

BARBER - M24 0124683

UPC



E6349999

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0124685

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349999
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00666667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.121333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .121516

THE AMR FOR THIS RIFLE IS: 1.01

CENTROIDAL DISTANCES

0	TO	1	.240104
1	TO	2	.499616
1	TO	3	.429076

2 + 1 <----POA

3

BARBER - M24 0124686

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .240

MIN RADIUS : .526

MEAN RADIUS : 1.140

MAX RADIUS : 1.536

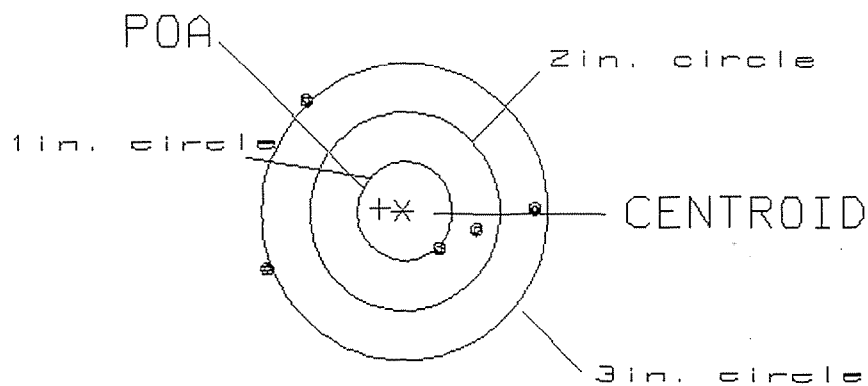
CENTROID X : .239

CENTROID Y : -.023

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349999

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 1.74

2

GS= 2.84

3

BARBER - M24 0124687

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

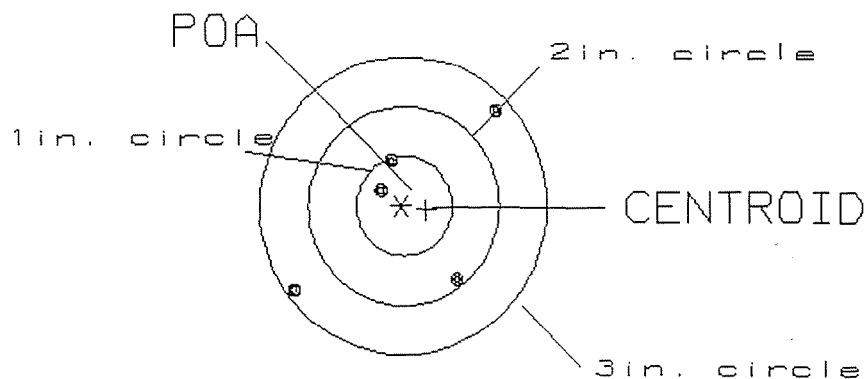
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .260
MIN RADIUS : .285
MEAN RADIUS : .907
MAX RADIUS : 1.465
CENTROID X : -.257
CENTROID Y : .037

15 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18

2

VS= 1.83

3

GS= 2.85

5

BARBER - M24 0124688

REMINGTON CENTERFIRE ACCURACY TEST

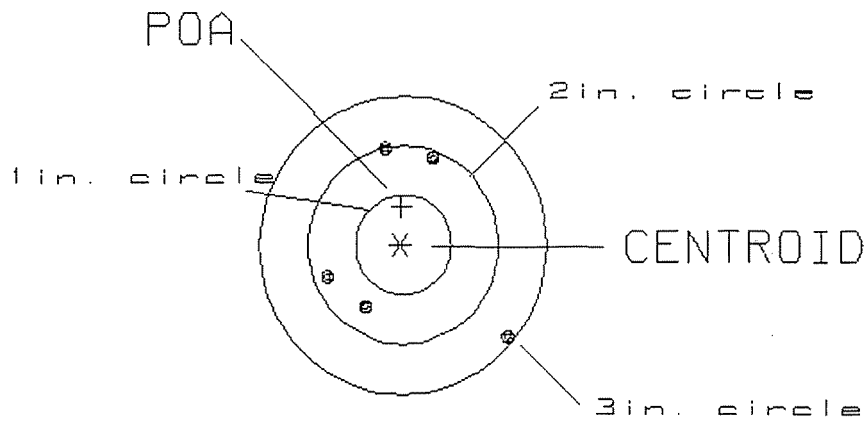
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [3]
POA TO CENTROID: .378
MIN RADIUS : .711
MEAN RADIUS : .983
MAX RADIUS : 1.396
CENTROID X : -.002
CENTROID Y : -.378

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92
VS= 1.87
GS= 2.24

0
4
5

MOD. _____ GA. _____ GUN # E6349999
CAL. _____

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st	R I S	
	2nd		
	3rd		
	4th		

FUNCTION

RD 6654

Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349999DATE 8-1-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.83	2.80	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.82	2.73	2.75	
PULL #3	2.77	2.79	2.96	
PULL #4	2.74	2.76	2.57	
PULL #5	2.89	2.81	2.92	
TOTAL	13.53	13.92	14.00	
AVG.	2.71	2.78	2.80	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.17	
PULL #2	3.06	3.05	
PULL #3	3.13	3.20	
PULL #4	3.14	3.20	
PULL #5	3.20	3.25	
TOTAL	15.49	15.82	
AVG.	3.10	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.11		3.97
PULL #2	4.13	4.11		4.09
PULL #3	4.15	4.24		4.11
PULL #4	4.01	3.88		3.88
PULL #5	4.07	3.62		4.13
TOTAL	20.30	19.96		20.18
AVG.	4.06	3.99		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349999

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) BARBER M240 124693	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-12-97	CR
	J) ASSEMBLE STOCK		8-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-97	CR
	M) IRON SIGHT ALIGNMENT		8-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-97	CR
640	GALLERY TEST AND TARGET	Win: L <u>80</u> R <u>70</u> L <u>79</u> R <u>71</u>	9-4-97 9/3/97 9/14/97	TM KT
	A) MALFUNCTIONS		9/14/97	KT
	B) PIERCED PRIMERS		9/14/97	CT
645	INSPECT FOR LIVE AMMO		9/14/97	KT
655	FINAL INSPECTION A) HEADSPACE		9/14/97	BWT
	B) TRIGGER PULL	<u>2.70</u> <u>2.70</u> <u>2.65</u> <u>2.67</u> <u>2.67</u>	9/14/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349999

46
ORDER NO.
25705

22DR



5705 E6349999

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MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO.



E6349999

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

