

UPC



E6350053

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT:
Instructions
enclosed to
safe use
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Buy U.S. Pat. & In. Off. Mocha Registered Marque Deposited

SERIAL NO.
E6350053

46

ORDER NO.
2570

23DR



5705 E6350053

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350053

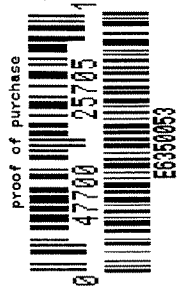
Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

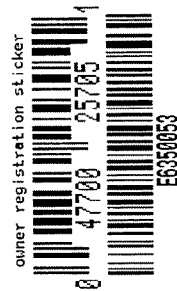
GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



E6350053



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REMINGTON-UMC
RIFLE
MODEL 700™
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*
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RIFLE
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24" BARREL 7.62 NATO 6*
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DO NOT

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BARBER - M24 0125335

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350053
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0193333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .150333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .151571

THE AMR FOR THIS RIFLE IS: 1.076

CENTROIDAL DISTANCES

Ø TO 1 .133004
1 TO 2 .196163
1 TO 3 .174897

3
1 2
+ <----POA

BARBER - M24 0125336

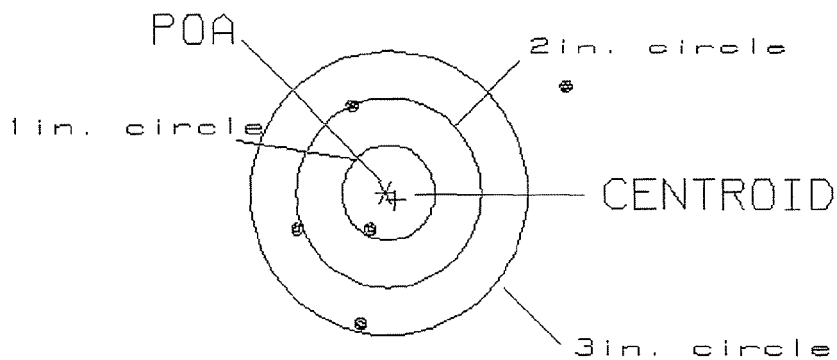
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .132
MIN RADIUS : .411
MEAN RADIUS : 1.218
MAX RADIUS : 2.216
CENTROID X : -.107
CENTROID Y : .079

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.84
VS= 2.46
GS= 3.32

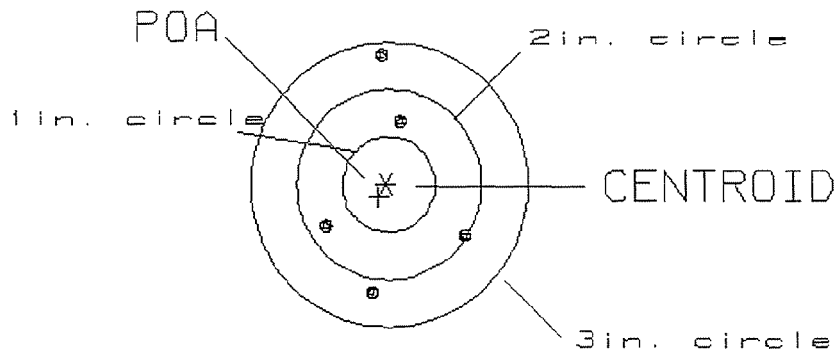
1
1
4

PATTERN #: 2
 POA TO CENTROID: .158
 MIN RADIUS : .707
 MEAN RADIUS : .999
 MAX RADIUS : 1.420
 CENTROID X : .081
 CENTROID Y : .135

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.41
 VS= 2.58
 GS= 2.58

0
 3
 5

BARBER - M24 0125338

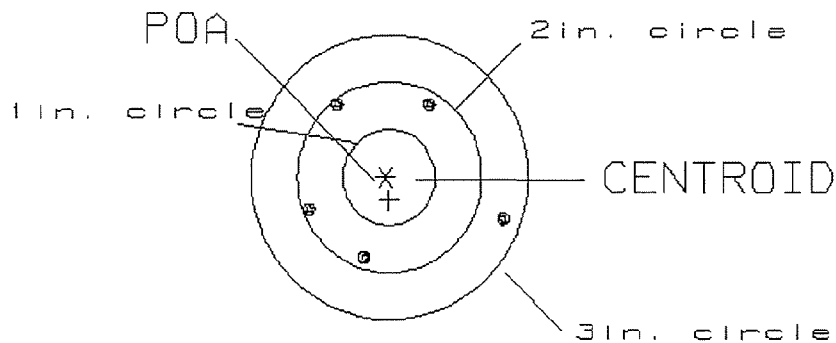
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .239
MIN RADIUS : .873
MEAN RADIUS : 1.012
MAX RADIUS : 1.341
CENTROID X : -.032
CENTROID Y : .237

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.18

0

VS= 1.62

4

GS= 2.19

5

BARBER - M24 0125339

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350053
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.147667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.025$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.149768$

