

BARBER - M24 0124915

UPC



E6350018

ORDER NO. 25705

BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0124917

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350018
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0206667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.03$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0364295$

THE AMR FOR THIS RIFLE IS: $.8807$

CENTROIDAL DISTANCES

0 TO 1	.383021
1 TO 2	.627664
1 TO 3	.452452

1
+³ <----POA
2

BARBER - M24 0124918

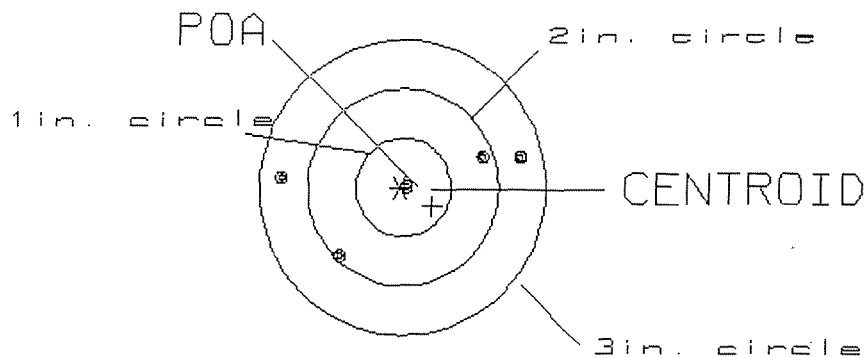
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .382
MIN RADIUS : .009
MEAN RADIUS : .864
MAX RADIUS : 1.266
CENTROID X : -.332
CENTROID Y : .191

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CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.45
VS= .96
GS= 2.46

1
3
5

BARBER - M24 0124919

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

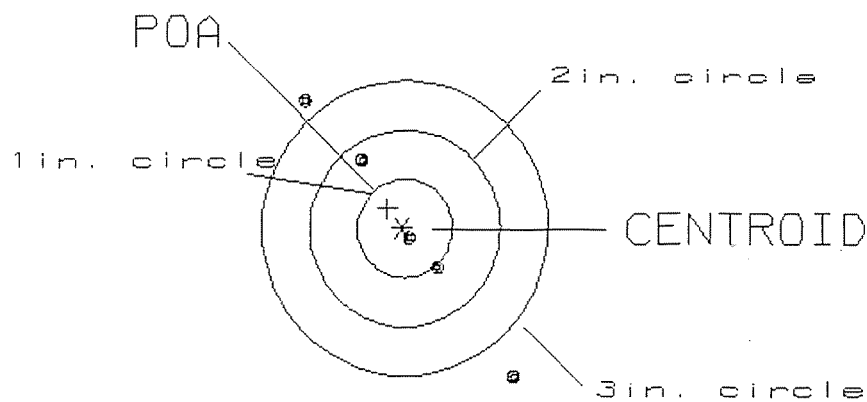
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .255
MIN RADIUS : .155
MEAN RADIUS : 1.027
MAX RADIUS : 1.871
CENTROID X : .159
CENTROID Y : -.200

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18

1

US= 2.80

3

GS= 3.54

3

BARBER - M24 0124920

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

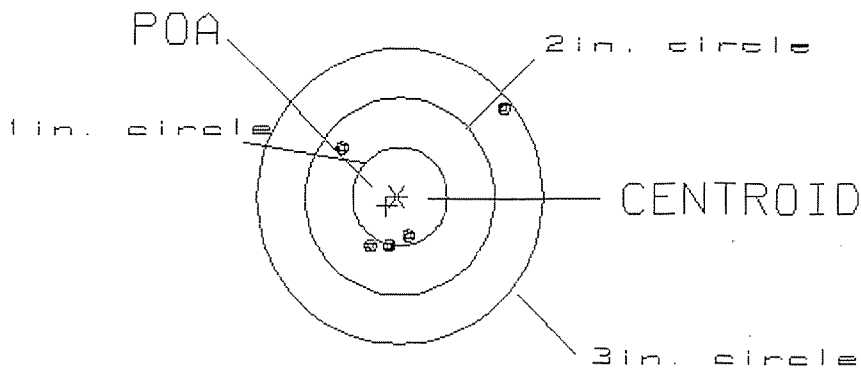
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .149
MIN RADIUS : .415
MEAN RADIUS : .751
MAX RADIUS : 1.414
CENTROID X : .111
CENTROID Y : .099

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70

2

US= 1.47

4

GS= 2.03

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350018DATE 7-29-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.58	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.63	2.62	
PULL #3	2.60	2.68	2.55	
PULL #4	2.62	2.63	2.41	
PULL #5	2.63	2.70	2.51	
TOTAL	12.99	13.14	12.66	
AVG.	2.598	2.628	2.532	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.13	
PULL #2	2.92	2.93	
PULL #3	3.12	2.90	
PULL #4	2.92	2.95	
PULL #5	3.17	3.13	
TOTAL	15.20	15.04	
AVG.	3.040	3.008	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.03		4.03
PULL #2	4.05	4.02		4.00
PULL #3	3.95	4.04		4.02
PULL #4	3.90	4.26		4.01
PULL #5	4.04	4.18		3.99
TOTAL	19.94	20.53		20.05
AVG.	3.988	4.106		4.010

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350018

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0124923 F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>23</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-29-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CK
	M) IRON SIGHT ALIGNMENT		7-29-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CK
640	GALLERY TEST AND TARGET	R 67 L 83	8-14-97	JW
	A) MALFUNCTIONS		8-14-97	JW
	B) PIERCED PRIMERS		8-14-97	JW
645	INSPECT FOR LIVE AMMO		8-14-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.53</u> <u>2.40</u> <u>2.42</u> <u>2.46</u> <u>2.45</u>	8-20-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0124923~~ 24962

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350018

46

ORDER NO.
25705

26WR



5705 E6350018

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6350018

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

