

UPC



E6350011

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0124824

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350011
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .431333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .054
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .4347

THE AMR FOR THIS RIFLE IS: 1.057

CENTROIDAL DISTANCES

0 TO 1	.827049
1 TO 2	.584584
1 TO 3	.610966

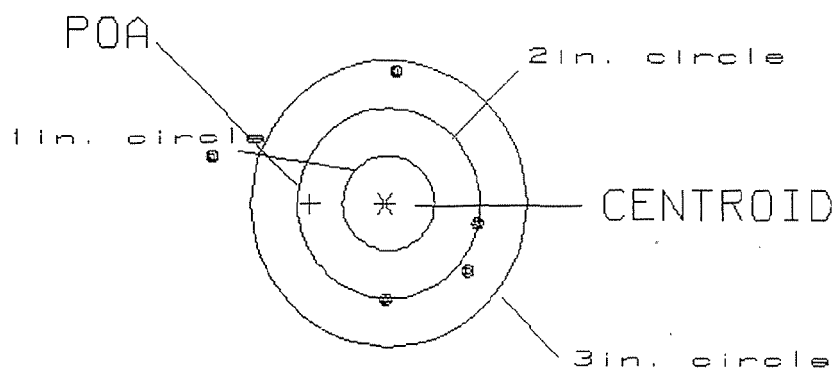
+ 3 <-+--POA

PATTERN #: 1
 POA TO CENTROID: .827
 MIN RADIUS : .967
 MEAN RADIUS : 1.279
 MAX RADIUS : 1.967
 CENTROID X : .827
 CENTROID Y : .009

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 2.33

2

GS= 3.04

4

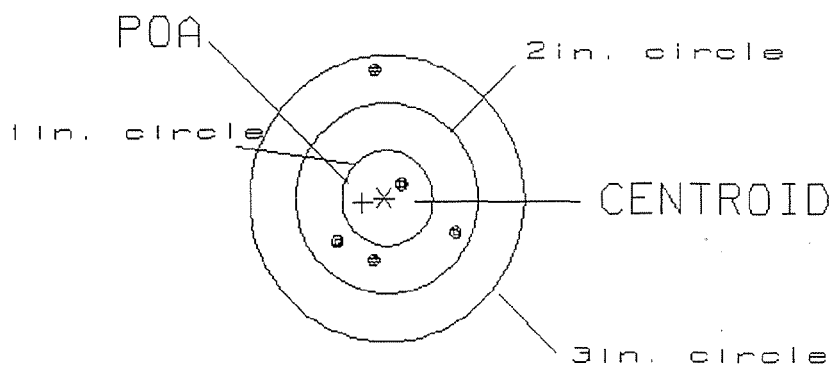
PATTERN #: 2

POA TO CENTROID: .249
 MIN RADIUS : .225
 MEAN RADIUS : .774
 MAX RADIUS : 1.356
 CENTROID X : .244
 CENTROID Y : .052

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.32

1

VS= 2.05

4

GS= 2.05

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

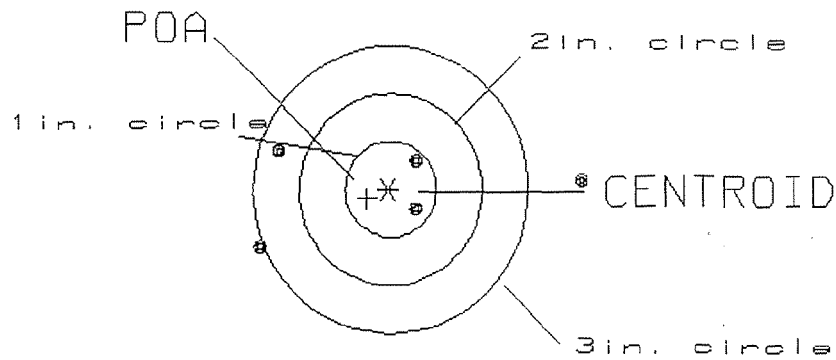
PATTERN #: 3

POA TO CENTROID: .245
 MIN RADIUS : .355
 MEAN RADIUS : 1.118
 MAX RADIUS : 2.037
 CENTROID X : .223
 CENTROID Y : .101

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350011

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.44

2

VS= 1.03

2

GS= 3.53

3

BARBER - M24 0124828

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350011
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0513333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0803333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0953339$

