

BARBER - M24 0125239

UPC



E6350046

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0125239 M2400125278

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0125241

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350046
4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0273333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.212667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.214416$

THE AMR FOR THIS RIFLE IS: $.8083$

CENTROIDAL DISTANCES

0 TO 1 $.207511$
1 TO 2 $.299187$
1 TO 3 $.10824$

2
3
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

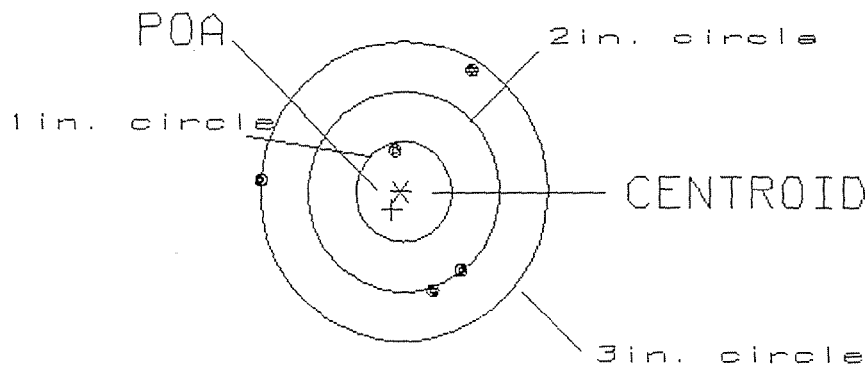
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .208
 MIN RADIUS : .461
 MEAN RADIUS : 1.086
 MAX RADIUS : 1.521
 CENTROID X : .094
 CENTROID Y : .185

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350046

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.22

1

VS= 2.23

2

GS= 2.47

4

BARBER - M24 0125243

REMINGTON CENTERFIRE ACCURACY TEST

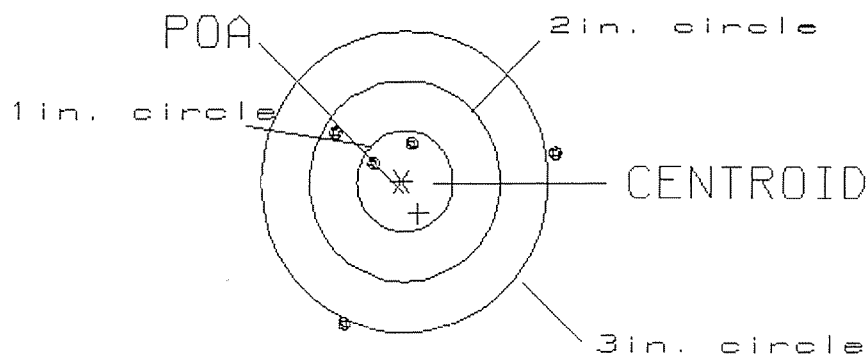
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .362
MIN RADIUS : .369
MEAN RADIUS : .934
MAX RADIUS : 1.553
CENTROID X : -.174
CENTROID Y : .318

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350046

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.22

2

VS= 1.67

3

GS= 2.69

3

BARBER - M24 0125244

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .135

MIN RADIUS : .243

MEAN RADIUS : .405

MAX RADIUS : .625

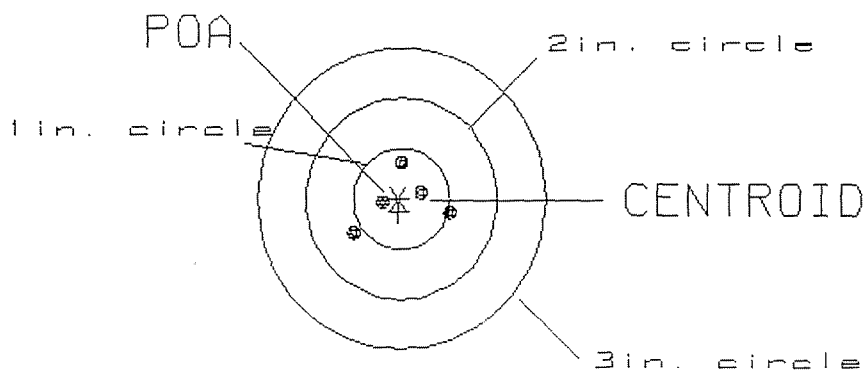
CENTROID X : -.002

CENTROID Y : .135

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350046

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.06

3

VS= .68

5

GS= 1.09

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350046

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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OP. #	OPERATOR NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1021</u> <u>1022</u>	10-3-97	CK
	J) ASSEMBLE STOCK		9-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-12-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	RW
	M) IRON SIGHT ALIGNMENT		9-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	RW
640	GALLERY TEST AND TARGET	L 75 1275	10/10/97 12/4/97	1LT 1LT
	A) MALFUNCTIONS		10/10/97 12/4/97	1LT 1LT
	B) PIERCED PRIMERS		10/10/97 12/4/97	1LT 1LT
645	INSPECT FOR LIVE AMMO		10/10/97 12/4/97	PB PB
655	FINAL INSPECTION A) HEADSPACE		12-12-97	
	B) TRIGGER PULL	<u>2.50</u> <u>2.48</u> <u>2.51</u> <u>2.46</u> <u>2.42</u>	12/5/97	TM
	C) FUNCTION		12-02-97	CR

