

**BARBER - M24 0125027**

**UPC**



**E6350028**

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON**

**BARBER - M24 0125027 M2400125066**

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0125029**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350028  
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .04

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.116333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .123018

THE AMR FOR THIS RIFLE IS: 1.12

CENTROIDAL DISTANCES

0 TO 1 .0812712  
1 TO 2 .139843  
1 TO 3 .186462

3 1/2 <----POA

**BARBER - M24 0125030**

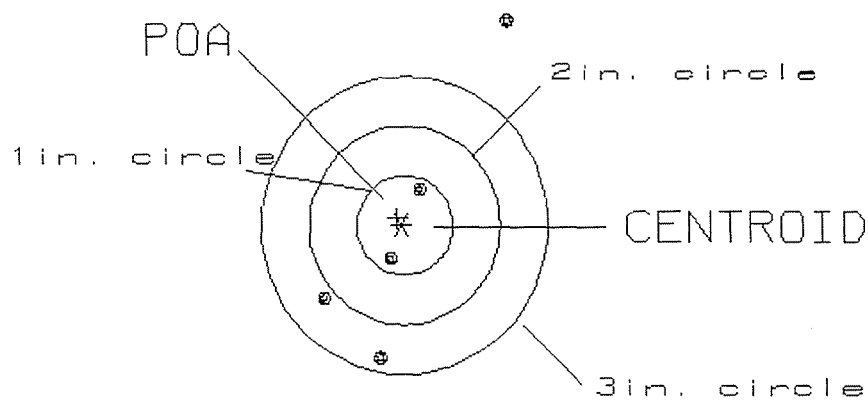
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
POA TO CENTROID: .082  
MIN RADIUS : .387  
MEAN RADIUS : 1.113  
MAX RADIUS : 2.306  
CENTROID X : .046  
CENTROID Y : -.067

15 Aug 1997

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**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.90

2

VS= 3.35

2

GS= 3.59

4

**BARBER - M24 0125031**

REMINGTON CENTERFIRE ACCURACY TEST

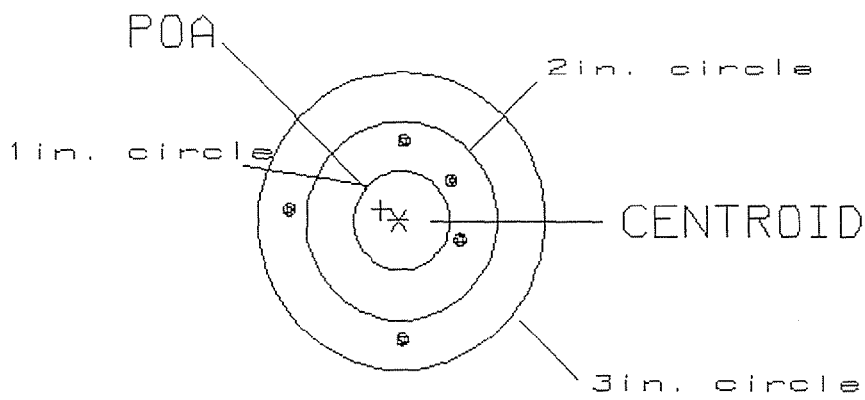
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
POA TO CENTROID: .210  
MIN RADIUS : .604  
MEAN RADIUS : .901  
MAX RADIUS : 1.203  
CENTROID X : .180  
CENTROID Y : -.107

