

UPC



E6350034

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

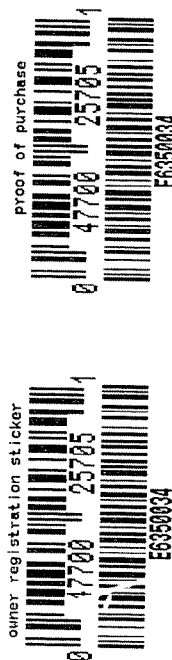
*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
E6350034

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

12DR

5705 E6350034

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6350034

Do Not Use

BARBER - M24 0125097

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350034

4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.126667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0293333$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.130019$

THE AMR FOR THIS RIFLE IS: 1.198

CENTROIDAL DISTANCES

0 TO 1	.335596
1 TO 2	.299293
1 TO 3	.683495

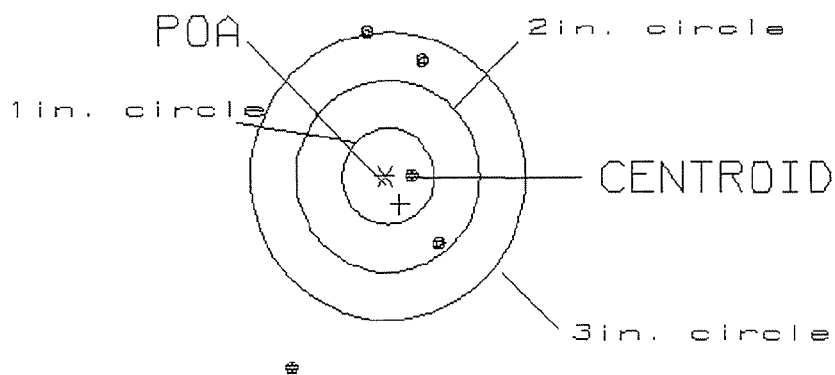
1
2+ <----POA
3

PATTERN #: 1
 POA TO CENTROID: .336
 MIN RADIUS : .289
 MEAN RADIUS : 1.239
 MAX RADIUS : 2.277
 CENTROID X : -.160
 CENTROID Y : .295

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350034

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.58

1

VS= 3.55

2

GS= 3.64

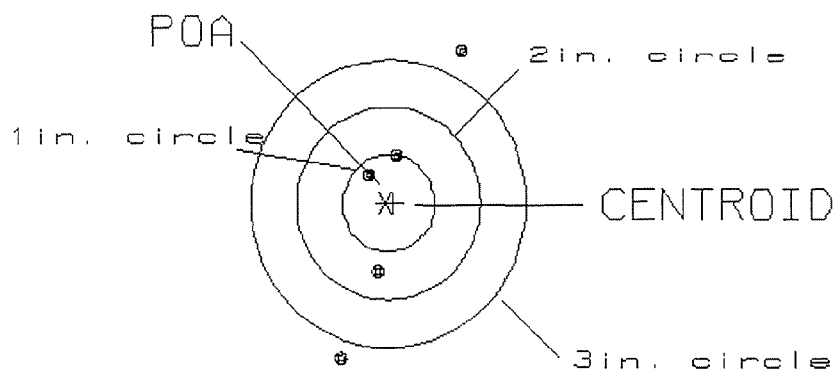
3

PATTERN #: 2
 POA TO CENTROID: .086
 MIN RADIUS : .339
 MEAN RADIUS : 1.004
 MAX RADIUS : 1.737
 CENTROID X : -.086
 CENTROID Y : .005

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350034

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.29
 VS= 3.21
 GS= 3.45

1
 3
 3

BARBER - M24 0125100

REMINGTON CENTERFIRE ACCURACY TEST

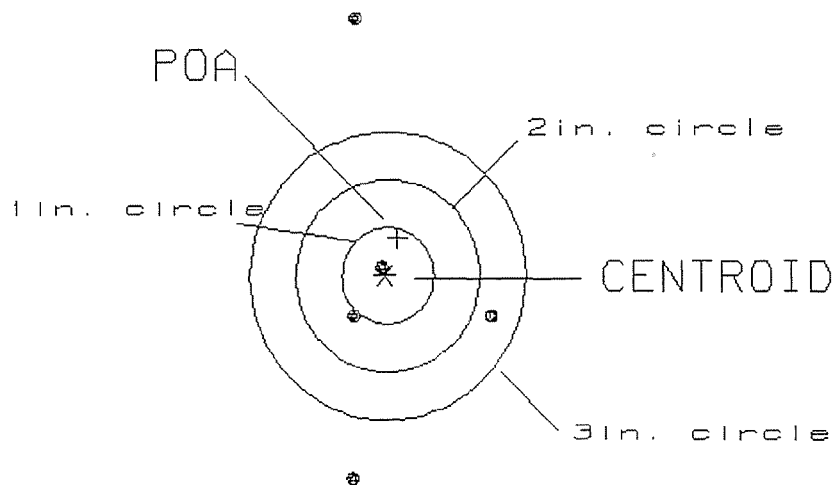
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .410
MIN RADIUS : .130
MEAN RADIUS : 1.350
MAX RADIUS : 2.761
CENTROID X : -.134
CENTROID Y : -.388

4 Sep 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.57

1

VS= 4.81

2

GS= 4.81

3

BARBER - M24 0125101

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350034DATE 8-13-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.46	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.45	2.49	
PULL #3	2.42	2.38	2.56	
PULL #4	2.63	2.50	2.54	
PULL #5	2.54	2.42	2.54	
TOTAL	12.59	12.21	12.60	
AVG.	2.518	2.442	2.520	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.17	
PULL #2	2.96	3.13	
PULL #3	3.15	3.14	
PULL #4	2.98	3.02	
PULL #5	3.17	3.04	
TOTAL	15.36	15.50	
AVG.	3.072	3.100	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.21		4.03
PULL #2	4.19	4.15		4.13
PULL #3	4.15	4.13		4.26
PULL #4	4.20	4.29		4.37
PULL #5	4.29	4.19		4.24
TOTAL	20.80	20.97		21.03
AVG.	4.160	4.194		4.206

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350034

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0215</u> <u>.021</u>		
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	R 89 L 61	9-4-97	BWT
	A) MALFUNCTIONS		9-4-97	BWT
	B) PIERCED PRIMERS		9-4-97	BWT
645	INSPECT FOR LIVE AMMO		9-4-97	KT
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.45</u> <u>2.46</u> <u>2.42</u> <u>2.38</u> <u>2.40</u>	9/9/97	TM
	C) FUNCTION		9/10/97	TRP
660	PACK			