

UPC



E6350008

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0124787

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350008
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.152$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.218667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.266306$

THE AMR FOR THIS RIFLE IS: 1.294

CENTROIDAL DISTANCES

0 TO	1	.158152
1 TO	2	.386628
1 TO	3	.967788

$1 + 2 \leftarrow \text{POA}$

3

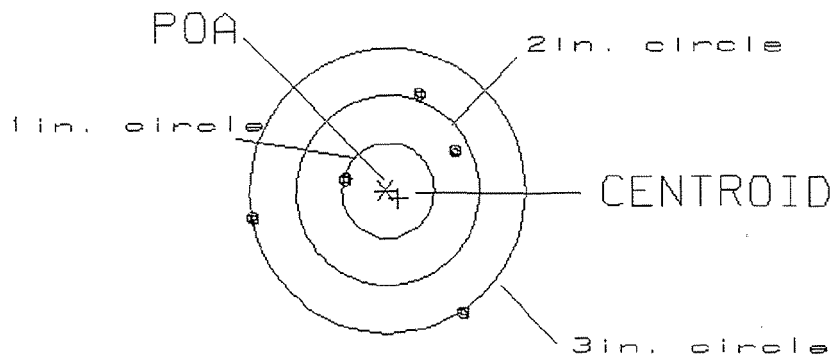
PATTERN #: 1

POA TO CENTROID: .159
 MIN RADIUS : .478
 MEAN RADIUS : 1.096
 MAX RADIUS : 1.558
 CENTROID X : -.134
 CENTROID Y : .084

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350008

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.29
 VS= 2.36
 GS= 2.49

1
 2
 4

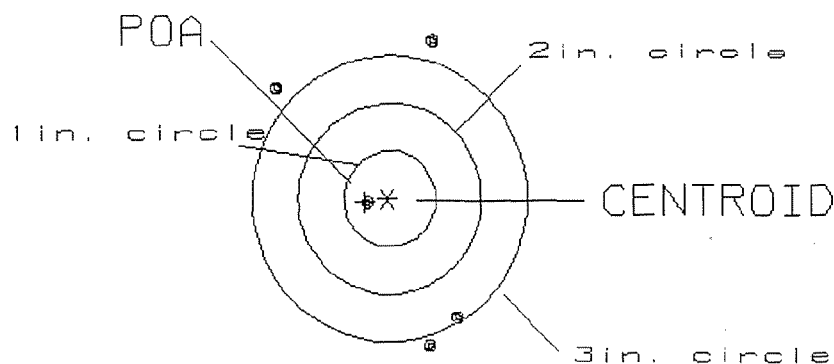
PATTERN #: 2

POA TO CENTROID: .253
 MIN RADIUS : .264
 MEAN RADIUS : 1.333
 MAX RADIUS : 1.727
 CENTROID X : .250
 CENTROID Y : .039

2 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.02

1

VS= 3.14

1

GS= 3.16

2

BARBER - M24 0124790

REMINGTON CENTERFIRE ACCURACY TEST

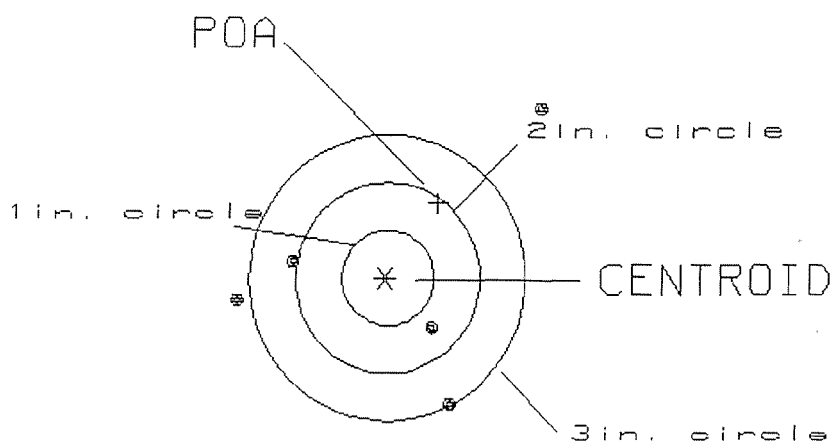
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .967
 MIN RADIUS : .655
 MEAN RADIUS : 1.453
 MAX RADIUS : 2.435
 CENTROID X : -.572
 CENTROID Y : -.779

2 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.31
 VS= 3.09
 GS= 3.89

0
 1
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E635 0008DATE 8-4-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.65	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.68	2.64	
PULL #3	2.58	2.68	2.65	
PULL #4	2.61	2.67	2.61	
PULL #5	2.67	2.63	2.62	
TOTAL	13.19	13.31	13.16	
AVG.	2.638	2.662	2.632	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.20		
PULL #2	3.22	3.18		
PULL #3	3.26	3.15		
PULL #4	3.15	3.11		
PULL #5	3.16	3.22		
TOTAL	15.97	15.86		
AVG.	3.194	3.172		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.99		4.13
PULL #2	3.90	4.06		4.14
PULL #3	4.03	4.13		4.09
PULL #4	4.00	4.14		4.10
PULL #5	4.07	4.08		4.07
TOTAL	20.01	20.40		20.53
AVG.	4.002	4.08		4.106

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E685 0008

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	R-91 L-59	9-2-97	BWT
	A) MALFUNCTIONS		9-2-97	BWT
	B) PIERCED PRIMERS		9-2-97	BWT
645	INSPECT FOR LIVE AMMO		9-2-97	KT
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.77</u> <u>2.73</u> <u>2.76</u> <u>2.75</u> <u>2.75</u>	8-11-97	CK
	C) FUNCTION		9-10-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee

SERIAL NO.
E6350008

46 ORDER NO.
25705

15DR

5705 E6350008

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MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

