

UPC



E6350001

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0124709

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350001
26 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .099
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.116333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .152756

THE AMR FOR THIS RIFLE IS: 1.112

CENTROIDAL DISTANCES

0 TO 1	.584453
1 TO 2	.995322
1 TO 3	.966896

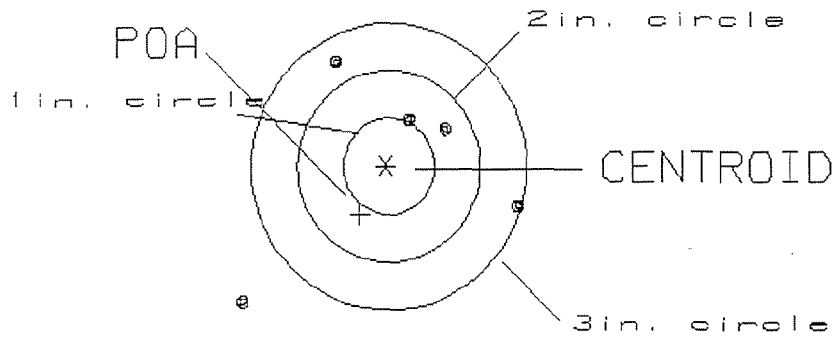
1
+ <----POA
23

PATTERN #: E 1 E
 POA TO CENTROID: .584
 MIN RADIUS : .509
 MEAN RADIUS : 1.202
 MAX RADIUS : 2.157
 CENTROID X : .289
 CENTROID Y : .508

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350001.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.00
 VS= 2.47
 GS= 3.15

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

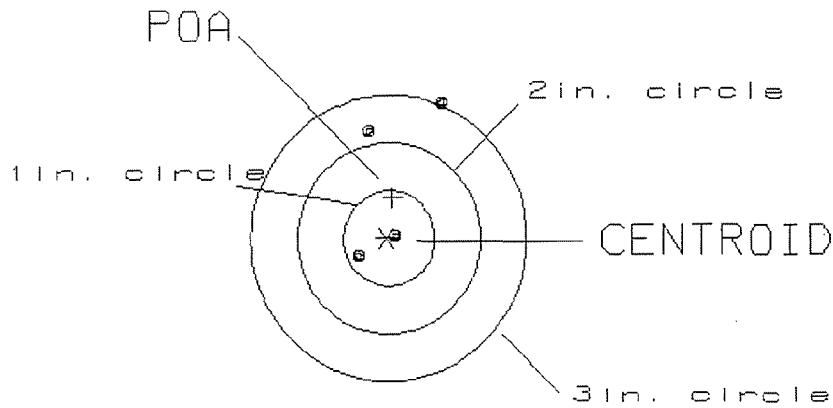
PATTERN #: 2

POA TO CENTROID: .428
 MIN RADIUS : .054
 MEAN RADIUS : 1.089
 MAX RADIUS : 2.391
 CENTROID X : -.063
 CENTROID Y : -.423

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350001.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .92
 US= 3.60
 GS= 3.86

2
 2
 3

BARBER - M24 0124712

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

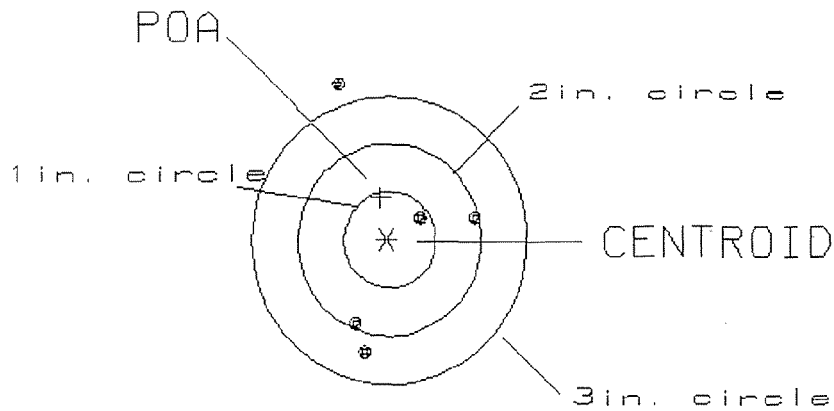
PATTERN #: 3

POA TO CENTROID: .440
MIN RADIUS : .437
MEAN RADIUS : 1.044
MAX RADIUS : 1.705
CENTROID X : .071
CENTROID Y : -.434

26 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 2.60

3

GS= 2.82

4

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Déposée

SERIAL NO.
E6350001

46
ORDER NO.
25705

08DR

5705 E6350001

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MODEL 700T™ M24

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Do Not Use

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MODEL 700T™ M24

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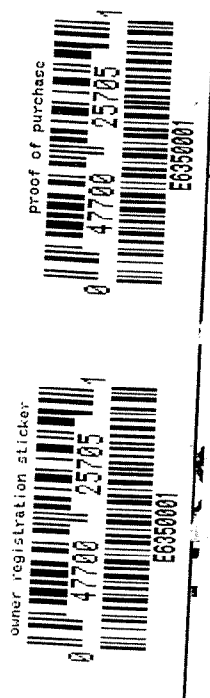
E6350001

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350001DATE 7-26-87TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.38	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.40	2.63		
PULL #3	2.68	2.41	2.64		
PULL #4	2.70	2.40	2.62		
PULL #5	2.60	2.37	2.63		
TOTAL	13.24	11.96	13.12		
AVG.	2.65	2.39	2.62		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.92	2.82		
PULL #2	2.91	2.84		
PULL #3	2.91	2.86		
PULL #4	2.91	2.83		
PULL #5	2.87	2.85		
TOTAL	14.52	14.20		
AVG.	2.90	2.84		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.94		4.08
PULL #2	4.02	4.01		3.92
PULL #3	4.05	3.91		3.91
PULL #4	3.97	4.13		4.06
PULL #5	4.04	4.12		4.10
TOTAL	20.14	20.11		20.07
AVG.	4.03	4.02		4.01

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350001

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8/5/97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-5-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.024</u> <u>.024</u>	8-5-97	AC
	J) ASSEMBLE STOCK		8-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-27-97	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-97	CR
	M) IRON SIGHT ALIGNMENT		8-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-4-97	CR
640	GALLERY TEST AND TARGET	R 67 L 85	8/25/97	WB
	A) MALFUNCTIONS		8/25/97	WB
	B) PIERCED PRIMERS		8/25/97	WB
645	INSPECT FOR LIVE AMMO		8/25/97	WB
655	FINAL INSPECTION A) HEADSPACE		8-27-97	RP
	B) TRIGGER PULL	<u>2.60</u> <u>2.50</u> <u>2.51</u> <u>2.48</u> <u>2.40</u>	8/27/97	TM
	C) FUNCTION		8-27-97	RP
660	PACK			