

UPC



E6349996

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0124640

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349996
20 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00433333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .034

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .034275

THE AMR FOR THIS RIFLE IS: .988

CENTROIDAL DISTANCES

0 TO 1 .139086
1 TO 2 .433254
1 TO 3 .113442

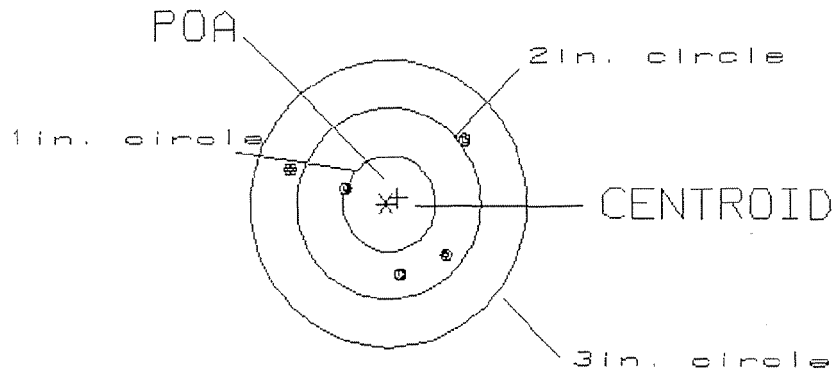
3+ 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .139
 MIN RADIUS : .514
 MEAN RADIUS : .865
 MAX RADIUS : 1.160
 CENTROID X : -.124
 CENTROID Y : -.063

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349996

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.87

0

VS= 1.46

3

GS= 1.97

5

BARBER - M24 0124642

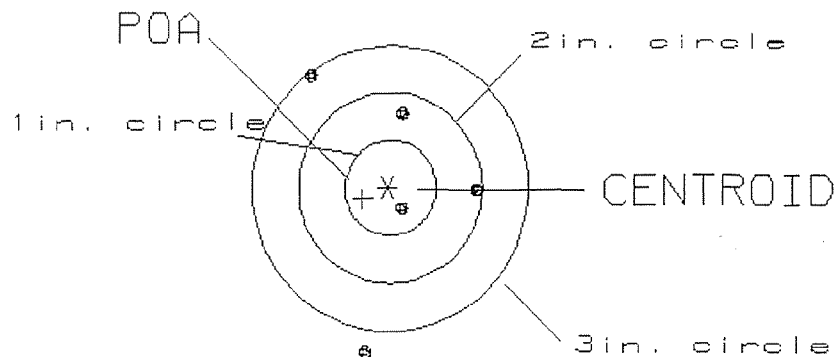
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .295
MIN RADIUS : .264
MEAN RADIUS : 1.040
MAX RADIUS : 1.751
CENTROID X : .271
CENTROID Y : .115

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.80
VS= 2.89
GS= 2.94

1
3
4

BARBER - M24 0124643

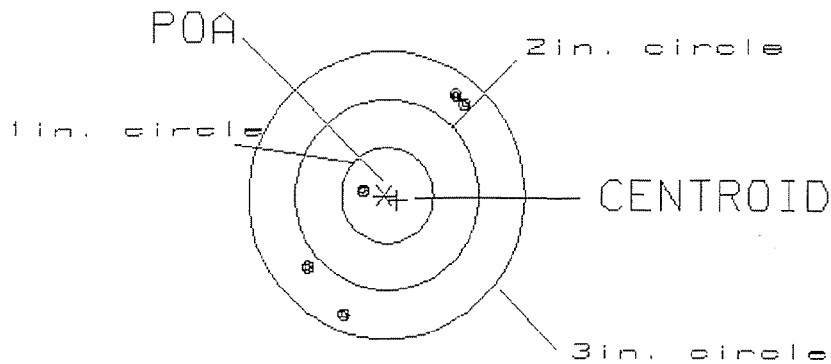
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .143
MIN RADIUS : .220
MEAN RADIUS : 1.059
MAX RADIUS : 1.353
CENTROID X : -.134
CENTROID Y : .050

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

VS= 2.36

1

GS= 2.65

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349996DATE 4-26-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.48	2.75		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.58	2.71		
PULL #3	2.56	2.59	2.70		
PULL #4	2.57	2.56	2.86		
PULL #5	2.52	2.60	2.81		
TOTAL	12.43	12.81	13.83		
AVG.	2.49	2.56	2.77		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.07		
PULL #2	3.07	3.01		
PULL #3	3.03	3.18		
PULL #4	3.06	3.04		
PULL #5	2.94	3.01		
TOTAL	15.18	15.31		
AVG.	3.04	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.03		3.94
PULL #2	3.97	4.04		3.98
PULL #3	4.09	4.00		3.88
PULL #4	4.05	4.15		4.12
PULL #5	4.11	4.09		4.26
TOTAL	20.26	20.31		20.18
AVG.	4.05	4.06		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349996

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625.	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>35</u> <u>35</u> <u>35</u>	7-31-97	9w
CONT.	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	7-31-97	9w
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>22</u> <u>22⁵</u>	7-31-97	9w
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-25-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-28-97	CR
	M) IRON SIGHT ALIGNMENT		7-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-28-97	CR
640	GALLERY TEST AND TARGET	Win: <u>L 75</u> <u>R 75</u>	8-20-97	TM
	A) MALFUNCTIONS		8-20-97	TM
	B) PIERCED PRIMERS		8-20-97	TM
645	INSPECT FOR LIVE AMMO		8-20-97	TAP
655	FINAL INSPECTION A) HEADSPACE		8-25-97	CR
	B) TRIGGER PULL	<u>2.25</u> <u>2.27</u> <u>2.28</u> <u>2.26</u> <u>2.30</u>	8-25-97	CR
	C) FUNCTION		8-25-97	CR
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349996

46
ORDER NO
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08DR

5705 E6349996

ORDER 25705

MODEL 700™ M24

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SERIAL NO



E6349996

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

