

UPC



E6350037

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0125136

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350037
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.052$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.158667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.16697$

THE AMR FOR THIS RIFLE IS: $.6723$

CENTROIDAL DISTANCES

0 TO 1	.364923
1 TO 2	.254629
1 TO 3	.346446

3
2 <----POA
1

BARBER - M24 0125137

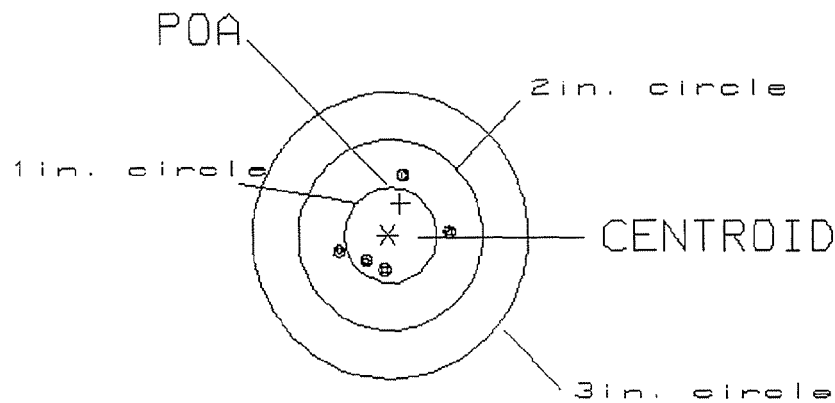
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .365
MIN RADIUS : .315
MEAN RADIUS : .517
MAX RADIUS : .694
CENTROID X : -.140
CENTROID Y : -.337

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350037

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.15

2

VS= 1.07

5

GS= 1.17

5

BARBER - M24 0125138

REMINGTON CENTERFIRE ACCURACY TEST

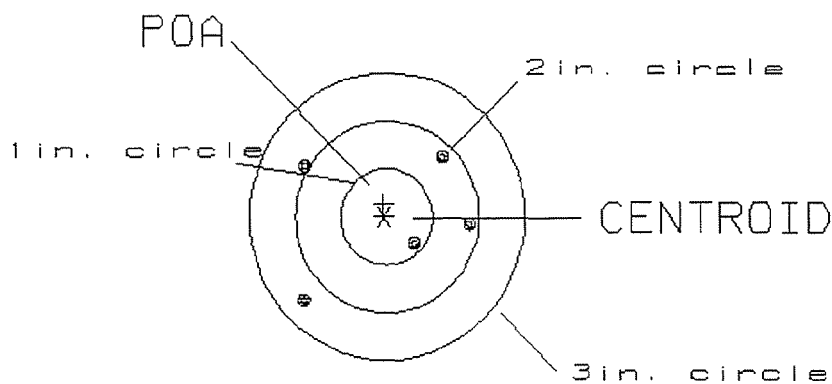
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .127
 MIN RADIUS : .385
 MEAN RADIUS : .876
 MAX RADIUS : 1.218
 CENTROID X : .004
 CENTROID Y : -.127

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350037

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.75

1

VS= 1.45

3

GS= 2.00

5

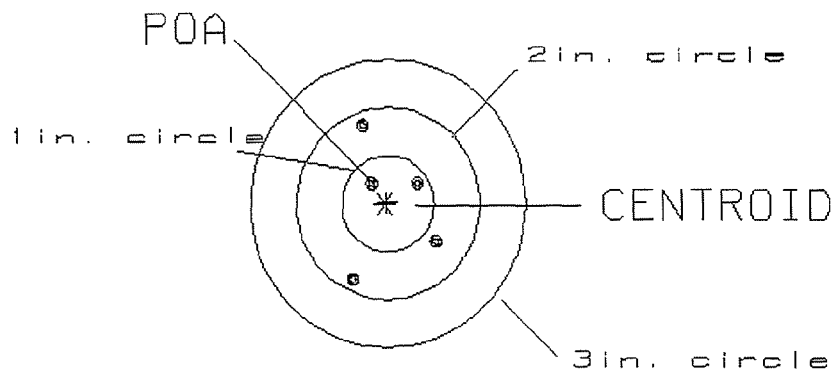
PATTERN #: 3

POA TO CENTROID: .024
 MIN RADIUS : .283
 MEAN RADIUS : .624
 MAX RADIUS : .906
 CENTROID X : -.020
 CENTROID Y : -.012

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350037

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .90
 VS= 1.63
 GS= 1.63

2
 5
 5

BARBER - M24 0125140

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350037
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.079
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0303333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0846233

THE AMR FOR THIS RIFLE IS: 1.948

CENTROIDAL DISTANCES

Ø TO	1	.180314
1 TO	2	.131609
1 TO	3	.440409

3
2¹ + <----POA

BARBER - M24 0125141

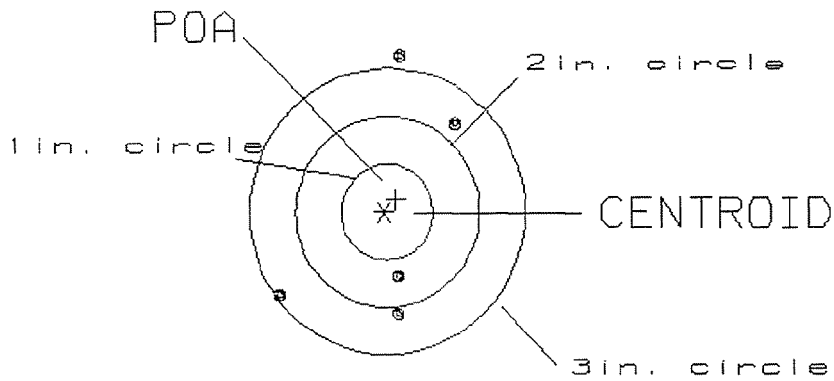
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .180
MIN RADIUS : .719
MEAN RADIUS : 1.198
MAX RADIUS : 1.656
CENTROID X : -.128
CENTROID Y : -.127

