

UPC



E6350022

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0124954**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350022  
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.118333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.235667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .263707

THE AMR FOR THIS RIFLE IS: 1.206

**CENTROIDAL DISTANCES**

0 TO 1 .298751  
1 TO 2 .364815  
1 TO 3 .721254

2 <----POA  
1  
3

REMINGTON CENTERFIRE ACCURACY TEST

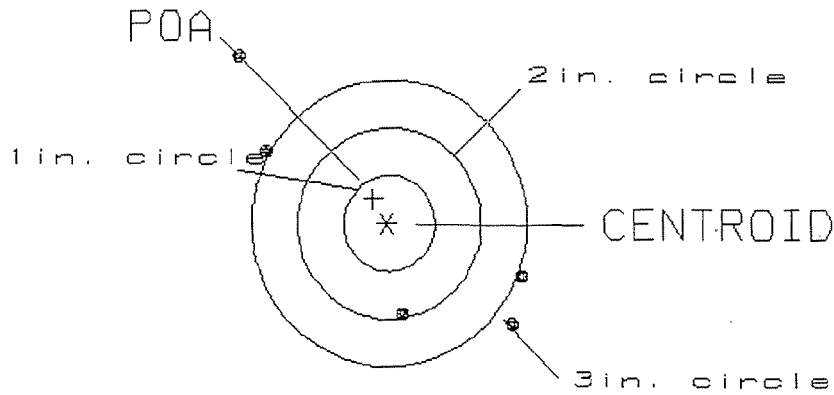
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
 POA TO CENTROID: .298  
 MIN RADIUS : .964  
 MEAN RADIUS : 1.622  
 MAX RADIUS : 2.399  
 CENTROID X : .154  
 CENTROID Y : -.256

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350022

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 3.09  
 VS= 2.77  
 GS= 4.10

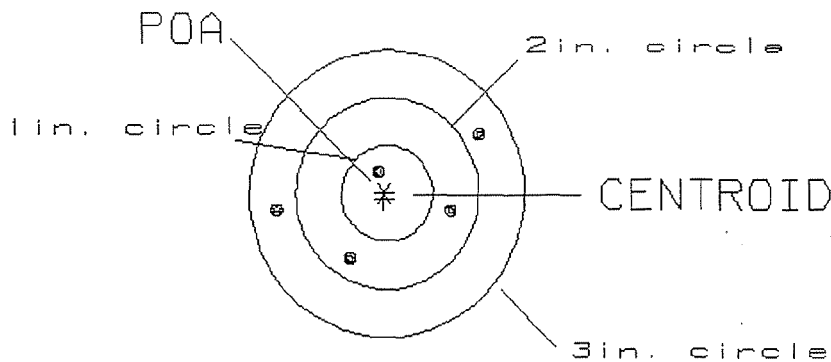
0  
 1  
 1

PATTERN #: 2  
 POA TO CENTROID: .077  
 MIN RADIUS : .250  
 MEAN RADIUS : .827  
 MAX RADIUS : 1.238  
 CENTROID X : .005  
 CENTROID Y : .077

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350022

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.22

1

VS= 1.29

3

GS= 2.35

5

REMINGTON CENTERFIRE ACCURACY TEST

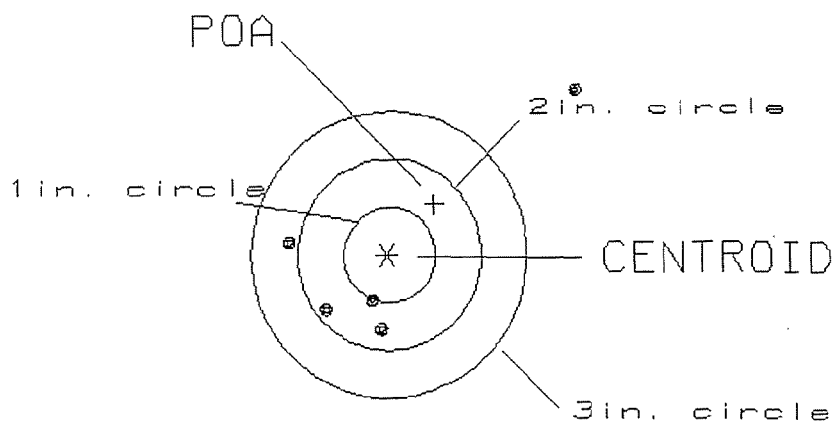
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .737  
 MIN RADIUS : .495  
 MEAN RADIUS : 1.169  
 MAX RADIUS : 2.625  
 CENTROID X : -.514  
 CENTROID Y : -.528

2 Sep 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.04  
 VS= 2.51  
 GS= 3.50

1  
 3  
 4

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E6350022DATE 8-4-97TESTER J.W.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.67                     | 2.48                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.45             | 2.71                     | 2.67                           |  |                                                                        |
| PULL #3 | 2.63             | 2.66                     | 2.65                           |  |                                                                        |
| PULL #4 | 2.52             | 2.62                     | 2.74                           |  |                                                                        |
| PULL #5 | 2.59             | 2.68                     | 2.57                           |  |                                                                        |
| TOTAL   | 12.85            | 13.34                    | 13.11                          |  |                                                                        |
| AVG.    | 2.57             | 2.668                    | 2.622                          |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.18             | 3.19                     |  |          |
| PULL #2 | 3.12             | 3.18                     |  |          |
| PULL #3 | 3.05             | 3.07                     |  |          |
| PULL #4 | 3.10             | 3.07                     |  |          |
| PULL #5 | 3.21             | 3.21                     |  |          |
| TOTAL   | 15.66            | 15.72                    |  |          |
| AVG.    | 3.132            | 3.144                    |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.14             | 4.14                     |                                | 4.17                                 |
| PULL #2 | 4.02             | 4.06                     |                                | 4.13                                 |
| PULL #3 | 4.03             | 3.94                     |                                | 4.10                                 |
| PULL #4 | 4.18             | 4.18                     |                                | 4.28                                 |
| PULL #5 | 4.11             | 3.70                     |                                | 4.24                                 |
| TOTAL   | 20.48            | 20.02                    |                                | 20.92                                |
| AVG.    | 4.096            | 4.004                    |                                | 4.184                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350022

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>4</u> <u>4</u> <u>4</u>                                  | 8-12-97 | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 8-12-97 | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.024</u> <u>.024</u> <u>.024</u>                         | 8-12-97 | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 8-6-97  | CK      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9/8/97  | TRP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 8-6-97  | CK      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 8-6-97  | CK      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 8-6-97  | CK      |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 80 L 70                                                   | 9/2/97  | BWT     |
|       | A) MALFUNCTIONS                                                          |                                                             | 9/2/97  | BWT     |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9/2/97  | BWT     |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9/2/97  | KT      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9/8/97  | TRP     |
|       | B) TRIGGER PULL                                                          | <u>2.49</u> <u>2.42</u> <u>2.40</u> <u>2.42</u> <u>2.42</u> | 9-6-97  | CK      |
|       | C) FUNCTION                                                              |                                                             | 9/8/97  | TRP     |
| 660   | PACK                                                                     |                                                             |         |         |

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6350022

46 ORDER NO. 25705

15DR

5705 E6350022

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BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

