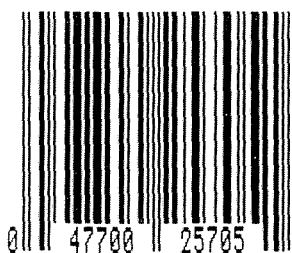


BARBER - M24 0124807

UPC



E6350010

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KINZER V. REMINGTON

BARBER - M24 0124807 24846

BARBER - M24 0124808

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0124809

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350010
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .456333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.284

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .537491

THE AMR FOR THIS RIFLE IS: .999

CENTROIDAL DISTANCES

0 TO 1 .819733
1 TO 2 .587667
1 TO 3 .400551

+ <----POA
3 1
2

BARBER - M24 0124810

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .819

MIN RADIUS : .304

MEAN RADIUS : .872

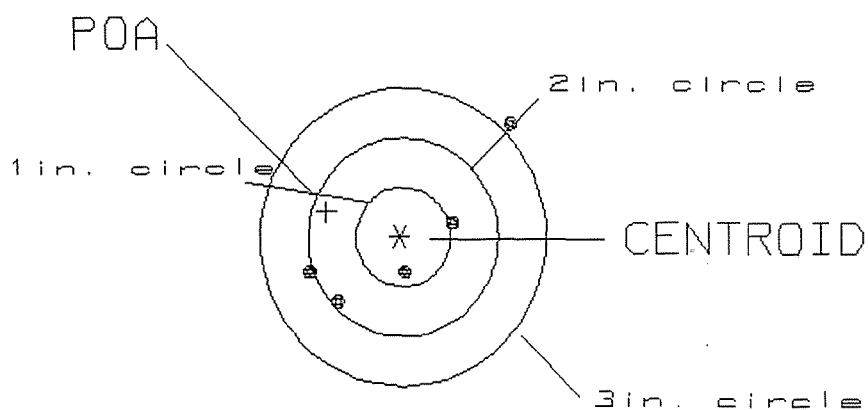
MAX RADIUS : 1.606

CENTROID X : .781

CENTROID Y : -.249

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.09

2

VS= 1.83

3

GS= 2.57

4

BARBER - M24 0124811

REMINGTON CENTERFIRE ACCURACY TEST

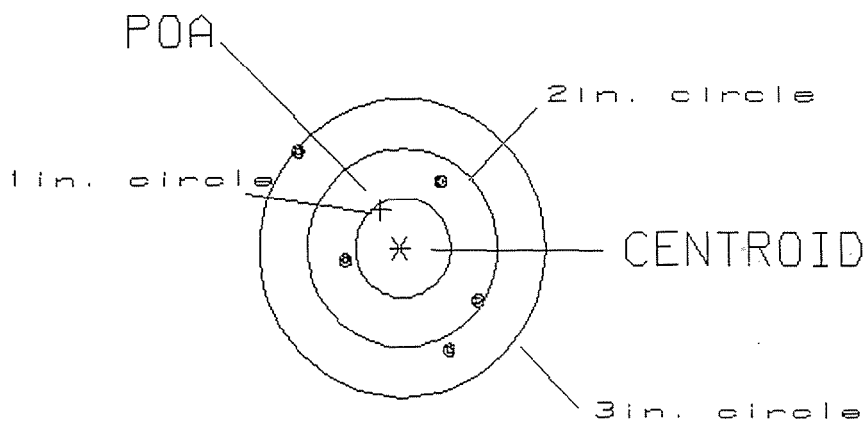
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .429
MIN RADIUS : .600
MEAN RADIUS : 1.000
MAX RADIUS : 1.473
CENTROID X : .207
CENTROID Y : -.375

