	
PULL #3	3.10	3.14	
PULL #4	3.16	3.12	
PULL #5	3.03	3.03	
TOTAL	15.43	15.49	
AVG.	3.09	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.17		4.08
PULL #2	4.17	4.20		4.14
PULL #3	4.11	4.24		4.19
PULL #4	4.17	4.20		4.16
PULL #5	4.16	4.10		4.20
TOTAL	20.71	20.91		20.77
AVG.	4.14	4.18		4.15

Do Not Use

IL NO.



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MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT
Instruction
enclosed to aid
safe use of
firearm.

SERIAL NO.
E6349993

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46

25705

26PR



5705 E6349993

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM