

26000042

UPC



E6350042

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0125199

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350042
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0946667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.172
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .196331

THE AMR FOR THIS RIFLE IS: .7993

CENTROIDAL DISTANCES

0 TO 1	.337923
1 TO 2	.113534
1 TO 3	.364486

3 <----POA
2
1

BARBER - M24 0125200

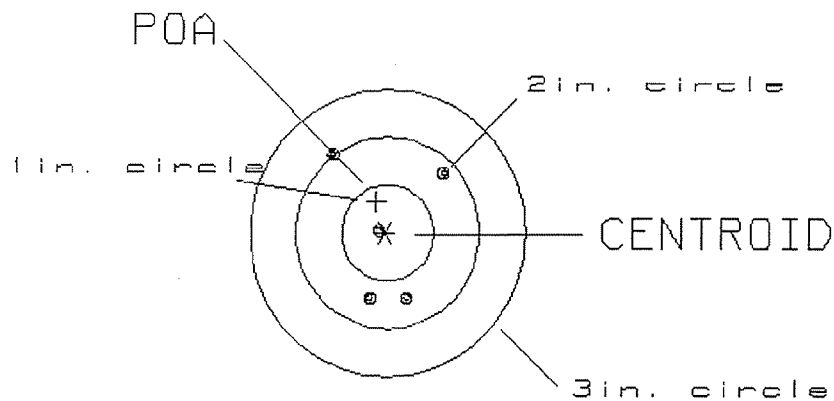
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .337
MIN RADIUS : .132
MEAN RADIUS : .676
MAX RADIUS : .956
CENTROID X : .096
CENTROID Y : -.324

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350042.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

VS= 1.48

5

GS= 1.66

5

BARBER - M24 0125201

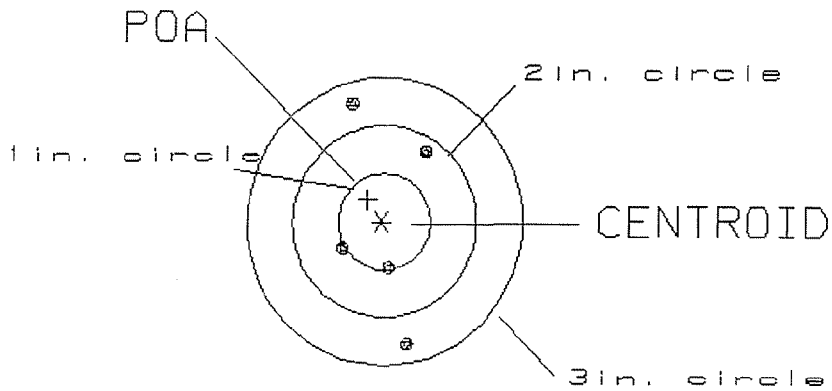
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .275
MIN RADIUS : .488
MEAN RADIUS : .901
MAX RADIUS : 1.311
CENTROID X : .155
CENTROID Y : -.227

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= .91
US= 2.56
GS= 2.62

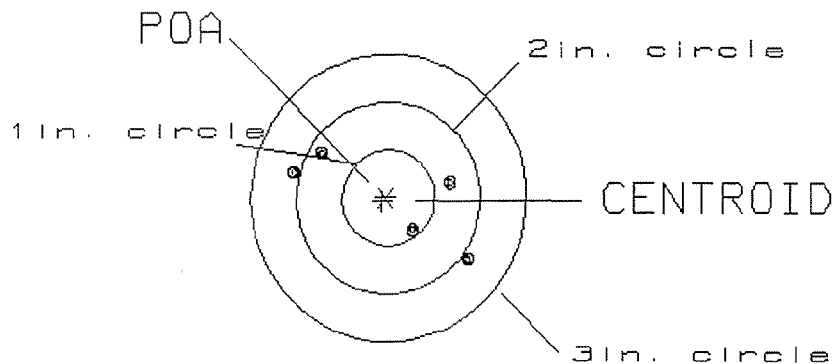
1
3
5

PATTERN #: 3
 POA TO CENTROID: .048
 MIN RADIUS : .418
 MEAN RADIUS : .821
 MAX RADIUS : 1.092
 CENTROID X : .033
 CENTROID Y : .035

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.90

1

US= 1.11

3

GS= 2.11

5

Been
ended

BARBER - M24 0125204

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350042
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.131$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.00733333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.131205$

THE AMR FOR THIS RIFLE IS: 1.493

CENTROIDAL DISTANCES

Ø TO	1	.331958
1 TO	2	1.4183
1 TO	3	.464276

2

+ 1 <----POA

3

BARBER - M24 0125205

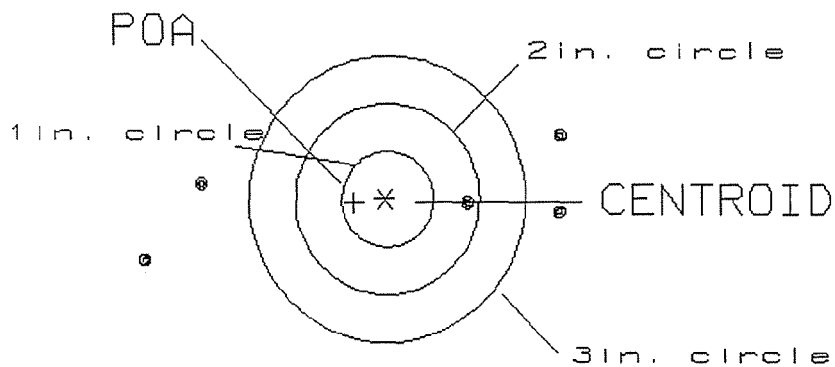
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .332
MIN RADIUS : .894
MEAN RADIUS : 1.907
MAX RADIUS : 2.699
CENTROID X : .330
CENTROID Y : .036

