

UPC



E6349995

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHARGE

BARBER - M24 0124629

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349995
22 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.114$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0783333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.138319$

THE AMR FOR THIS RIFLE IS: 1.07

CENTROIDAL DISTANCES

0 TO 1	.140186
1 TO 2	.302476
1 TO 3	.517769

2
+₁ <----POA
3

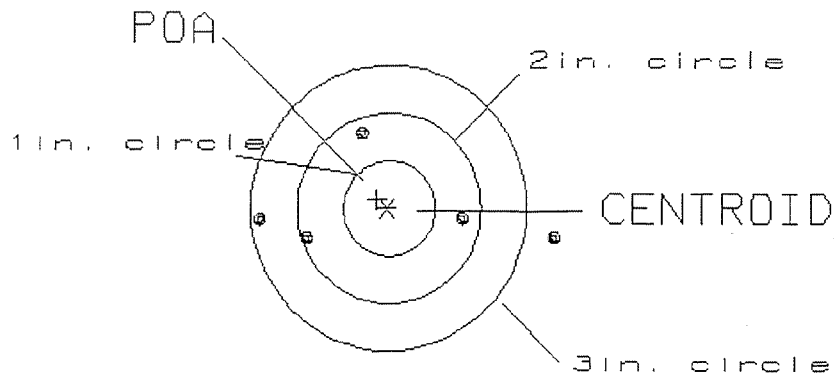
PATTERN #: 1

POA TO CENTROID: .140
MIN RADIUS : .831
MEAN RADIUS : 1.180
MAX RADIUS : 1.848
CENTROID X : .104
CENTROID Y : -.094

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.26

0

VS= 1.06

3

GS= 3.27

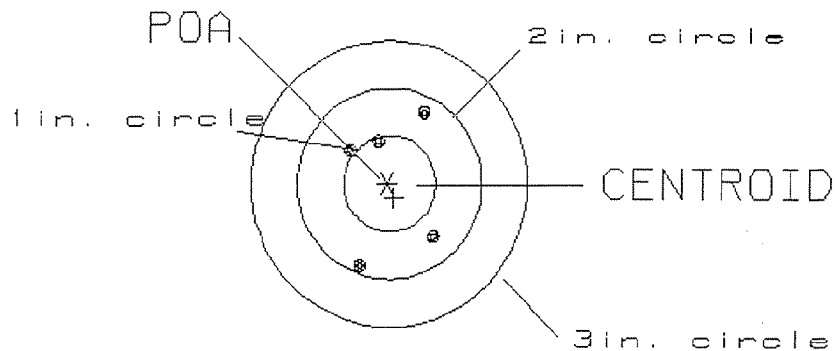
4

PATTERN #: 2
 POA TO CENTROID: .169
 MIN RADIUS : .432
 MEAN RADIUS : .695
 MAX RADIUS : .921
 CENTROID X : -.072
 CENTROID Y : .152

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .89

1

VS= 1.60

5

GS= 1.75

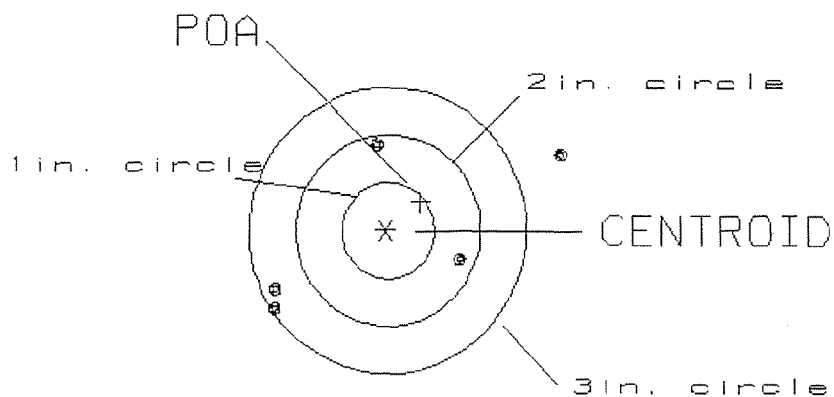
5

PATTERN #: 3
 POA TO CENTROID: .476
 MIN RADIUS : .829
 MEAN RADIUS : 1.334
 MAX RADIUS : 2.047
 CENTROID X : -.374
 CENTROID Y : -.293

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.15

0

VS= 1.71

2

GS= 3.55

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349995DATE 7-28-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.26	2.54		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.30	2.49		
PULL #3	2.34	2.30	2.48		
PULL #4	2.36	2.24	2.39		
PULL #5	2.32	2.32	2.40		
TOTAL	11.71	11.42	12.30		
AVG.	2.342	2.284	2.460		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.29		
PULL #2	3.04	3.08		
PULL #3	3.06	3.09		
PULL #4	2.99	3.16		
PULL #5	2.88	3.15		
TOTAL	15.01	15.77		
AVG.	3.002	3.154		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.15		4.12
PULL #2	4.19	4.19		4.10
PULL #3	4.19	4.20		4.12
PULL #4	4.09	4.24		4.33
PULL #5	4.12	4.20		4.33
TOTAL	20.66	20.98		21.00
AVG.	4.132	4.196		4.200

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 634995

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-7-97	AC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	8-7-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	8-8-97	
	J) ASSEMBLE STOCK		7-31-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-27-97	KP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	CR
	M) IRON SIGHT ALIGNMENT		7-31-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	CR
640	GALLERY TEST AND TARGET	WIN: <u>L 65</u> <u>R 85</u>	8-22-97	TM
	A) MALFUNCTIONS		8-22-97	TM
	B) PIERCED PRIMERS		8-22-97	TM
645	INSPECT FOR LIVE AMMO		8-22-97	TRD
655	FINAL INSPECTION A) HEADSPACE		8-27-97	TRP
	B) TRIGGER PULL	<u>2.26</u> <u>2.23</u> <u>2.30</u> <u>2.25</u> <u>2.26</u>	8-24-97	TM
	C) FUNCTION		8-27-97	RP
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
essential to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6349995

46 ORDER NO
25705

08DR

5705 E6349995

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MODEL 700™ M24

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SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

