

UPC



E6350023

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0124965

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350023
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0406667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .099
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107027

THE AMR FOR THIS RIFLE IS: .9483

CENTROIDAL DISTANCES

0 TO 1 .350343
1 TO 2 .520327
1 TO 3 .428823

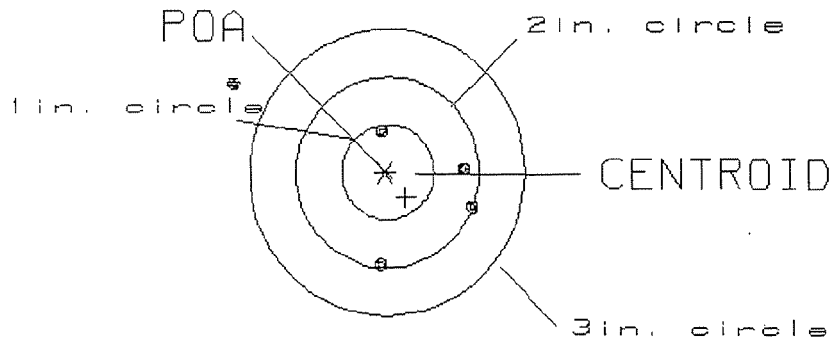
+32 <----POA

PATTERN #: 1
 POA TO CENTROID: .350
 MIN RADIUS : .406
 MEAN RADIUS : 1.020
 MAX RADIUS : 1.902
 CENTROID X : -.228
 CENTROID Y : .266

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350023

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.57

1

VS= 1.88

4

GS= 2.89

4

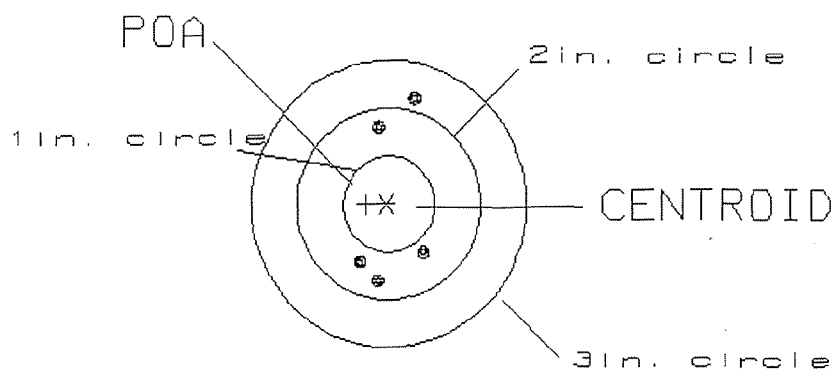
PATTERN #: 2

POA TO CENTROID: .218
 MIN RADIUS : .659
 MEAN RADIUS : .827
 MAX RADIUS : 1.144
 CENTROID X : .218
 CENTROID Y : -.002

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350023

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .72

0

US= 1.90

4

GS= 1.93

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

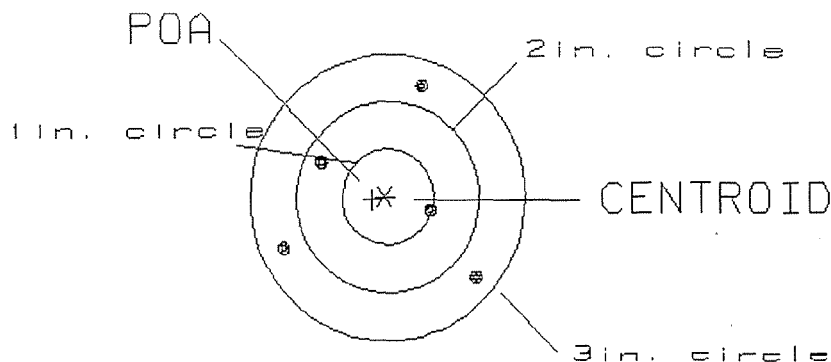
PATTERN #: 3

POA TO CENTROID: .136
 MIN RADIUS : .523
 MEAN RADIUS : .998
 MAX RADIUS : 1.255
 CENTROID X : .132
 CENTROID Y : .033

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350023

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.05

0

VS= 2.00

2

GS= 2.23

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350023DATE 7-31-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.49	2.18		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.48	2.46		
PULL #3	2.61	2.47	2.25		
PULL #4	2.56	2.58	2.35		
PULL #5	2.59	2.53	2.57		
TOTAL	13.00	12.55	11.87		
AVG.	2.60	2.51	2.36		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	2.94		
PULL #2	3.09	2.89		
PULL #3	3.03	2.90		
PULL #4	2.93	2.89		
PULL #5	3.13	3.04		
TOTAL	15.05	14.66		
AVG.	3.02	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.96		4.03
PULL #2	3.91	4.08		4.12
PULL #3	4.05	3.93		3.79
PULL #4	3.95	4.14		4.22
PULL #5	3.91	3.98		4.18
TOTAL	19.86	20.09		20.34
AVG.	3.97	4.02		4.07

BARBER - M24 0124970

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350023
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.171333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0126667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.171801$

