

UPC



E6350009

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0124798

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350009
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0286667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0796667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0846673

THE AMR FOR THIS RIFLE IS: 1.242

CENTROIDAL DISTANCES

0 TO 1	.440409
1 TO 2	.428585
1 TO 3	.699046

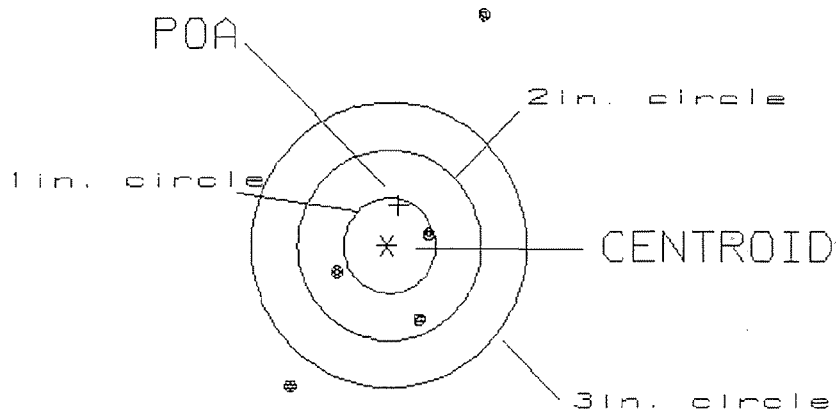
3
2 <----POA
1

PATTERN #: 010
 POA TO CENTROID: .441
 MIN RADIUS : .427
 MEAN RADIUS : 1.296
 MAX RADIUS : 2.656
 CENTROID X : -.126
 CENTROID Y : -.422

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350009

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.12
 VS= 3.98
 GS= 4.51

1
 3
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

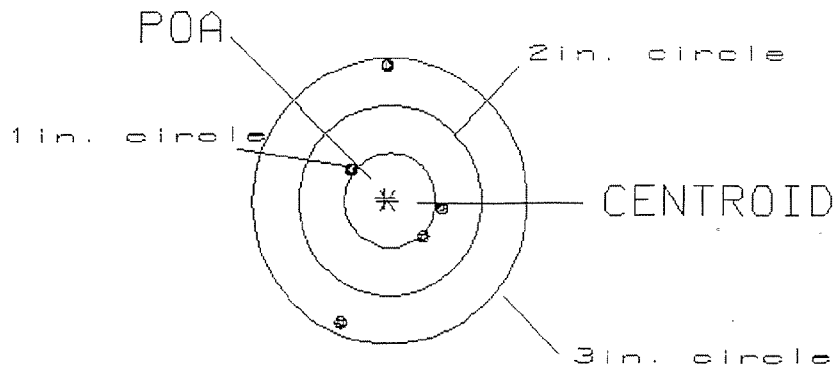
PATTERN #: 2

POA TO CENTROID: .041
 MIN RADIUS : .530
 MEAN RADIUS : .881
 MAX RADIUS : 1.395
 CENTROID X : .033
 CENTROID Y : -.024

5 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.10
 US= 2.67
 GS= 2.73

0
 3
 5

BARBER - M24 0124801

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .273

MIN RADIUS : .911

MEAN RADIUS : 1.548

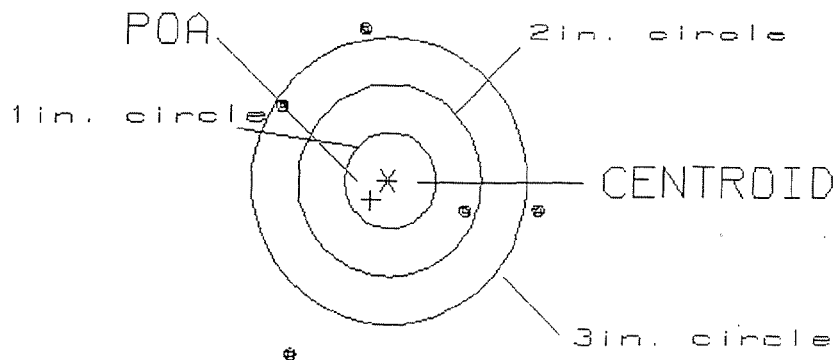
MAX RADIUS : 2.100

CENTROID X : .179

CENTROID Y : .207

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350009

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 3.40

1

GS= 3.49

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350009DATE 8-5-97TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.70	2.75	2.80		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.73	2.76		
PULL #3	2.79	2.74	2.72		
PULL #4	2.75	2.64	2.74		
PULL #5	2.71	2.72	2.70		
TOTAL	13.66	13.58	13.72		
AVG.	2.73	2.72	2.74		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.04		
PULL #2	3.08	2.93		
PULL #3	3.04	3.11		
PULL #4	3.01	3.09		
PULL #5	3.11	2.90		
TOTAL	15.30	15.07		
AVG.	3.06	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.18		4.18
PULL #2	4.12	4.08		4.12
PULL #3	4.21	4.16		4.12
PULL #4	4.23	4.07		4.13
PULL #5	4.17	4.15		4.15
TOTAL	20.92	20.64		20.75
AVG.	4.18	4.13		4.15

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350009

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-2-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CK
	M) IRON SIGHT ALIGNMENT		9-2-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CK
640	GALLERY TEST AND TARGET	L82 R6P	9-5-97	BWT
	A) MALFUNCTIONS		9-5-97	BWT
	B) PIERCED PRIMERS		9-5-97	BWT
645	INSPECT FOR LIVE AMMO		9-5-97	Int
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.48</u> <u>2.54</u> <u>2.52</u> <u>2.54</u>	9-9-97	CK
	C) FUNCTION		9-10-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6350009
46
ORDER NO. 25705

5705 E6350009

15DR

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MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

