

E6350055

UPC



E6350055

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6350055

ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Déposée.



5705 E6350055

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350055
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .135667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0483333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .144019

THE AMR FOR THIS RIFLE IS: .817

CENTROIDAL DISTANCES

0	TO	1	.286309
1	TO	2	.349367
1	TO	3	.241197

1
+₂³ <----POA

PATTERN #: 1

POA TO CENTROID: .286

MIN RADIUS : .094

MEAN RADIUS : .956

MAX RADIUS : 1.808

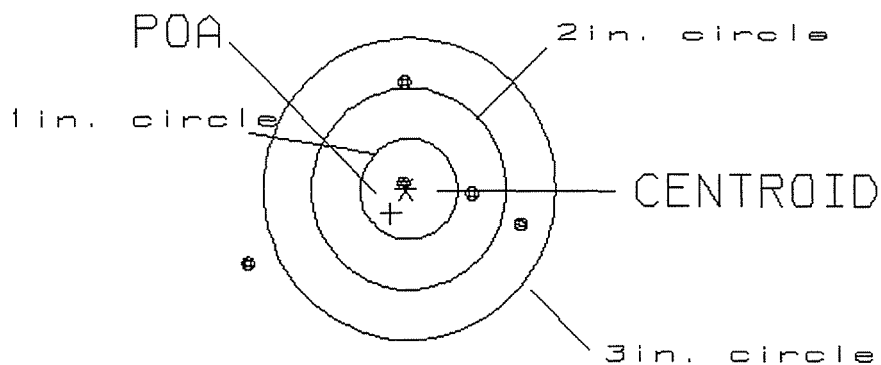
CENTROID X : .153

CENTROID Y : .242

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350055

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.78

1

VS= 1.74

2

GS= 2.80

4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .125

MIN RADIUS : .289

MEAN RADIUS : .836

MAX RADIUS : 1.573

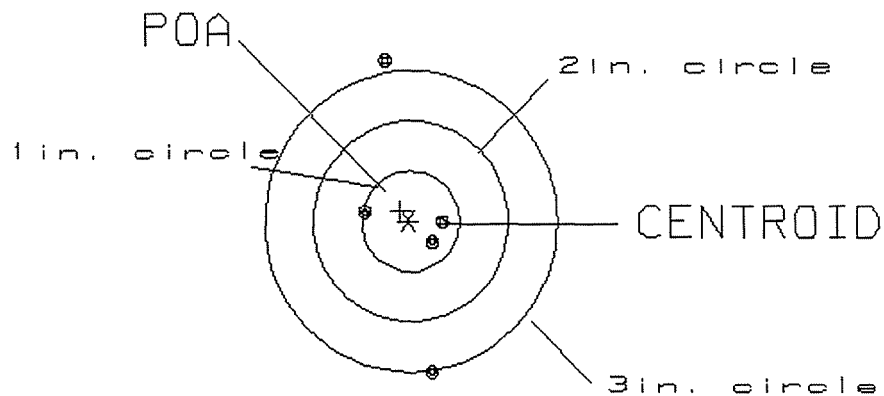
CENTROID X : .077

CENTROID Y : -.099

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350055

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .80

3

VS= 3.04

3

GS= 3.07

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .177

MIN RADIUS : .322

MEAN RADIUS : .659

MAX RADIUS : 1.084

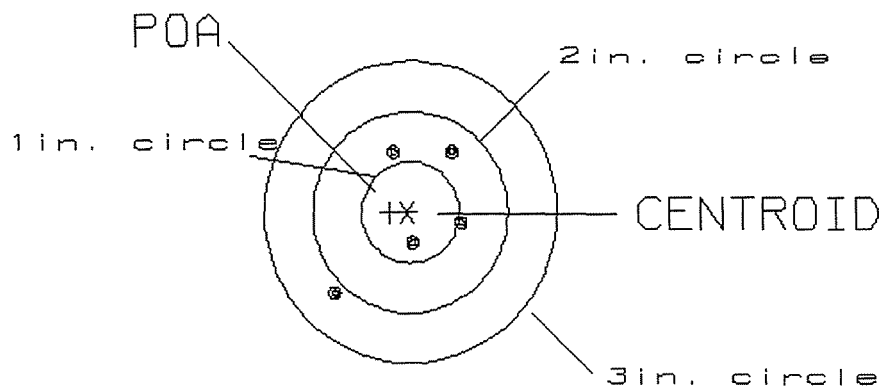
CENTROID X : .177

CENTROID Y : .002

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350055

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.28

1

VS= 1.40

4

GS= 1.80

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350055DATE 8-23-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.60	2.34		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.62	2.36		
PULL #3	2.37	2.57	2.48		
PULL #4	2.45	2.53	2.45		
PULL #5	2.38	2.58	2.40		
TOTAL	12.06	12.90	12.03		
AVG.	2.412	2.580	2.406		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.98	3.15		
PULL #2	3.03	3.01		
PULL #3	3.04	2.97		
PULL #4	2.99	2.99		
PULL #5	3.02	3.01		
TOTAL	15.06	15.12		
AVG.	3.012	3.024		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.95		4.07
PULL #2	4.03	3.96		4.02
PULL #3	3.94	4.09		3.98
PULL #4	3.99	3.93		4.09
PULL #5	3.98	3.99		3.93
TOTAL	19.90	19.91		20.09
AVG.	3.980	3.982		4.018

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350055

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-26-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-26-97	CR
	M) IRON SIGHT ALIGNMENT		8-26-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-26-97	CR
640	GALLERY TEST AND TARGET	L 94 R 54	9/11/97	KT
	A) MALFUNCTIONS		9/11/97	KT
	B) PIERCED PRIMERS		9/11/97	KT
645	INSPECT FOR LIVE AMMO		9/11/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-12-97	RAW
	B) TRIGGER PULL	<u>2.48</u> <u>2.49</u> <u>2.31</u> <u>2.44</u> <u>2.45</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			