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 4.53

0

VS= 1.22

1

GS= 4.69

1

BARBER - M24 0125206

REMINGTON CENTERFIRE ACCURACY TEST

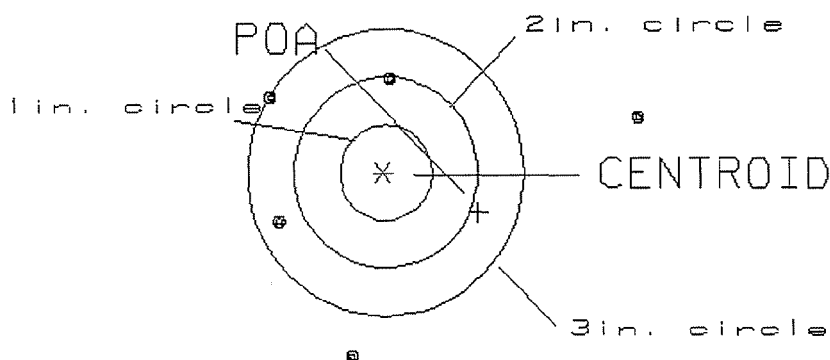
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.117
 MIN RADIUS : .958
 MEAN RADIUS : 1.692
 MAX RADIUS : 2.807
 CENTROID X : -1.037
 CENTROID Y : .414

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.04

0

US= 2.87

1

GS= 4.04

2

BARBER - M24 0125207

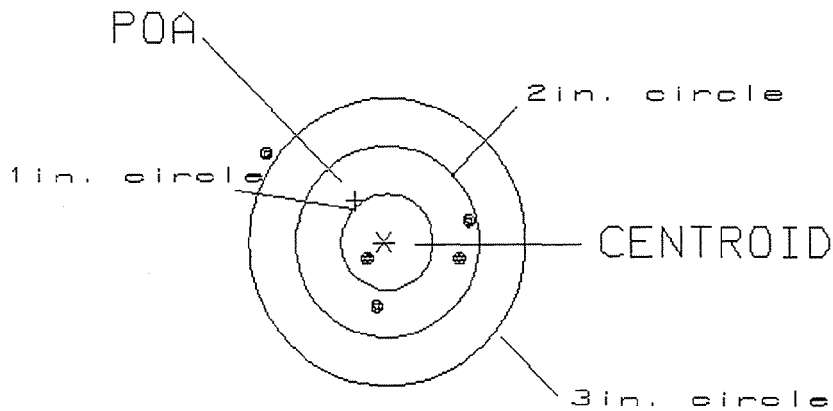
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .531
MIN RADIUS : .324
MEAN RADIUS : .881
MAX RADIUS : 1.591
CENTROID X : .314
CENTROID Y : -.428

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.18

1

VS= 1.63

4

GS= 2.42

4

BARBER - M24 0125208

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350042DATE 8-18-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.44	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.37	2.37	
PULL #3	2.40	2.32	2.34	
PULL #4	2.39	2.31	2.47	
PULL #5	2.36	2.34	2.47	
TOTAL	11.83	11.78	12.12	
AVG.	2.366	2.356	2.424	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.26	
PULL #2	3.04	3.07	
PULL #3	2.97	3.23	
PULL #4	3.00	3.14	
PULL #5	3.22	3.14	
TOTAL	15.42	15.84	
AVG.	3.084	3.168	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.24		3.85
PULL #2	3.89	3.98		3.90
PULL #3	3.93	4.01		4.01
PULL #4	3.97	3.97		3.90
PULL #5	4.09	4.22		3.88
TOTAL	19.81	20.42		19.54
AVG.	3.962	4.084		3.908

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350042

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	9-6-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-6-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-6-97	CK
	J) ASSEMBLE STOCK		9-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CR
	M) IRON SIGHT ALIGNMENT		9-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CR
640	GALLERY TEST AND TARGET	R 99 L 51 R 98 L 52	9/23/97 9/25/97	1-2 1-2
	A) MALFUNCTIONS		9/23/97 9/25/97	1-2 1-2
	B) PIERCED PRIMERS		9/23/97 9/25/97	1-2 1-2
645	INSPECT FOR LIVE AMMO		9/23/97 9/25/97	13WT 13WT
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CK
	B) TRIGGER PULL	<u>2.44</u> <u>2.53</u> <u>2.45</u> <u>2.44</u> <u>2.34</u>	9-26-97	CK
	C) FUNCTION		9-26-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6650042

owner registration sticker



E6650042

Do Not Use

Lot #24

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6350042
46
ORDER NO. 25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5705 E6350042

29DR

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO

