

UPC



E6350004

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0124750

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350004
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .165333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .107667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1973

THE AMR FOR THIS RIFLE IS: .601

CENTROIDAL DISTANCES

Ø TO 1 .739024
1 TO 2 .734832
1 TO 3 .921078

2
3 + 1
 <----POA

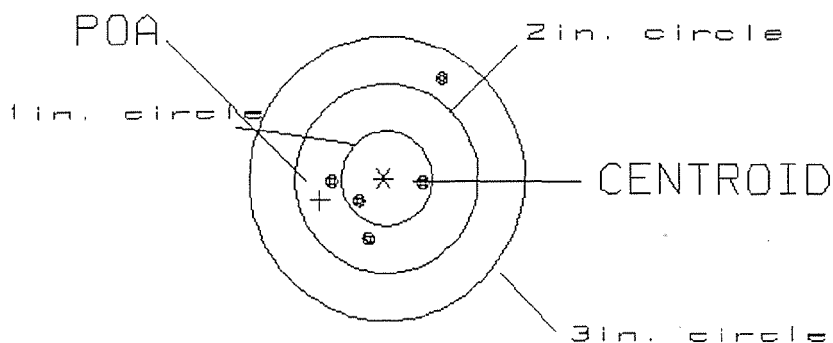
PATTERN #: 1

POA TO CENTROID: .739
 MIN RADIUS : .351
 MEAN RADIUS : .657
 MAX RADIUS : 1.213
 CENTROID X : .701
 CENTROID Y : .234

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.23

2

VS= 1.68

4

GS= 1.88

5

BARBER - M24 0124752

REMINGTON CENTERFIRE ACCURACY TEST

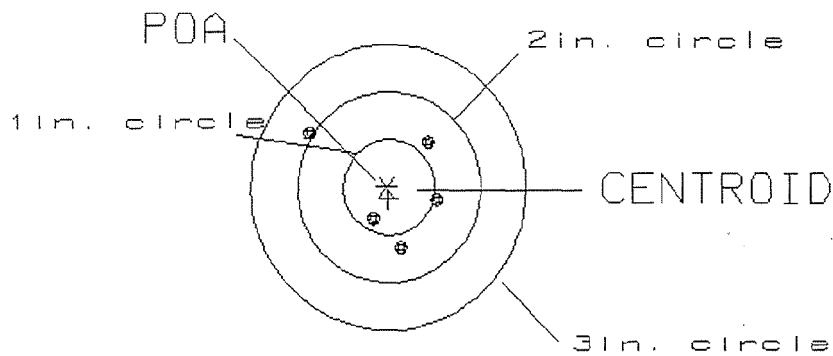
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .129
 MIN RADIUS : .364
 MEAN RADIUS : .634
 MAX RADIUS : 1.033
 CENTROID X : -.026
 CENTROID Y : .127

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.33

1

VS= 1.18

4

GS= 1.53

5

REMINGTON CENTERFIRE ACCURACY TEST

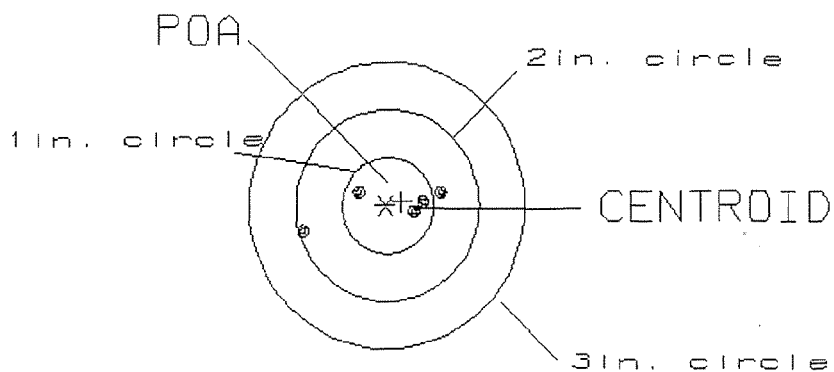
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .183
 MIN RADIUS : .287
 MEAN RADIUS : .512
 MAX RADIUS : .982
 CENTROID X : -.179
 CENTROID Y : -.038

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.49

3

VS= .44

5

GS= 1.56

5

BARBER - M24 0124754

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350004
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.137$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0606667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.149831$

THE AMR FOR THIS RIFLE IS: 1.362

CENTROIDAL DISTANCES

0 TO 1	.199625
1 TO 2	.846655
1 TO 3	.39489

2

+ 1 <----POA
3

BARBER - M24 0124755

REMINGTON CENTERFIRE ACCURACY TEST

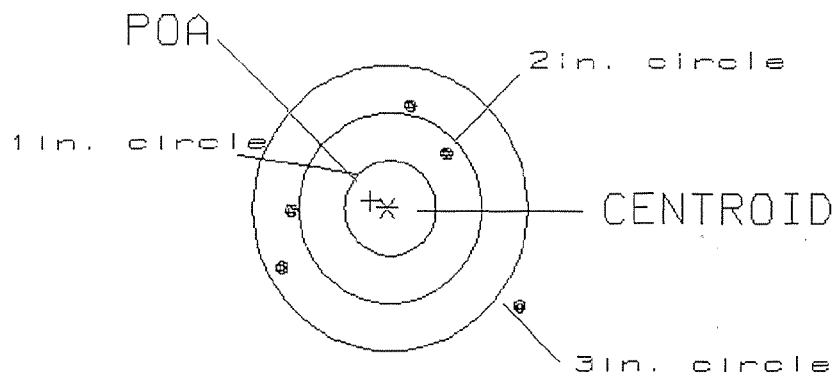
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .200
MIN RADIUS : .894
MEAN RADIUS : 1.218
MAX RADIUS : 1.765
CENTROID X : .185
CENTROID Y : -.075

