

UPC

E6350043



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0125215

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350043
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.185
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.192667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .267106

THE AMR FOR THIS RIFLE IS: 1.005

CENTROIDAL DISTANCES

0 TO 1 .177181
1 TO 2 .0380789
1 TO 3 .518052

2+ <----POA

3

BARBER - M24 0125216

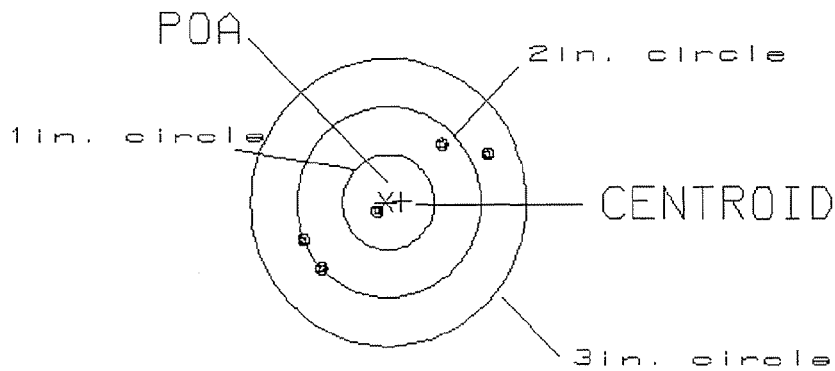
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .177
MIN RADIUS : .110
MEAN RADIUS : .833
MAX RADIUS : 1.196
CENTROID X : -.177
CENTROID Y : -.008

16 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350043

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.98
VS= 1.32
GS= 2.17

1
3
5

BARBER - M24 0125217

REMINGTON CENTERFIRE ACCURACY TEST

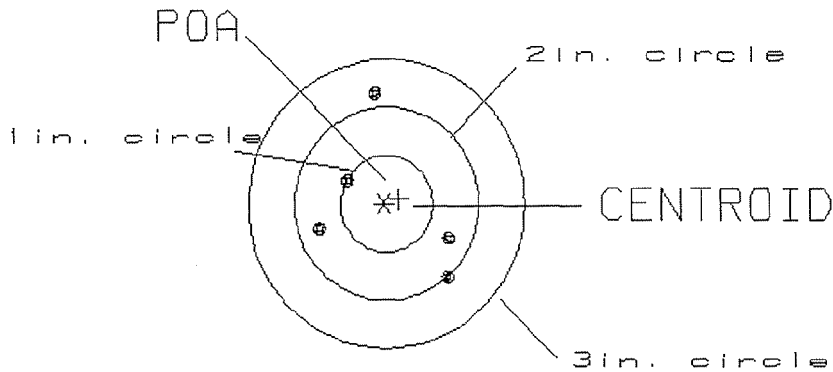
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .174
MIN RADIUS : .480
MEAN RADIUS : .828
MAX RADIUS : 1.123
CENTROID X : -.168
CENTROID Y : -.045

16 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350043

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.43

1

VS= 1.67

4

GS= 2.03

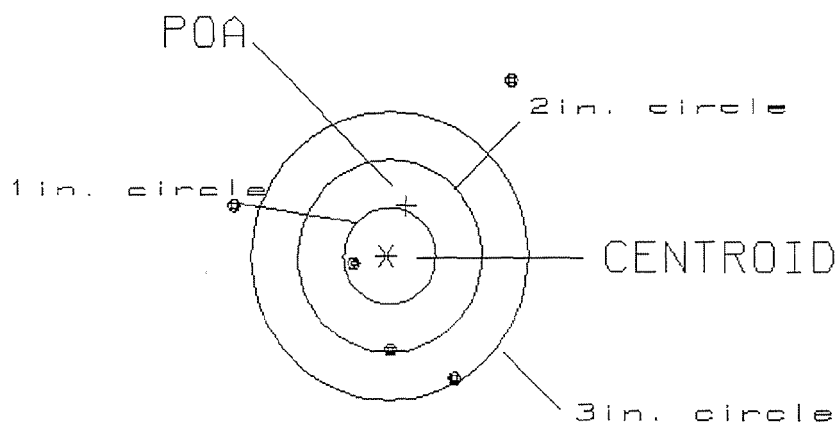
5

PATTERN #: 3
 POA TO CENTROID: .566
 MIN RADIUS : .371
 MEAN RADIUS : 1.354
 MAX RADIUS : 2.214
 CENTROID X : -.210
 CENTROID Y : -.525

16 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350043

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.98
 VS= 3.05
 GS= 3.25

1
 2
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350043

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>4</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	RW
	M) IRON SIGHT ALIGNMENT		10-3-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	RW
640	GALLERY TEST AND TARGET	L70 R80	10/16/97	PB
	A) MALFUNCTIONS		10/16/97	PB
	B) PIERCED PRIMERS		10/16/97	PB
645	INSPECT FOR LIVE AMMO		10/16/97	LT
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.63</u> <u>2.50</u> <u>2.39</u> <u>2.45</u> <u>2.46</u>	11-4-97	CR
	C) FUNCTION		11/10/97	TRP

660

BACK

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0125220 0125259

BARBER - M24 0125221

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350043DATE 10-3-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.30	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.40	2.30	
PULL #3	2.30	2.37	2.33	
PULL #4	2.49	2.34	2.25	
PULL #5	2.34	2.30	2.42	
TOTAL	11.91	11.71	11.63	
AVG.	2.38	2.34	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	3.04	
PULL #2	3.13	3.09	
PULL #3	2.96	3.03	
PULL #4	2.90	3.01	
PULL #5	2.93	2.99	
TOTAL	14.96	15.16	
AVG.	2.99	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.08		4.07
PULL #2	4.02	4.07		4.08
PULL #3	4.10	3.92		4.10
PULL #4	4.06	3.99		3.99
PULL #5	4.17	3.93		3.98
TOTAL	20.42	19.99		20.22
AVG.	4.08	3.99		4.04

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
INSTRUTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6350043

48 ORDER NO.
25705

01XR

5705 E6350043

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