15 Aug 1997

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**CENTERFIRE PATTERN # 2**



# OF SHOTS= 5

# IN CIRCLE

HS= 1.73  
VS= 2.03  
GS= 2.03

0  
3  
5

**BARBER - M24 0125032**

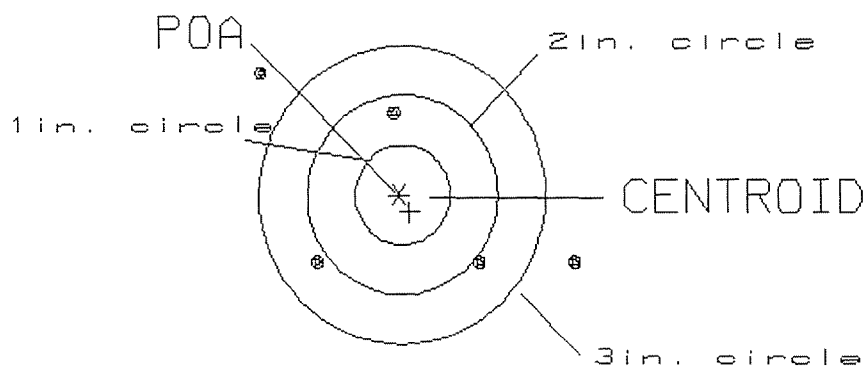
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: .204  
MIN RADIUS : .787  
MEAN RADIUS : 1.347  
MAX RADIUS : 1.906  
CENTROID X : -.106  
CENTROID Y : .175

15 Aug 1997

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**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 3.24

0

VS= 1.87

1

GS= 3.74

3

**BARBER - M24 0125033 SWS TRIGGER PULL TEST**

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E 6350028

DATE 7-30-95

TESTER J. W

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.64             | 2.72                     | 2.47                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.52             | 2.74                     | 2.46                           |                                                                        |
| PULL #3 | 2.27             | 2.43                     | 2.48                           |                                                                        |
| PULL #4 | 2.34             | 2.47                     | 2.36                           |                                                                        |
| PULL #5 | 2.45             | 2.48                     | 2.42                           |                                                                        |
| TOTAL   | 12.22            | 12.84                    | 12.19                          |                                                                        |
| AVG.    | 2.444            | 2.568                    | 2.438                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.03             | 2.99                     |          |
| PULL #2 | 3.01             | 2.89                     |          |
| PULL #3 | 2.95             | 2.89                     |          |
| PULL #4 | 3.00             | 2.93                     |          |
| PULL #5 | 2.90             | 2.95                     |          |
| TOTAL   | 14.89            | 14.65                    |          |
| AVG.    | 2.978            | 2.93                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.96             | 3.90                     |                                | 4.01                                 |
| PULL #2 | 3.91             | 3.88                     |                                | 4.09                                 |
| PULL #3 | 3.94             | 3.97                     |                                | 4.04                                 |
| PULL #4 | 3.99             | 4.08                     |                                | 3.88                                 |
| PULL #5 | 3.82             | 4.02                     |                                | 3.87                                 |
| TOTAL   | 19.62            | 19.85                    |                                | 19.89                                |
| AVG.    | 3.924            | 3.97                     |                                | 3.978                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E635002P

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

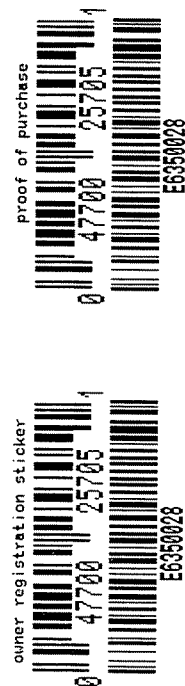


| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | <del>BARBER - M24 0125035</del><br>F) SAFETY ON FORCE                    | <u>4</u> <u>4</u> <u>4</u>                                  | 7-31-97 | JW      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>4</u> <u>4</u> <u>4</u>                                  | 7-31-97 | JW      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>24</u> <u>23<sup>5</sup></u> <u>23</u>                   | 7-31-97 | JW      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-30-97 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-26-97 | CK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-30-97 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-30-97 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-30-97 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 61   L 89                                                 | 8/15/97 | JW      |
|       | A) MALFUNCTIONS                                                          |                                                             | 8/15/97 | JW      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8/15/97 | JW      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8/15/97 | KT      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-21-98 | CK      |
|       | B) TRIGGER PULL                                                          | <u>2.67</u> <u>2.73</u> <u>2.70</u> <u>2.63</u> <u>2.60</u> | 8-20-98 | CK      |
|       | C) FUNCTION                                                              |                                                             | 8-21-98 | CK      |
| 660   | PACK                                                                     |                                                             |         |         |

MODEL 700<sup>™</sup> M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- MUSEUM/COUNTRY STORE FLIER  
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.  
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46  
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