

BARBER - M24 0125416

UPC



E6350060

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0125416 M2400125455

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN. SLAMMER

Do Not Use

VERY IMPORTANT!
Instruction Book
intended to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6350060

46 ORDER NO
25705

01XR

5705 E6350060

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



E6350060

Do Not Use

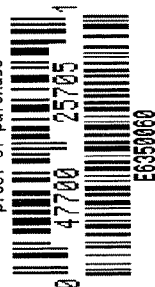
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



EG350060

owner registration sticker



EG350060

BARBER - M24 0125420

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350060
30 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.177
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .045
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .182631

THE AMR FOR THIS RIFLE IS: 1.151

CENTROIDAL DISTANCES

0 TO 1 .205088
1 TO 2 .204612
1 TO 3 .0810987

31 ² + <----POA

BARBER - M24 0125421

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .205

MIN RADIUS : .500

MEAN RADIUS : 1.052

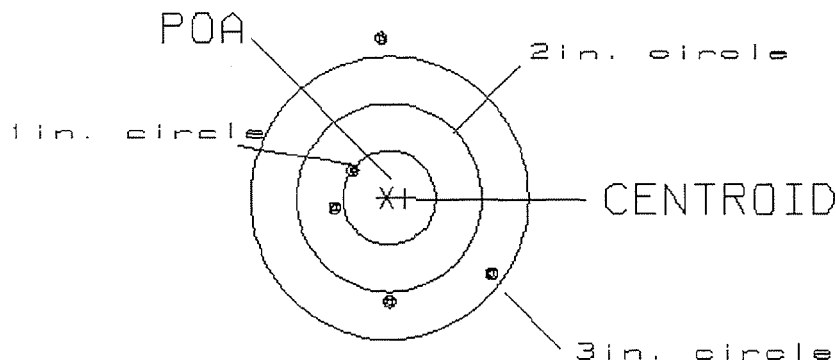
MAX RADIUS : 1.655

CENTROID X : -.205

CENTROID Y : .006

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350060

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.76

0

VS= 2.73

2

GS= 2.75

4

BARBER - M24 0125422

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .133

MIN RADIUS : .719

MEAN RADIUS : 1.112

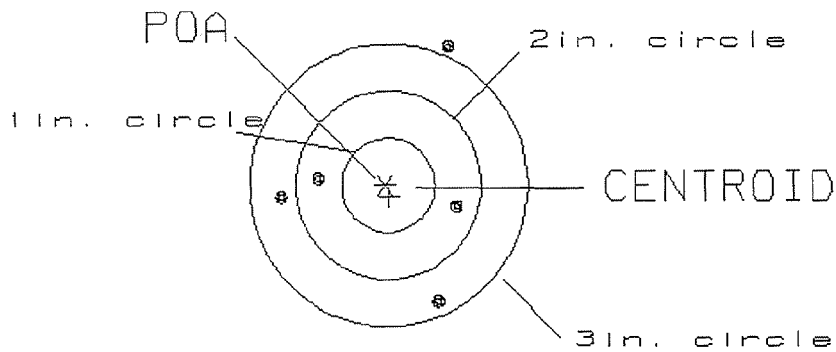
MAX RADIUS : 1.554

CENTROID X : -.040

CENTROID Y : .127

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350060

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.89

0

VS= 2.69

2

GS= 2.69

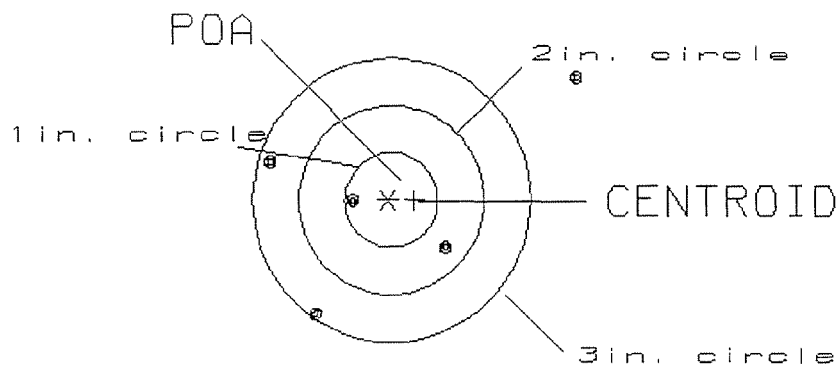
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .286
 MIN RADIUS : .458
 MEAN RADIUS : 1.290
 MAX RADIUS : 2.388
 CENTROID X : -.286
 CENTROID Y : .002

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350060

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.28
 VS= 2.52
 GS= 3.82

1
 2
 4

BARBER - M24 0125424

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350060DATE 10-11-97TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.59		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.85	2.70		2.31	
PULL #3	2.79	2.54		2.33	
PULL #4	2.65	2.69		2.41	
PULL #5	2.74	2.78		2.46	
TOTAL	13.47	13.3		11.9	
AVG.	2.694	2.66		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.26		
PULL #2	3.24	3.30		
PULL #3	3.25	3.01		
PULL #4	3.25	2.86		
PULL #5	3.10	2.91		
TOTAL	16.03	15.34		
AVG.	3.206	3.068		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.07		4.16
PULL #2	3.98	4.06		4.16
PULL #3	4.12	4.08		4.27
PULL #4	4.08	4.11		4.11
PULL #5	4.08	4.13		4.09
TOTAL	20.37	20.45		20.79
AVG.	4.074	4.09		4.158

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350060

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0125426 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>4</u>	10-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-15-97	CR
	J) ASSEMBLE STOCK		10-13-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-13-97	RW
	M) IRON SIGHT ALIGNMENT		10-13-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-13-97	RW
640	GALLERY TEST AND TARGET	L 89 R 61	10/30/97	LT
	A) MALFUNCTIONS		10/30/97	LT
	B) PIERCED PRIMERS		10/30/97	LT
645	INSPECT FOR LIVE AMMO		10/30/97	PB
655	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL	<u>2.66</u> <u>2.35</u> <u>2.33</u> <u>2.34</u> <u>2.33</u>	10-31-97	CL
	C) FUNCTION			
660	PACK			