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350037

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 2.68

1

GS= 2.81

4

BARBER - M24 0125142

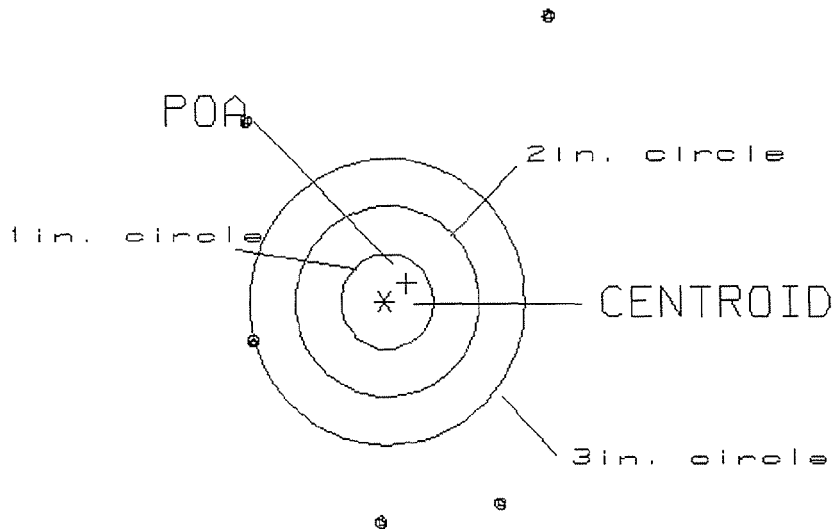
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .309
MIN RADIUS : 1.537
MEAN RADIUS : 2.453
MAX RADIUS : 3.512
CENTROID X : -.243
CENTROID Y : -.191

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EGJ50037

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 5.36

0

GS= 5.65

0

BARBER - M24 0125143

REMINGTON CENTERFIRE ACCURACY TEST

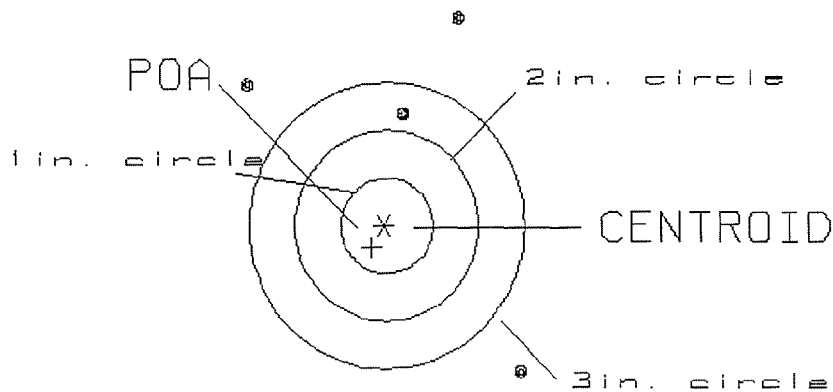
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .264
MIN RADIUS : 1.134
MEAN RADIUS : 2.193
MAX RADIUS : 3.389
CENTROID X : .134
CENTROID Y : .227

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350037

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.93

0

VS= 5.40

0

GS= 5.64

1

BARBER - M24 0125144

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350037DATE 8-13-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.66	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.61	2.85	
PULL #3	2.57	2.74	2.79	
PULL #4	2.53	2.79	2.79	
PULL #5	2.54	2.57	2.66	
TOTAL	12.72	13.37	13.60	
AVG.	2.54	2.67	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.00	
PULL #2	3.01	3.14	
PULL #3	2.99	3.12	
PULL #4	3.07	2.65	
PULL #5	2.92	3.00	
TOTAL	15.04	14.91	
AVG.	3.01	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.96		3.99
PULL #2	4.08	4.00		4.11
PULL #3	3.92	4.07		4.08
PULL #4	4.12	3.93		4.10
PULL #5	3.74	4.17		4.13
TOTAL	19.84	20.13		20.41
AVG.	3.97	4.03		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350037

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0125145 M2400125184

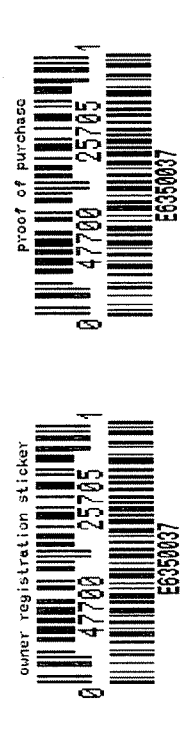
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.024</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	R 78 72 L 79 R 71	9-8-97 9-10-97 9/14/97	KT BWT BWT
	A) MALFUNCTIONS		9-8-97 9-10-97 9/14/97	KT BWT BWT
	B) PIERCED PRIMERS		9-8-97 9-10-97 9/14/97	KT BWT BWT
645	INSPECT FOR LIVE AMMO		9-8-97 9-10-97 9/14/97	BWT BWT BWT
655	FINAL INSPECTION A) HEADSPACE		9/16/97	PLW
	B) TRIGGER PULL	<u>2.45</u> <u>2.39</u> <u>2.35</u> <u>2.37</u> <u>2.37</u>	9/16/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Inva. Registered Trade Dress

SERIAL NO.
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46 ORDER NO.
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SERIAL NO.



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