

BARBER - M24 0124737

UPC



E6350003

*INCLUDES 1 IN CHAMBER

6

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
REMINGTON

BARBER - M24 0124737 M24099124

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY #

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350003
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.258
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.383333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .46207
THE AMR FOR THIS RIFLE IS: 1.262

CENTROIDAL DISTANCES

0 TO 1 .5202
1 TO 2 .579597
1 TO 3 .614369

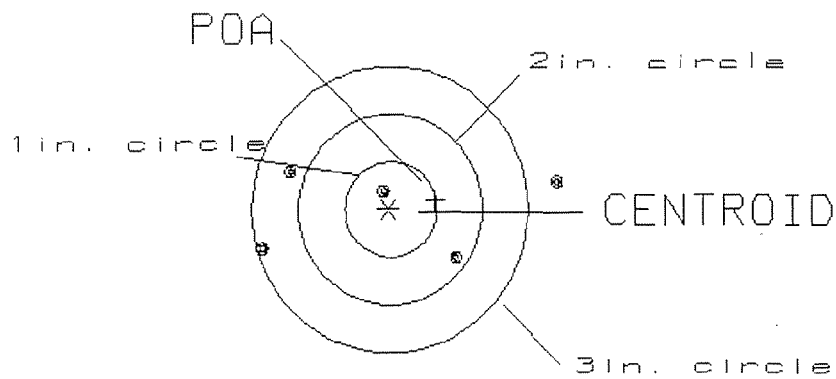
1 + <----POA
3
2

PATTERN #: 1
 POA TO CENTROID: .520
 MIN RADIUS : .241
 MEAN RADIUS : 1.115
 MAX RADIUS : 1.836
 CENTROID X : -.512
 CENTROID Y : -.092

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350003

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.23

1

VS= .93

2

GS= 3.30

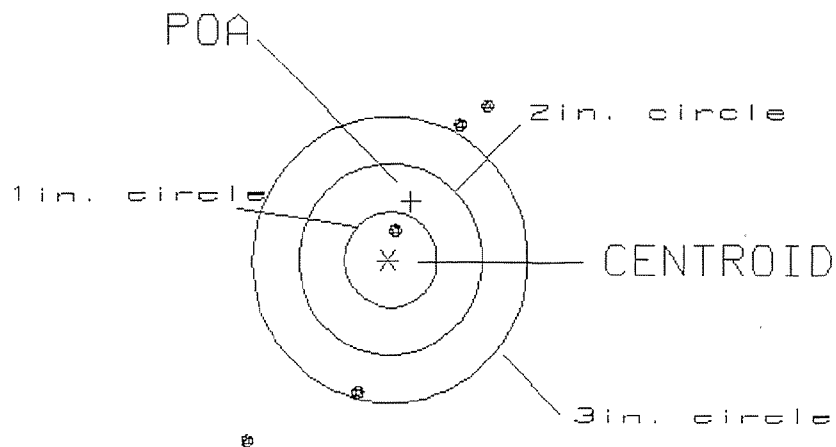
4

PATTERN #: 2
 POA TO CENTROID: .659
 MIN RADIUS : .289
 MEAN RADIUS : 1.526
 MAX RADIUS : 2.437
 CENTROID X : -.250
 CENTROID Y : -.609

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350003

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.55

1

VS= 3.53

1

GS= 4.35

2

REMINGTON CENTERFIRE ACCURACY TEST

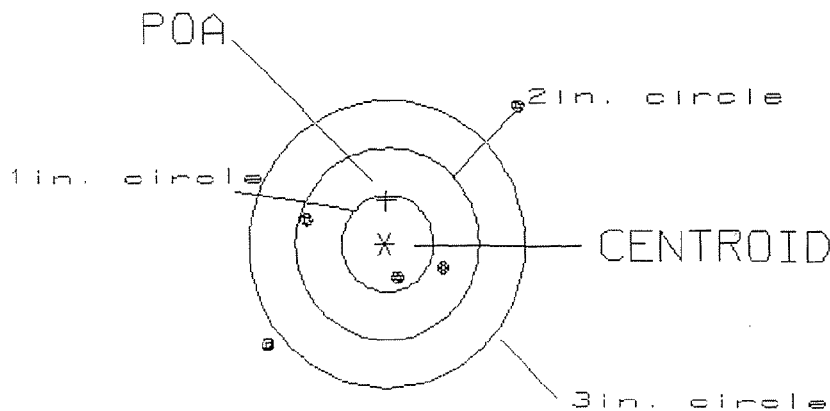
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .449
 MIN RADIUS : .337
 MEAN RADIUS : 1.144
 MAX RADIUS : 2.069
 CENTROID X : -.012
 CENTROID Y : -.449

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350003

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.70
 US= 2.57
 GS= 3.72

1
 3
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350003DATE 7-17-97TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.53	2.46		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.50	2.59		
PULL #3	2.32	2.55	2.66		
PULL #4	2.42	2.38	2.27		
PULL #5	2.41	2.50	2.37		
TOTAL	11.85	12.46	12.35		
AVG.	2.37	2.49	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.19		
PULL #2	2.94	3.16		
PULL #3	3.09	3.22		
PULL #4	3.04	3.22		
PULL #5	3.00	3.26		
TOTAL	15.09	16.05		
AVG.	3.01	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.86		4.07
PULL #2	3.88	3.76		3.87
PULL #3	3.85	4.12		3.83
PULL #4	4.08	3.94		4.38
PULL #5	3.88	3.73		4.43
TOTAL	19.62	19.41		20.58
AVG.	3.92	3.88		4.11

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350003

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/14/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-28-97	CR
	M) IRON SIGHT ALIGNMENT		7-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-28-97	CR
640	GALLERY TEST AND TARGET	R 75 L 75	8-8-97	JW
	A) MALFUNCTIONS		8-8-97	JW
	B) PIERCED PRIMERS		8-8-97	JW
645	INSPECT FOR LIVE AMMO		8-8-97	RT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.81</u> <u>2.36</u> <u>2.32</u> <u>2.37</u> <u>2.39</u>	8-13-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6350003

46 ORDER NO
25705

26WR

5705 E6350003

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

