

UPC

E6350047



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

* INCLUDES 1 IN CHAMBER

BARBER - M24 0125257

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350047
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.058$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0226667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0622718$

THE AMR FOR THIS RIFLE IS: 1.02

CENTROIDAL DISTANCES

Ø TO 1	.347908
1 TO 2	.923098
1 TO 3	.149857

1
3
+ <----POA
2

BARBER - M24 0125258

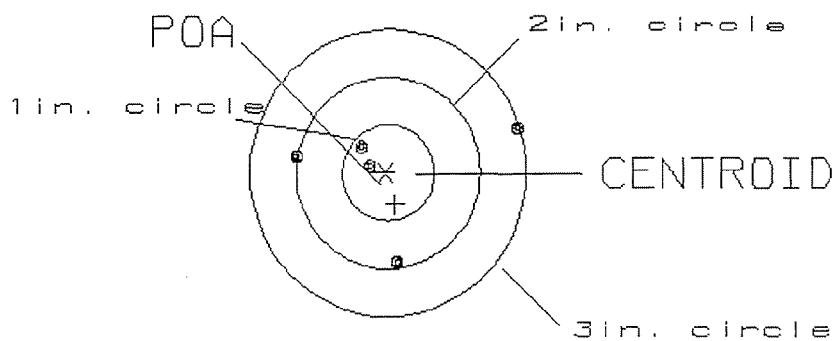
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .348
MIN RADIUS : .201
MEAN RADIUS : .811
MAX RADIUS : 1.465
CENTROID X : -.104
CENTROID Y : .332

27 Oct 1997

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CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.41

2

VS= 1.39

3

GS= 2.42

5

BARBER - M24 0125259

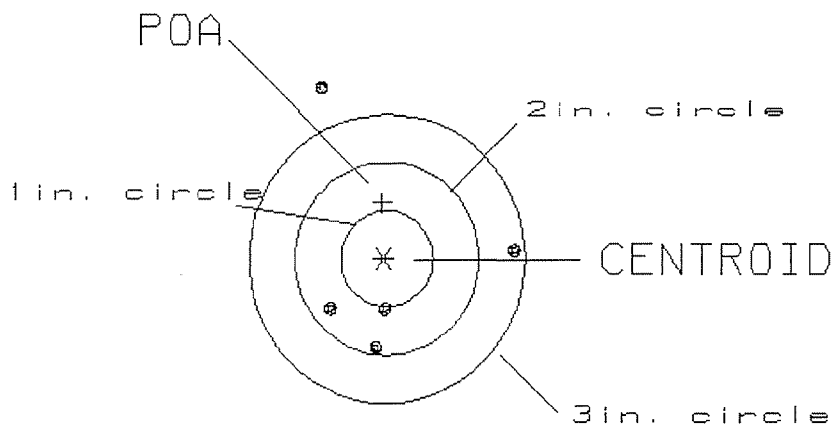
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .583
MIN RADIUS : .494
MEAN RADIUS : 1.095
MAX RADIUS : 1.926
CENTROID X : .018
CENTROID Y : -.583

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.06

1

VS= 2.69

3

GS= 2.75

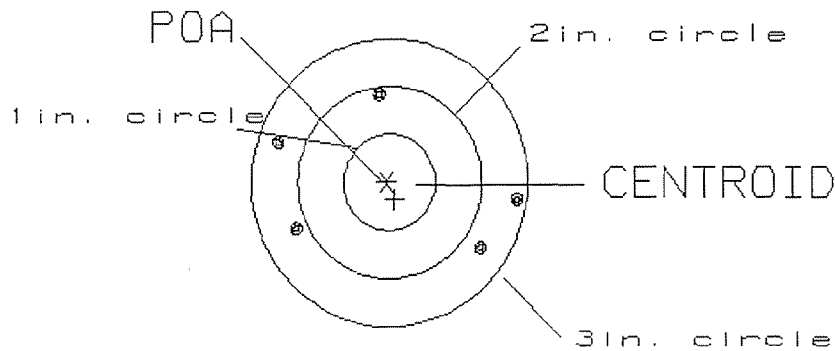
4

PATTERN #: 3
 POA TO CENTROID: .203
 MIN RADIUS : .900
 MEAN RADIUS : 1.154
 MAX RADIUS : 1.365
 CENTROID X : -.088
 CENTROID Y : .183

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.55

0

VS= 1.54

1

GS= 2.62

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350047

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0125262 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-19-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-23-97	CK
	J) ASSEMBLE STOCK		10-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-14-97	RW
	M) IRON SIGHT ALIGNMENT		10-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-14-97	RW
640	GALLERY TEST AND TARGET	L 08 R 82	10/27/97	PB
	A) MALFUNCTIONS		10/27/97	PB
	B) PIERCED PRIMERS		10/27/97	PB
645	INSPECT FOR LIVE AMMO		10/27/97	KA
655	FINAL INSPECTION A) HEADSPACE		10-28-97	CK
	B) TRIGGER PULL	<u>2.28</u> <u>2.24</u> <u>2.38</u> <u>2.32</u> <u>2.29</u>	10-28-97	TM
	C) FUNCTION		10-28-97	CK
660	PACK			

BARBER - M24 0125263

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350047DATE 10-14-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.71	2.45		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.68	2.42		
PULL #3	2.65	2.65	2.43		
PULL #4	2.63	2.70	2.25		
PULL #5	2.69	2.74	2.40		
TOTAL	13.29	13.48	11.95		
AVG.	2.65	2.69	2.39		

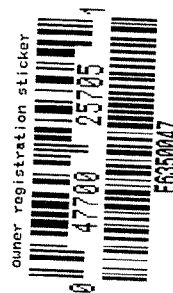
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.05		
PULL #2	3.27	3.13		
PULL #3	3.22	3.10		
PULL #4	3.10	3.12		
PULL #5	3.10	3.14		
TOTAL	15.84	15.54		
AVG.	3.16	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.82	3.91		4.15
PULL #2	4.24	4.12		4.24
PULL #3	4.10	4.22		3.92
PULL #4	3.99	4.29		3.82
PULL #5	3.92	3.99		3.94
TOTAL	20.07	20.53		20.07
AVG.	4.01	4.10		4.01

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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E6350047

48 ORDER NO
25705

10RR

5705 E6350047

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MODEL 700™ M24

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