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350010

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 2.02

3

GS= 2.61

5

BARBER - M24 0124812

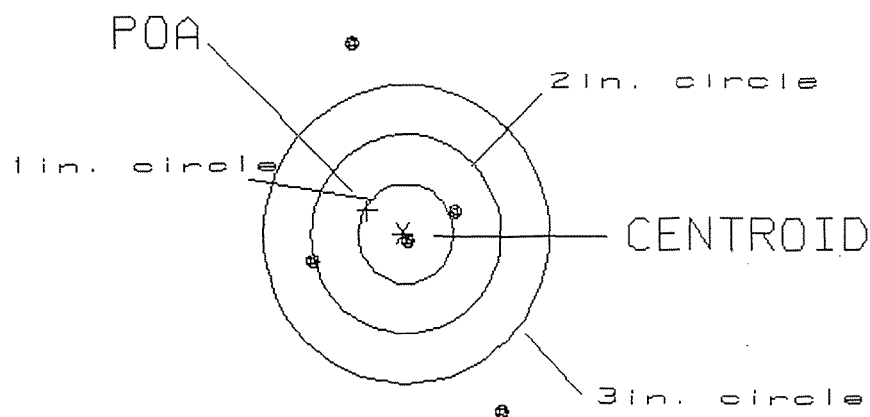
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .444
MIN RADIUS : .097
MEAN RADIUS : 1.125
MAX RADIUS : 2.024
CENTROID X : .381
CENTROID Y : -.228

12 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.96

1

VS= 3.67

3

GS= 3.99

3

BARBER - M24 0124813

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350010
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00133333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.013
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0130682

THE AMR FOR THIS RIFLE IS: 2.03

CENTROIDAL DISTANCES

0 TO 1 .298007
1 TO 2 .274643
1 TO 3 .660303

1
2 <----POA
3

BARBER - M24 0124814

REMINGTON CENTERFIRE ACCURACY TEST

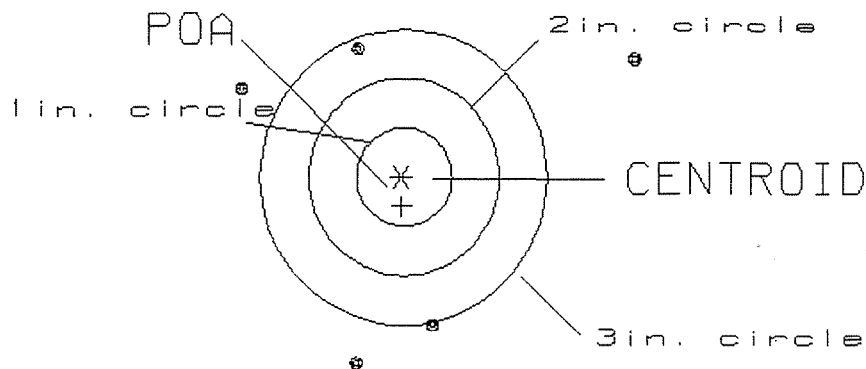
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .298
MIN RADIUS : 1.404
MEAN RADIUS : 1.884
MAX RADIUS : 2.692
CENTROID X : -.002
CENTROID Y : .298

