

UPC



E6350006

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0124765

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350006
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.209667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.618667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.653229$

THE AMR FOR THIS RIFLE IS: 1.187

CENTROIDAL DISTANCES

0 TO 1	.183861
1 TO 2	1.02335
1 TO 3	1.42534

3

2

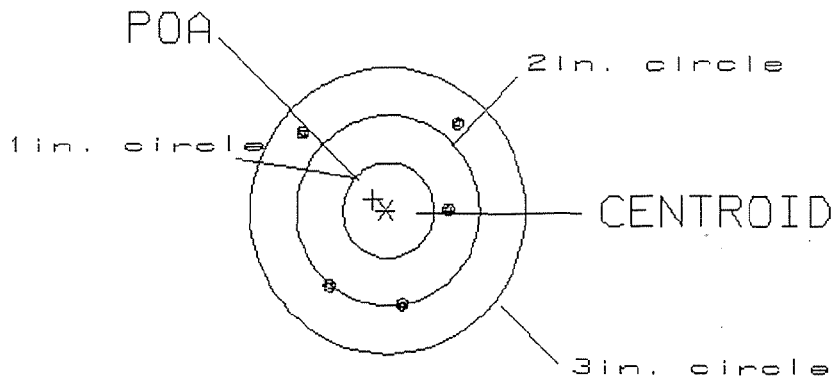
+ 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .184
 MIN RADIUS : .667
 MEAN RADIUS : 1.023
 MAX RADIUS : 1.256
 CENTROID X : .141
 CENTROID Y : -.118

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350006

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

VS= 1.85

2

GS= 2.24

5

BARBER - M24 0124767

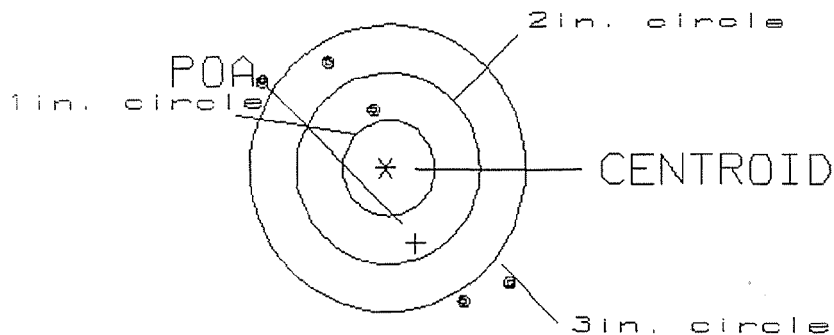
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .857
MIN RADIUS : .672
MEAN RADIUS : 1.415
MAX RADIUS : 1.832
CENTROID X : -.331
CENTROID Y : .790

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.68

0

VS= 2.53

1

GS= 3.46

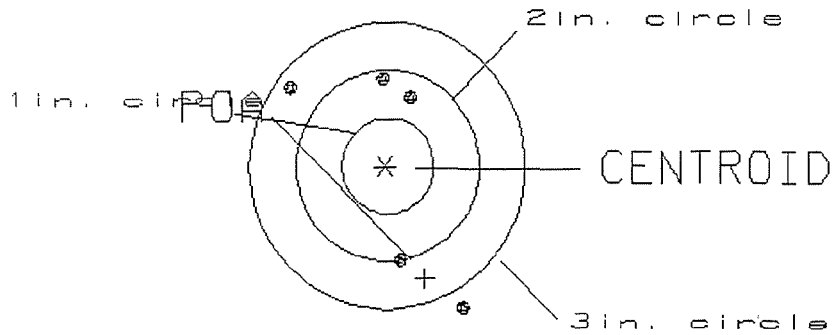
2

PATTERN #: 3
 POA TO CENTROID: 1.263
 MIN RADIUS : .712
 MEAN RADIUS : 1.123
 MAX RADIUS : 1.665
 CENTROID X : -.439
 CENTROID Y : 1.184

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92
 VS= 2.36
 GS= 2.95

0
 3
 4

BARBER - M24 0124769

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350006DATE 9-4-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.55	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.62	2.62	
PULL #3	2.67	2.64	2.60	
PULL #4	2.58	2.61	2.56	
PULL #5	2.68	2.59	2.62	
TOTAL	13.15	13.01	13.05	
AVG.	2.630	2.602	2.610	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.08	
PULL #2	3.02	3.18	
PULL #3	3.09	3.07	
PULL #4	3.00	3.03	
PULL #5	3.07	3.26	
TOTAL	15.32	15.62	
AVG.	3.064	3.124	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.15		4.15
PULL #2	4.12	4.28		4.10
PULL #3	4.00	4.13		4.10
PULL #4	4.14	4.19		4.05
PULL #5	4.17	4.09		4.08
TOTAL	20.50	20.84		20.48
AVG.	4.100	4.168		4.096

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350006

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>8</u> <u>8</u> <u>8</u>	9-6-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-6-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-6-97	CK
	J) ASSEMBLE STOCK		9-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-24-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CR
	M) IRON SIGHT ALIGNMENT		9-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CR
640	GALLERY TEST AND TARGET	R 87 L 63	9/23/97	BSWT
	A) MALFUNCTIONS		9/23/97	BSWT
	B) PIERCED PRIMERS		9/23/97	BSWT
645	INSPECT FOR LIVE AMMO		9/23/97	KT
655	FINAL INSPECTION A) HEADSPACE		9-24-97	CK
	B) TRIGGER PULL	<u>2.43</u> <u>2.42</u> <u>2.46</u> <u>2.49</u> <u>2.45</u>	9/24/97	T01
	C) FUNCTION		9-24-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Déposée

SERIAL NO.
E6350006

48
ORDER NO.
25705

29DR

5705 E6350006

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MODEL 700™ M24

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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