SWS TRIGGER PULL TEST

BARBER - M24 0125247

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350046

DATE 9-30-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.18	2.03	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.33	2.06	
PULL #3	2.29	2.24	2.02	
PULL #4	2.46	2.13	2.03	
PULL #5	2.35	2.11	2.04	
TOTAL	12.01	10.95	10.18	
AVG.	2.40	2.20	2.04	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.88	
PULL #2	3.18	3.04	
PULL #3	3.10	2.97	
PULL #4	3.01	3.01	
PULL #5	3.02	3.01	
TOTAL	15.35	14.91	
AVG.	3.07	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.71		4.03
PULL #2	3.73	3.72		4.04
PULL #3	3.77	3.60		4.13
PULL #4	3.72	3.71		4.02
PULL #5	3.76	3.70		4.12
TOTAL	18.97	18.44		20.34
AVG.	3.79	3.68		4.07

Quoted

BARBER - M24 0125249

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350046
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .236333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.189667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .30303

THE AMR FOR THIS RIFLE IS: 1.803

CENTROIDAL DISTANCES

0 TO 1 1.01192
1 TO 2 2.13742
1 TO 3 1.34456

3

+ <---1-POA

2

BARBER - M24 0125250

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.012

MIN RADIUS : .686

MEAN RADIUS : 1.877

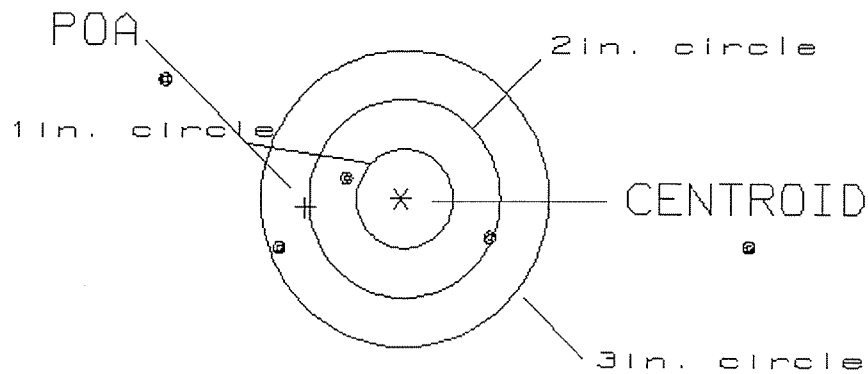
MAX RADIUS : 3.626

CENTROID X : 1.008

CENTROID Y : .089

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350046

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 6.07

0

VS= 1.67

2

GS= 6.30

3

BARBER - M24 0125251

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.640

MIN RADIUS : .075

MEAN RADIUS : 1.529

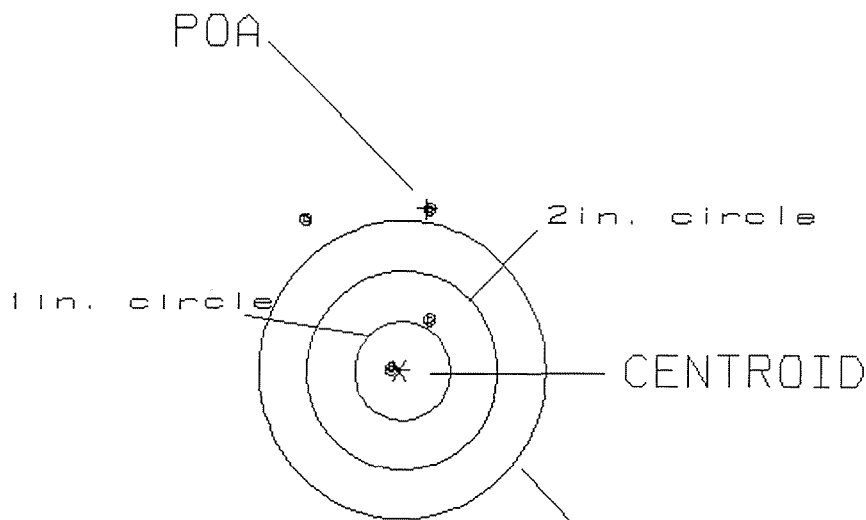
MAX RADIUS : 3.619

CENTROID X : -.281

CENTROID Y : -1.616

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350046

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN 3 in. circle

HS= 1.58

1

VS= 5.15

2

GS= 5.30

2

BARBER - M24 0125252

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .958

MIN RADIUS : 1.230

MEAN RADIUS : 2.003

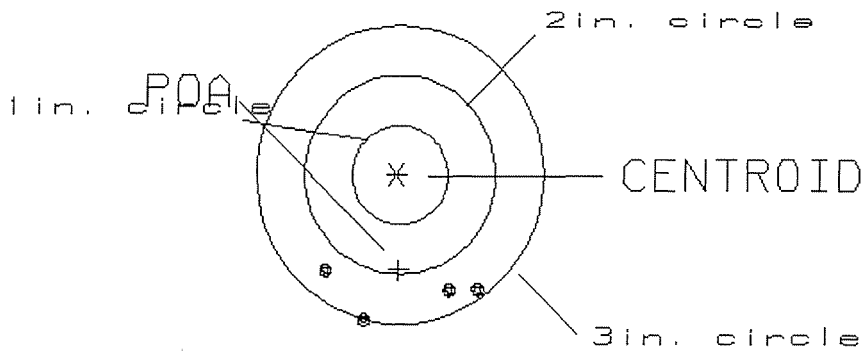
MAX RADIUS : 4.683

CENTROID X : -.018

CENTROID Y : .958

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350046

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.52

0

VS= 6.09

0

GS= 6.09

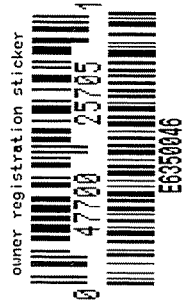
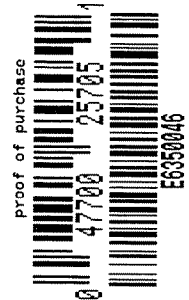
4

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

LOT #22

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6350046	46	ORDER NO. 25705
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5705 E6350046

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SERIAL NO.



E6350046