THE AMR FOR THIS RIFLE IS: 1.348

CENTROIDAL DISTANCES

Ø TO 1	.442764
1 TO 2	.414349
1 TO 3	.475232

2 3 <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

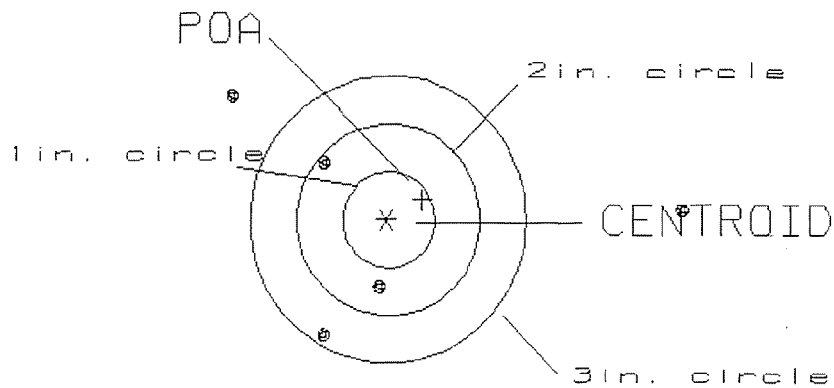
PATTERN #: 1

POA TO CENTROID: .443
 MIN RADIUS : .711
 MEAN RADIUS : 1.658
 MAX RADIUS : 3.176
 CENTROID X : -.394
 CENTROID Y : -.202

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350023

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.84

0

VS= 2.46

2

GS= 4.97

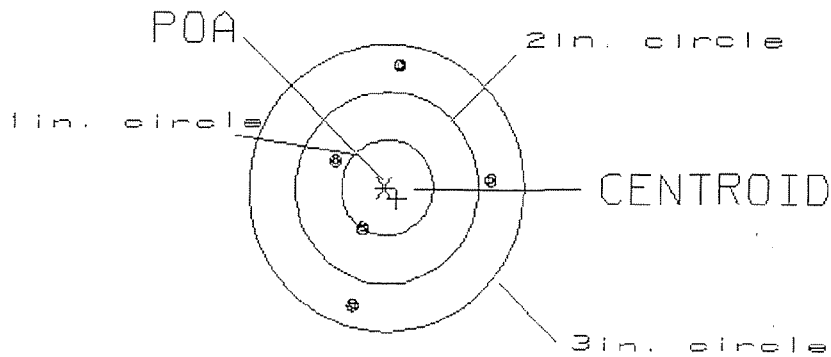
3

PATTERN #: 2
 POA TO CENTROID: .177
 MIN RADIUS : .521
 MEAN RADIUS : .947
 MAX RADIUS : 1.266
 CENTROID X : -.132
 CENTROID Y : .119

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350023

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.63
 VS= 2.46
 GS= 2.51

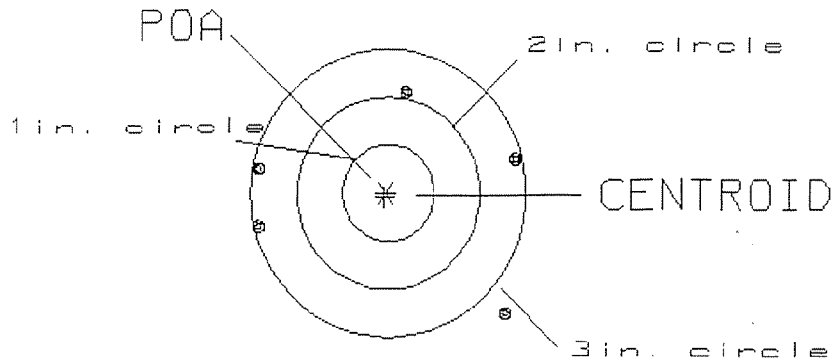
0
 2
 3

PATTERN #: 3
 POA TO CENTROID: .046
 MIN RADIUS : 1.075
 MEAN RADIUS : 1.438
 MAX RADIUS : 1.805
 CENTROID X : .012
 CENTROID Y : .045

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350023

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 2.33

0

GS= 3.11

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350023

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-5-97	AC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.025</u>	8-5-97	AC
	J) ASSEMBLE STOCK		8-1-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-92	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-1-97	CR
	M) IRON SIGHT ALIGNMENT		8-1-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-1-97	CR
640	GALLERY TEST AND TARGET	R 69 L 81	8-25-97	KT
	A) MALFUNCTIONS		8-25-97	KT
	B) PIERCED PRIMERS		8-25-97	KT
645	INSPECT FOR LIVE AMMO		8-25-97	JW
655	FINAL INSPECTION A) HEADSPACE		9-12-92	CK
	B) TRIGGER PULL	<u>2.77</u> <u>2.77</u> <u>2.73</u> <u>2.79</u> <u>2.72</u>	9-6-97	CK
	C) FUNCTION		9-12-92	CK
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
E6350023

46 ORDER NO.
25705

18DR

5705 E6350023

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350023

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