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.58

0

VS= 2.11

1

GS= 2.68

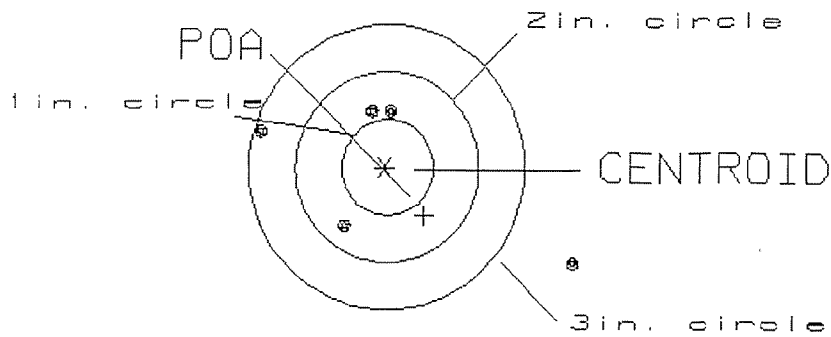
4

PATTERN #: 2
 POA TO CENTROID: .664
 MIN RADIUS : .609
 MEAN RADIUS : 1.150
 MAX RADIUS : 2.276
 CENTROID X : -.428
 CENTROID Y : .509

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.42

0

VS= 1.66

3

GS= 3.71

4

REMINGTON CENTERFIRE ACCURACY TEST

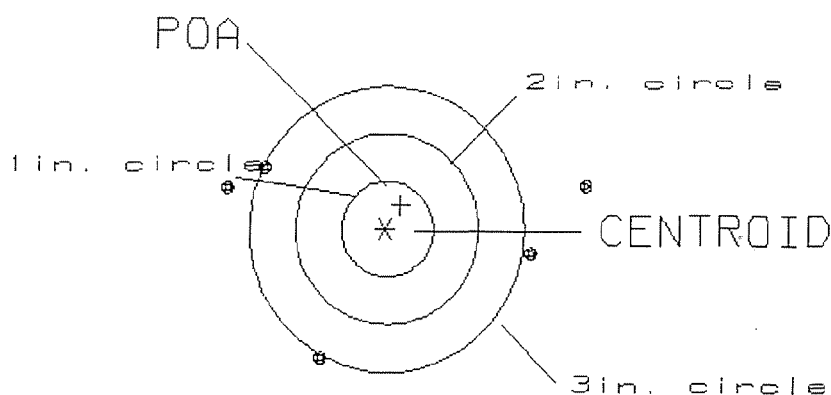
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .303
 MIN RADIUS : 1.514
 MEAN RADIUS : 1.718
 MAX RADIUS : 2.252
 CENTROID X : -.168
 CENTROID Y : -.252

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.89

0

US= 2.04

0

GS= 3.89

0

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350004DATE 7-30-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.59	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.63	2.60	
PULL #3	2.42	2.61	2.54	
PULL #4	2.44	2.55	2.52	
PULL #5	2.48	2.56	2.47	
TOTAL	12.38	12.84	12.66	
AVG.	2.476	2.568	2.532	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.17		
PULL #2	2.99	3.20		
PULL #3	3.02	3.17		
PULL #4	3.12	2.84		
PULL #5	3.11	3.18		
TOTAL	15.23	15.56		
AVG.	3.046	3.112		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.26		3.98
PULL #2	4.09	4.22		4.28
PULL #3	4.13	4.24		4.20
PULL #4	4.07	4.29		4.30
PULL #5	4.22	4.24		4.25
TOTAL	20.65	21.25		21.01
AVG.	4.130	4.250		4.202

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E4350004

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS			DATE	INITIAL		
625	F) BARBER M240M124760	<u>3</u>	<u>3</u>	<u>3</u>	7-31-97	QW		
CONT.	G) SAFETY OFF FORCE	<u>25</u>	<u>25</u>	<u>25</u>	7-31-97	QW		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	<u>225</u>	<u>24</u>	<u>23</u>	7-31-97	QW		
	J) ASSEMBLE STOCK				7-30-97	CR		
	K) ASSEMBLE SWIVEL STUDS				9-11-97	CK		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				7-30-97	CR		
	M) IRON SIGHT ALIGNMENT				7-30-97	CR		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				7-30-97	CR		
640	GALLERY TEST AND TARGET	R 60 L 90	9-2-97	TM	8-14-97 8-20-97	KT TM		
	A) MALFUNCTIONS		9-2-97	TM	8-14-97 8-20-97	KT TM		
	B) PIERCED PRIMERS		9-2-97		8-14-97 8-20-97	KT TM		
645	INSPECT FOR LIVE AMMO		9-2-97	THD	8-14-97 8-20-97	QW THD		
655	FINAL INSPECTION A) HEADSPACE				9-11-97	CK		
	B) TRIGGER PULL	<u>2.64</u>	<u>2.61</u>	<u>2.59</u>	<u>2.60</u>	<u>2.62</u>	8-25-97	CR
	C) FUNCTION						9-11-97	CK
660	PACK							

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO.
E6350004

48 ORDER NO.
25705

15DR

5705 E6350004

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MODEL 700™ M24

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SERIAL NO.



E6350004

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