THE AMR FOR THIS RIFLE IS: 1.432

CENTROIDAL DISTANCES

0 TO 1	.310048
1 TO 2	.421561
1 TO 3	.361487

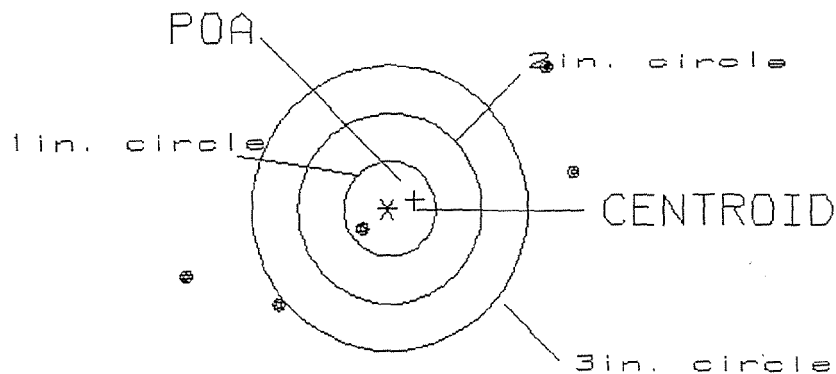
1 $\begin{matrix} +3 \\ 2 \end{matrix}$ <----POA

PATTERN #: 1
 POA TO CENTROID: .310
 MIN RADIUS : .387
 MEAN RADIUS : 1.726
 MAX RADIUS : 2.301
 CENTROID X : -.297
 CENTROID Y : -.089

10 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.20
 VS= 2.56
 GS= 4.49

1
 1
 1

BARBER - M24 0124830

REMINGTON CENTERFIRE ACCURACY TEST

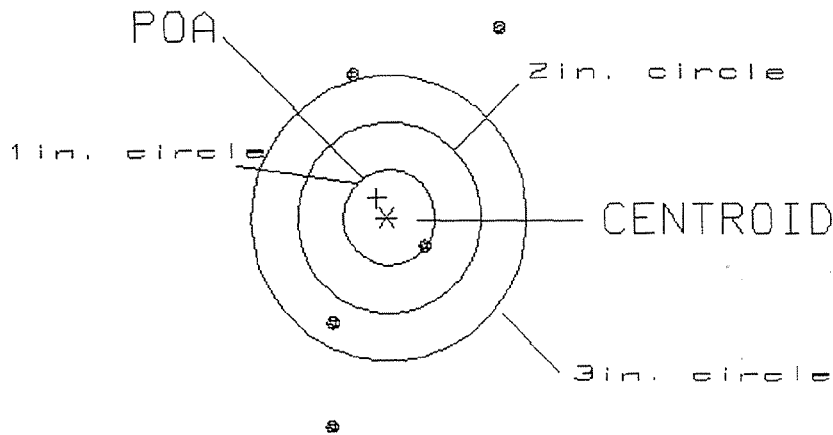
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .233
MIN RADIUS : .444
MEAN RADIUS : 1.535
MAX RADIUS : 2.294
CENTROID X : .108
CENTROID Y : -.206

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.74

1

VS= 4.14

1

GS= 4.49

2

PATTERN #: 3

POA TO CENTROID: .064

MIN RADIUS : .289

MEAN RADIUS : 1.036

MAX RADIUS : 1.644

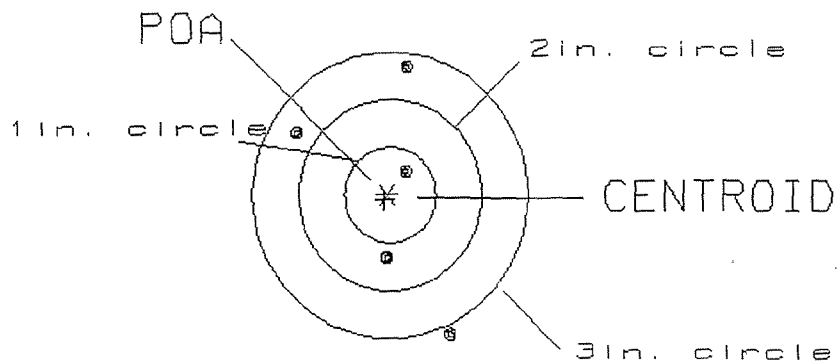
CENTROID X : .035

CENTROID Y : .054

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.68

1

VS= 2.85

2

GS= 2.90

4

BARBER - M24 0124832

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350011
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0473333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0923333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.103759$

