

UPC



E6350007

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350007
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .116
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .193667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .225749

THE AMR FOR THIS RIFLE IS: 1.031

CENTROIDAL DISTANCES

0 TO 1 .39659
1 TO 2 .433361
1 TO 3 .242769

1
3
2+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .397

MIN RADIUS : .672

MEAN RADIUS : 1.354

MAX RADIUS : 2.302

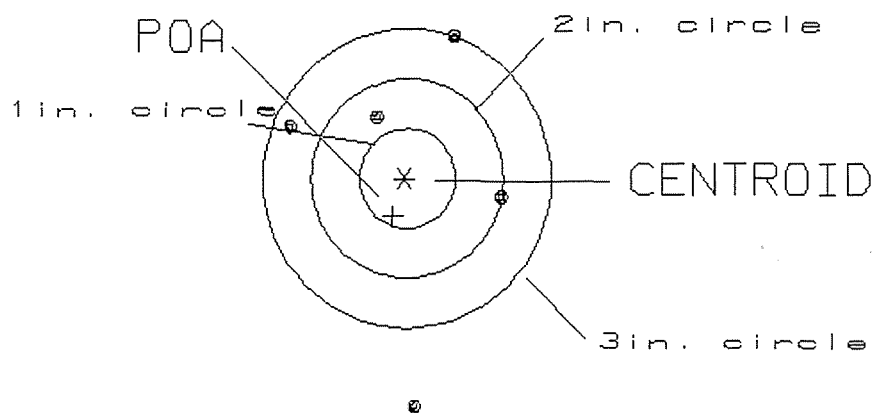
CENTROID X : .120

CENTROID Y : .378

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350007

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 3.71

2

GS= 3.74

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .072

MIN RADIUS : .548

MEAN RADIUS : .834

MAX RADIUS : 1.043

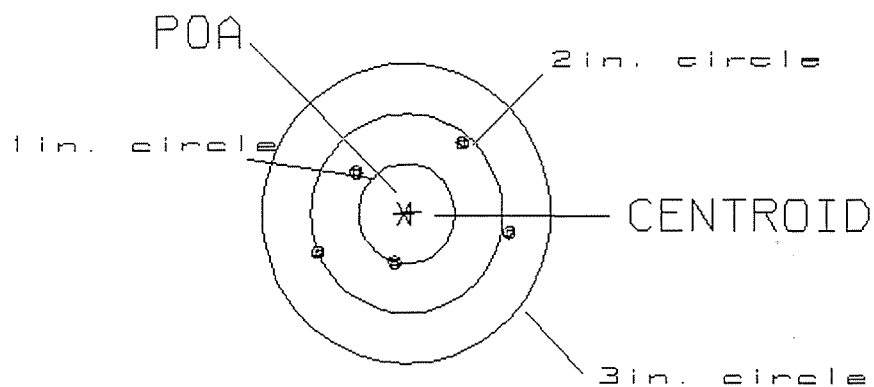
CENTROID X : -.071

CENTROID Y : -.011

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350007

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.96

0

VS= 1.29

3

GS= 1.97

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

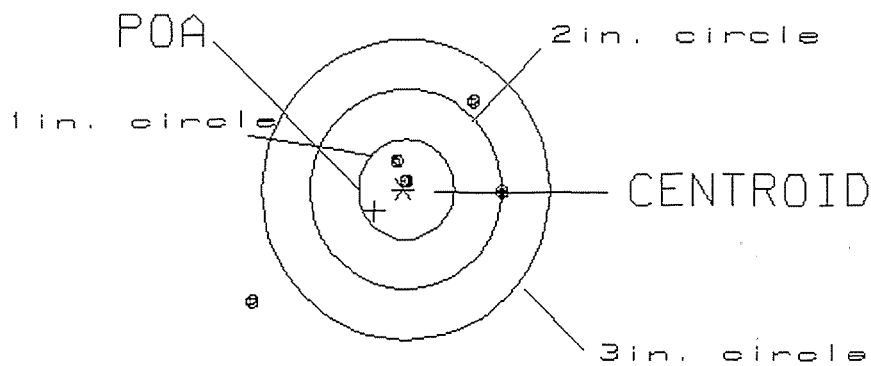
PATTERN #: 3

POA TO CENTROID: .368
MIN RADIUS : .118
MEAN RADIUS : .906
MAX RADIUS : 2.000
CENTROID X : .299
CENTROID Y : .214

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350007

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.67

2

VS= 2.00

2

GS= 3.07

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350007DATE 8-6-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.42	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.42	2.40	
PULL #3	2.45	2.41	2.44	
PULL #4	2.43	2.40	2.46	
PULL #5	2.44	2.44	2.45	
TOTAL	12.18	12.09	12.17	
AVG.	2.436	2.418	2.434	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.01	
PULL #2	3.01	2.99	
PULL #3	2.95	3.05	
PULL #4	3.07	3.01	
PULL #5	3.06	3.03	
TOTAL	15.08	15.09	
AVG.	3.016	3.018	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.97		4.11
PULL #2	4.19	4.13		4.09
PULL #3	4.16	4.13		3.99
PULL #4	4.02	4.17		4.10
PULL #5	4.18	4.14		4.12
TOTAL	20.66	20.54		20.41
AVG.	4.132	4.108		4.082

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

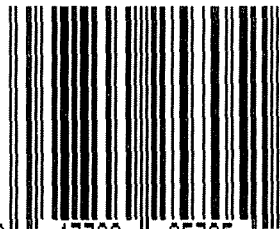
GUN SERIAL # E6850007

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS		9/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	R 79 L 71	8-2-97	LT
	A) MALFUNCTIONS		9/2/97	LT
	B) PIERCED PRIMERS		9-2-97	LT
645	INSPECT FOR LIVE AMMO		9/2/97	BWS
655	FINAL INSPECTION A) HEADSPACE		9/10/97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.45</u> <u>2.46</u> <u>2.44</u> <u>2.49</u>	9/9/97	TM
	C) FUNCTION		9/10/97	RP
660	PACK			

Not Use

ORDER 25705
MODEL 700TM M24
UPC



Do Not Use

ORDER 25705
MODEL 700TM M24
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Remington®	
MODEL 700 TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.	
VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.	SERIAL NO. E6350007
46	ORDER NO. 25705
12DR	
 5705 E6350007	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

