

UPC



E6350051

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350051

46 ORDER NO.
25705

18DR

5705 E6350051

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MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



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BARBER - M24 0125313

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350051
8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.176333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.402333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .439278

THE AMR FOR THIS RIFLE IS: 1.166

CENTROIDAL DISTANCES

Ø TO 1 .694761
1 TO 2 .435032
1 TO 3 .608329

+ <----POA
1 2³

BARBER - M24 0125314

REMINGTON CENTERFIRE ACCURACY TEST

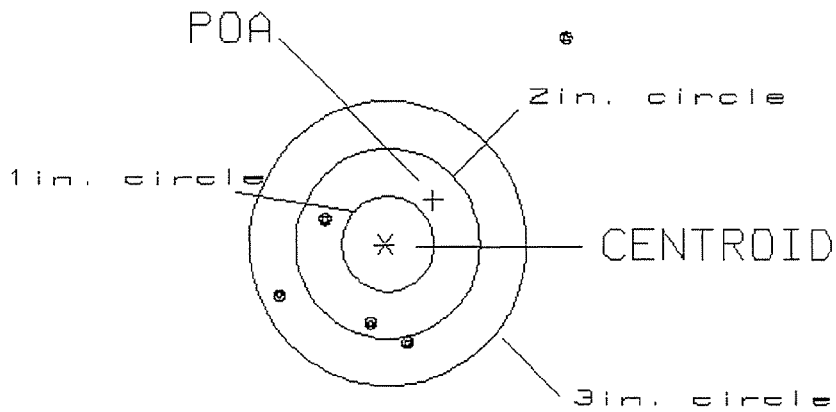
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .695
MIN RADIUS : .738
MEAN RADIUS : 1.367
MAX RADIUS : 2.875
CENTROID X : -.518
CENTROID Y : -.463

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350051

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.15

0

VS= 3.18

2

GS= 4.13

4

BARBER - M24 0125315

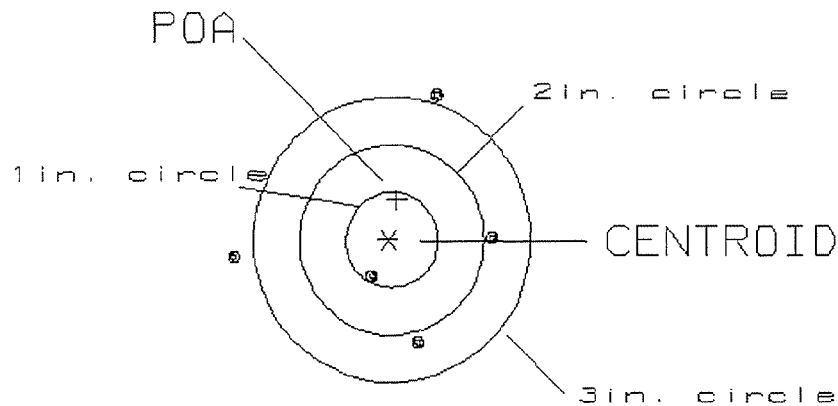
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .429
MIN RADIUS : .442
MEAN RADIUS : 1.188
MAX RADIUS : 1.716
CENTROID X : -.085
CENTROID Y : -.421

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350051

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.78
VS= 2.59
GS= 2.80

1
1
3

BARBER - M24 0125316

REMINGTON CENTERFIRE ACCURACY TEST

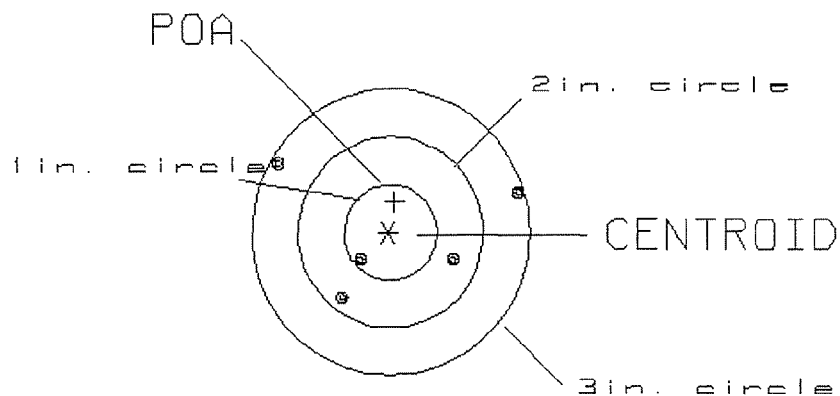
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .331
 MIN RADIUS : .387
 MEAN RADIUS : .944
 MAX RADIUS : 1.412
 CENTROID X : -.074
 CENTROID Y : -.323

8 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.54
 VS= 1.40
 GS= 2.57

1
 3
 5

BARBER - M24 0125317

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350051DATE 8-13-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.41	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.42	2.35	
PULL #3	2.41	2.33	2.59	
PULL #4	2.49	2.29	2.51	
PULL #5	2.42	2.46	2.65	
TOTAL	12.32	11.91	12.57	
AVG.	2.464	2.382	2.514	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.07	
PULL #2	3.19	2.95	
PULL #3	3.02	3.13	
PULL #4	3.21	3.06	
PULL #5	3.04	3.13	
TOTAL	15.54	15.34	
AVG.	3.108	3.068	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.10		4.17
PULL #2	4.19	4.22		4.22
PULL #3	4.14	3.85		4.33
PULL #4	3.95	4.05		4.27
PULL #5	3.90	4.06		4.26
TOTAL	20.34	20.28		21.25
AVG.	4.068	4.056		4.250

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350051

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-98	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-8-98	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-8-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	R79 L71	9-8-97	BWT
	A) MALFUNCTIONS		9-8-97	BWT
	B) PIERCED PRIMERS		9-8-97	BWT
645	INSPECT FOR LIVE AMMO		9-8-97	Kf
655	FINAL INSPECTION A) HEADSPACE		9-11-97	RW
	B) TRIGGER PULL	<u>2.29</u> <u>2.30</u> <u>2.25</u> <u>2.30</u> <u>2.21</u>	9/1/97	TM
	C) FUNCTION			
660	PACK			