THE AMR FOR THIS RIFLE IS: 1.556

CENTROIDAL DISTANCES

Ø TO 1	.352892
1 TO 2	.236241
1 TO 3	.588303

1
2
+ <----POA
3

BARBER - M24 0124833

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

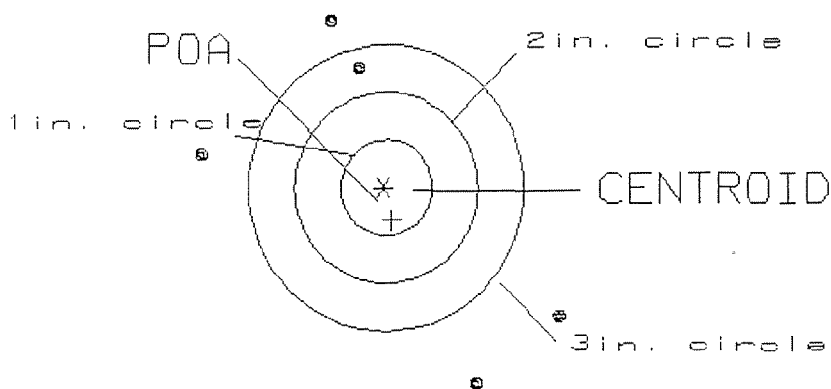
PATTERN #: 1

POA TO CENTROID: .353
MIN RADIUS : 1.296
MEAN RADIUS : 1.965
MAX RADIUS : 2.359
CENTROID X : -.087
CENTROID Y : .342

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.99

0

VS= 3.74

0

GS= 4.34

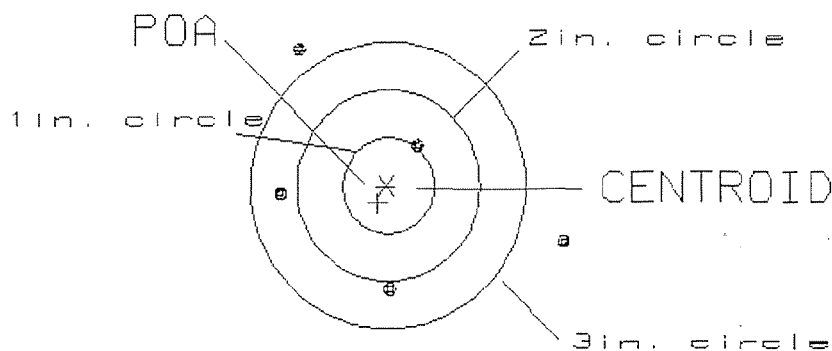
1

PATTERN #: 2
 POA TO CENTROID: .198
 MIN RADIUS : .518
 MEAN RADIUS : 1.300
 MAX RADIUS : 2.010
 CENTROID X : .084
 CENTROID Y : .179

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.12

0

VS= 2.45

1

GS= 3.50

3

BARBER - M24 0124835

REMINGTON CENTERFIRE ACCURACY TEST

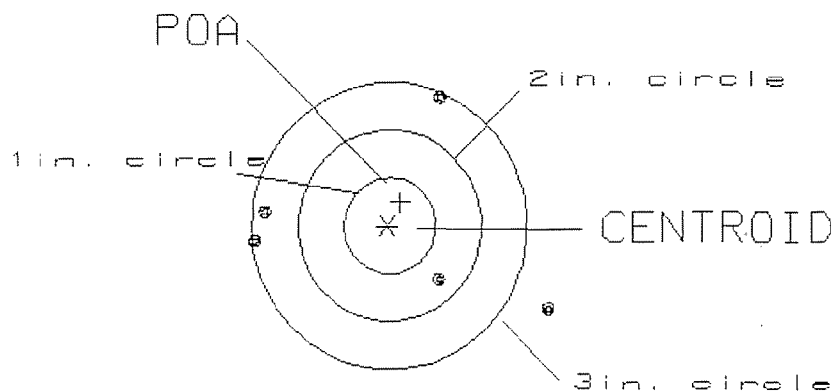
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .281
MIN RADIUS : .728
MEAN RADIUS : 1.402
MAX RADIUS : 1.969
CENTROID X : -.139
CENTROID Y : -.244

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350011

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.20

0

VS= 2.24

1

GS= 3.32

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350011DATE 7-31-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.40	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.34	2.30	
PULL #3	2.40	2.37	2.51	
PULL #4	2.42	2.40	2.58	
PULL #5	2.55	2.40	2.49	
TOTAL	12.59	11.91	12.40	
AVG.	2.518	2.382	2.480	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.16		
PULL #2	3.11	3.11		
PULL #3	3.12	3.13		
PULL #4	3.15	3.14		
PULL #5	3.13	3.07		
TOTAL	15.62	15.61		
AVG.	3.124	3.122		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.17		4.04
PULL #2	4.10	4.19		3.99
PULL #3	4.09	4.07		3.90
PULL #4	4.12	4.07		4.13
PULL #5	4.14	4.13		3.90
TOTAL	20.43	20.63		19.96
AVG.	4.086	4.126		3.992

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350011

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	8-5-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>2</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.024</u>		
	J) ASSEMBLE STOCK		8-1-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-1-97	CK
	M) IRON SIGHT ALIGNMENT		8-1-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-1-97	CK
640	GALLERY TEST AND TARGET	R 62 L 88	8-25-97 9-11-97	KT TAD
	A) MALFUNCTIONS		8/25/97 9-11-97	KT TAD
	B) PIERCED PRIMERS		8/25/97 9-11-97	KT TAD
645	INSPECT FOR LIVE AMMO		8/25/97 9-11-97	JW AC
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.62</u> <u>2.57</u> <u>2.55</u> <u>2.58</u> <u>2.50</u>	7-12-97	CK
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6350011

48 ORDER NO. 25705

22DR

5705 E6350011



ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