THE AMR FOR THIS RIFLE IS: 1.339

CENTROIDAL DISTANCES

Ø TO 1	.195359
1 TO 2	.298605
1 TO 3	.540296

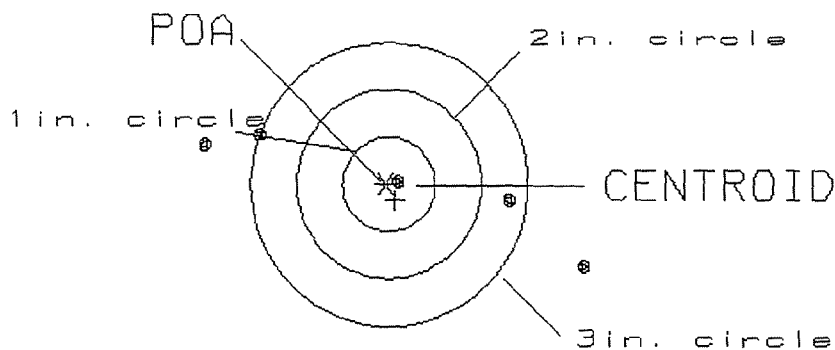
1
+2 <----POA
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .195
 MIN RADIUS : .102
 MEAN RADIUS : 1.463
 MAX RADIUS : 2.260
 CENTROID X : -.098
 CENTROID Y : .169

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.10

1

VS= 1.41

1

GS= 4.32

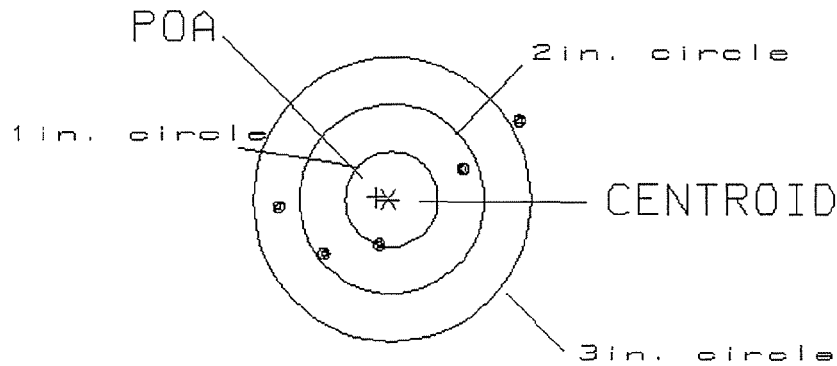
2

PATTERN #: 2
 POA TO CENTROID: .131
 MIN RADIUS : .523
 MEAN RADIUS : 1.012
 MAX RADIUS : 1.590
 CENTROID X : .129
 CENTROID Y : -.025

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.61
 VS= 1.42
 GS= 2.77

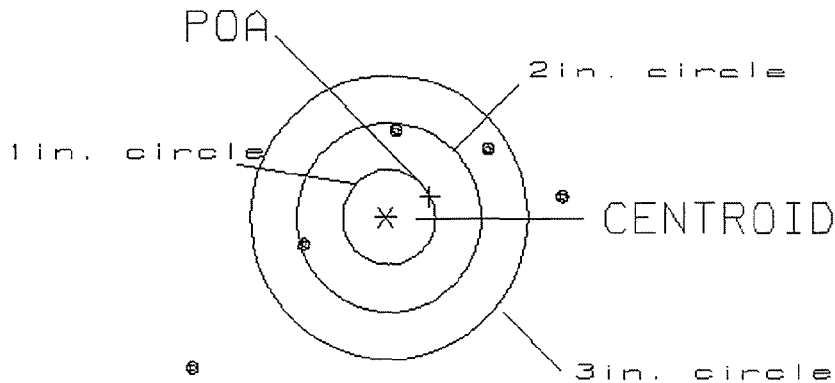
0
 3
 4

PATTERN #: 3
 POA TO CENTROID: .522
 MIN RADIUS : .886
 MEAN RADIUS : 1.542
 MAX RADIUS : 2.658
 CENTROID X : -.474
 CENTROID Y : -.219

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.99

0

VS= 2.48

2

GS= 4.40

3

BARBER - M24 0125343

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350053DATE 8-22-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.48	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.54	2.43	
PULL #3	2.56	2.50	2.47	
PULL #4	2.60	2.53	2.44	
PULL #5	2.56	2.55	2.41	
TOTAL	12.80	12.60	12.24	
AVG.	2.560	2.520	2.448	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	3.00	
PULL #2	3.05	3.16	
PULL #3	2.99	3.16	
PULL #4	3.27	3.13	
PULL #5	3.29	3.12	
TOTAL	15.57	15.57	
AVG.	3.114	3.114	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.96		4.14
PULL #2	3.91	3.93		4.21
PULL #3	3.98	3.91		4.01
PULL #4	4.00	4.12		4.19
PULL #5	3.96	4.01		4.12
TOTAL	19.89	19.93		20.67
AVG.	3.978	3.986		4.134

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350053

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-92	CLK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>3</u>	9-3-92	CLK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.024</u>	9-8-92	CLK
	J) ASSEMBLE STOCK		8-22-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-27-97	CR
	M) IRON SIGHT ALIGNMENT		8-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-27-97	CR
640	GALLERY TEST AND TARGET	Left 70 5 62	Right 80 R 88	9/10/97 TM 9/15/97 KT
	A) MALFUNCTIONS		9/15/97 KT 9/10/97 TM	
	B) PIERCED PRIMERS		9/15/97 KT 11/0/97 TM	
645	INSPECT FOR LIVE AMMO		9/15/97 BWT 11/0/97 AC	
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.46</u> <u>2.39</u> <u>2.38</u> <u>2.33</u> <u>2.36</u>	9/18/97	TM
	C) FUNCTION			
660	PACK			