

UPC



E6350029

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0125040

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350029
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.481667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0526667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.484537$

THE AMR FOR THIS RIFLE IS: 1.189

CENTROIDAL DISTANCES

0 TO	1	.612923
1 TO	2	.431845
1 TO	3	.0890225

3 2 + <----POA

BARBER - M24 0125041

REMINGTON CENTERFIRE ACCURACY TEST

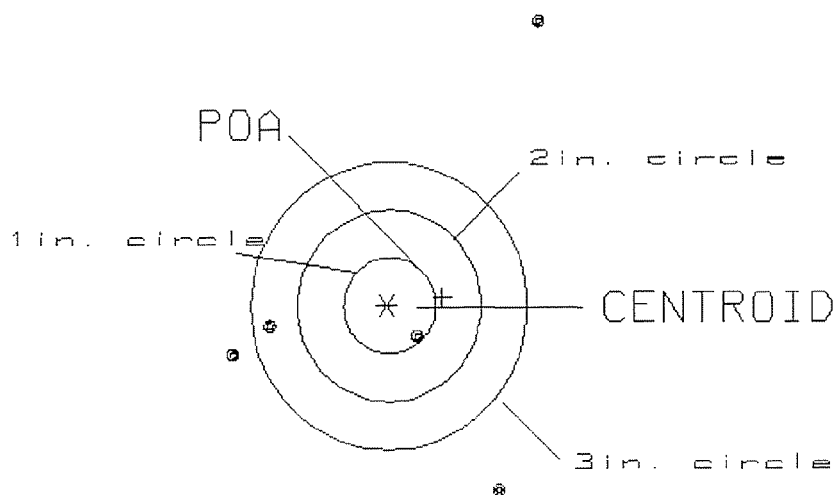
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .613
 1IN RADIUS : .441
 2IN RADIUS : 1.826
 3IN RADIUS : 3.351
 CENTROID X : -.607
 CENTROID Y : -.085

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358829.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.27

1

VS= 4.90

1

GS= 4.92

2

BARBER - M24 0125042

REMINGTON CENTERFIRE ACCURACY TEST

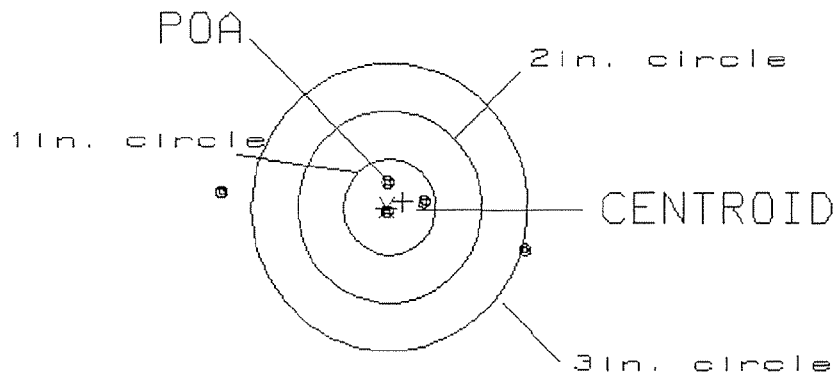
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .185
1IN RADIUS : .038
MEAN RADIUS : .789
MAX RADIUS : 1.793
CENTROID X : -.176
CENTROID Y : -.058

23 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350029.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.25

3

VS= .63

3

GS= 3.30

3

BARBER - M24 0125043

REMINGTON CENTERFIRE ACCURACY TEST

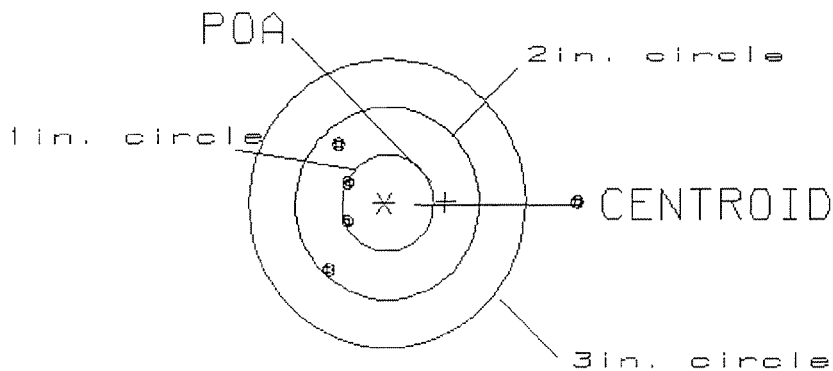
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .662
1IN RADIUS : .449
LEAN RADIUS : .952
MAX RADIUS : 2.024
CENTROID X : -.662
CENTROID Y : -.015

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350029.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.66

1

VS= 1.37

4

GS= 2.76

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350029

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN. ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M2400125045	<u>5</u> <u>6</u> <u>5</u>	10-28-97	C/C
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-28-97	C/C
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-28-97	C/C
	J) ASSEMBLE STOCK		10-22-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-22-97	RW
	M) IRON SIGHT ALIGNMENT		10-22-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-22-97	RW
640	GALLERY TEST AND TARGET	L 89 R 41	10/23/97	LT
	A) MALFUNCTIONS		10/23/97	LT
	B) PIERCED PRIMERS		10/23/97	LT
645	INSPECT FOR LIVE AMMO		10/23/97	PB
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.61</u> <u>2.44</u> <u>2.45</u> <u>2.40</u> <u>2.39</u>	11-4-97	CR
	C) FUNCTION		11/10/97	TRP
660	PACK			

BARBER - M24 0125046

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350029DATE 10-18-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.48	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.35	2.64	
PULL #3	2.44	2.60	2.60	
PULL #4	2.36	2.44	2.79	
PULL #5	2.38	2.48	2.62	
TOTAL	12.12	12.35	13.26	
AVG.	2.42	2.47	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.15	
PULL #2	3.09	3.24	
PULL #3	3.28	3.28	
PULL #4	3.31	3.24	
PULL #5	3.40	3.07	
TOTAL	16.11	15.98	
AVG.	3.22	3.20	

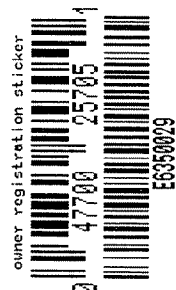
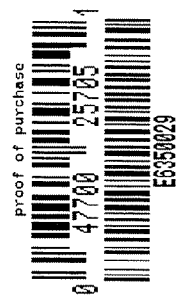
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.96		4.17
PULL #2	3.40	3.81		4.19
PULL #3	3.87	3.90		3.84
PULL #4	3.65	4.22		4.14
PULL #5	3.56	4.01		4.14
TOTAL	18.46	19.90		20.48
AVG.	3.69	3.98		4.10

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

LOT #13

VERY IMPORTANT
INSTRUCTION BOOK
PROCESSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350029

46 ORDER NO.
25705

01XR

5705 E6350029

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350029