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.14
VS= 3.18
GS= 4.20

0
0
2

BARBER - M24 0124815

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .038

MIN RADIUS : .963

MEAN RADIUS : 2.087

MAX RADIUS : 3.359

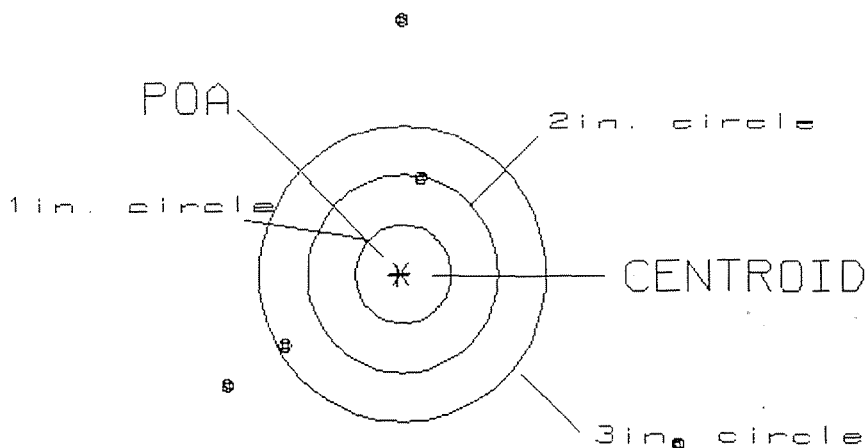
CENTROID X : .028

CENTROID Y : .025

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.67

0

VS= 4.36

1

GS= 5.25

2

BARBER - M24 0124816

REMINGTON CENTERFIRE ACCURACY TEST

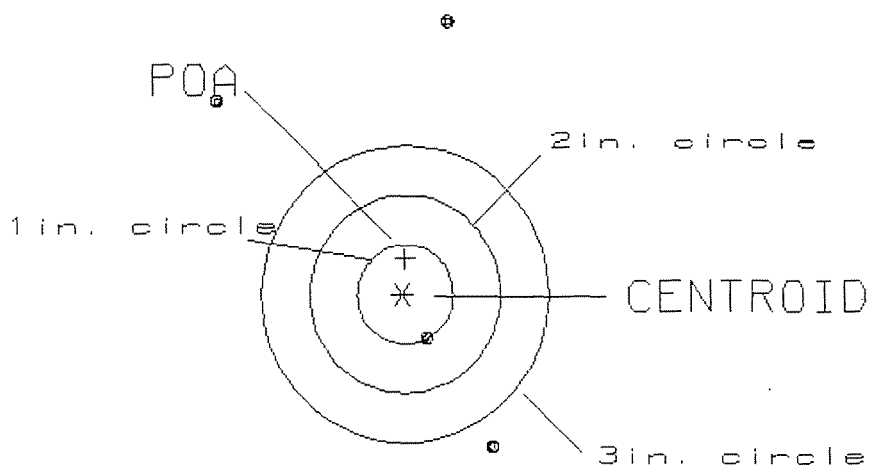
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .363
MIN RADIUS : .452
MEAN RADIUS : 2.119
MAX RADIUS : 2.794
CENTROID X : -.022
CENTROID Y : -.362

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.93
VS= 5.48
GS= 5.48

1
1
1

BARBER - M24 0124817
SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350010

DATE 8-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.68	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.41	2.57		
PULL #3	2.55	2.59	2.65		
PULL #4	2.55	2.63	2.59		
PULL #5	2.56	2.60	2.59		
TOTAL	12.76	12.91	12.92		
AVG.	2.552	2.582	2.584		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.13		
PULL #2	3.00	3.12		
PULL #3	3.20	3.03		
PULL #4	3.12	3.13		
PULL #5	3.19	3.19		
TOTAL	15.73	15.60		
AVG.	3.146	3.120		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.12		4.19
PULL #2	4.18	3.95		4.19
PULL #3	4.31	4.01		4.03
PULL #4	4.28	4.15		4.27
PULL #5	4.31	4.09		3.88
TOTAL	21.30	20.32		20.56
AVG.	4.260	4.064		4.112

M-24

BARBER - M24 0124818

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350010

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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KINZER V. REMINGTON

BARBER - M24 0124818 24857

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-8-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.023</u>	9-8-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	R86 L64	9/4/97 9-12-97	BWT XC
	A) MALFUNCTIONS		9-4-97 9-12-97	BWT AC
	B) PIERCED PRIMERS		9-4-97 9-12-97	BWT AC
645	INSPECT FOR LIVE AMMO		9-4-97 9-12-97	WT DRD
655	FINAL INSPECTION A) HEADSPACE		9-13-97	RW
	B) TRIGGER PULL	<u>2.71</u> <u>2.23</u> <u>2.58</u> <u>2.22</u> <u>2.60</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

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46
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UPC



SERIAL NO.
E6350010



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM