

UPC



E6350062

ORDER NO. 25703

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



E6350062

ORDER 25705
MODEL 700™ M24
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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6350062

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6350062

owner registration sticker



E6350062

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350062
6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0403333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0966667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .104744

THE AMR FOR THIS RIFLE IS: 1.016

CENTROIDAL DISTANCES

0 TO 1 .32404
1 TO 2 .350463
1 TO 3 .322188

28 <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .324

MIN RADIUS : .163

EAN RADIUS : .652

MAX RADIUS : 1.410

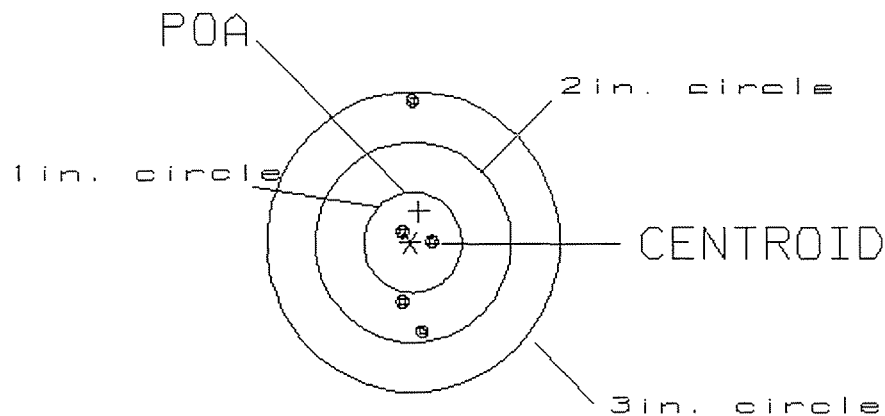
CENTROID X : -.091

CENTROID Y : -.311

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .32

2

VS= 2.35

4

GS= 2.35

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .083

MIN RADIUS : 1.045

MEAN RADIUS : 1.198

MAX RADIUS : 1.430

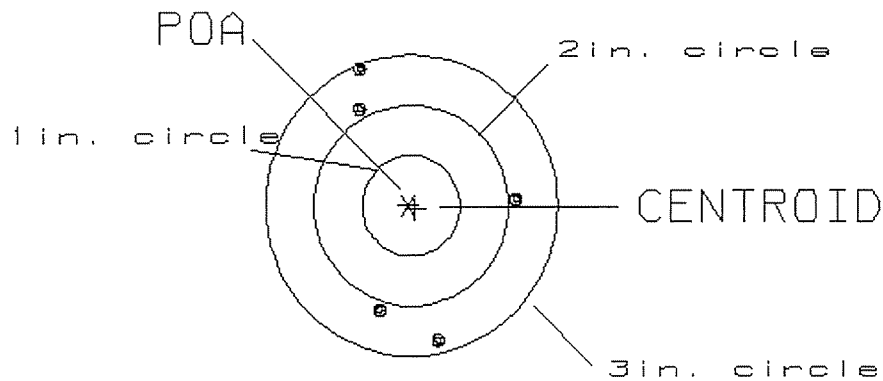
CENTROID X : -.073

CENTROID Y : .039

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65

0

VS= 2.64

0

GS= 2.78

5

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .047

MIN RADIUS : .563

EAN RADIUS : 1.198

MAX RADIUS : 1.687

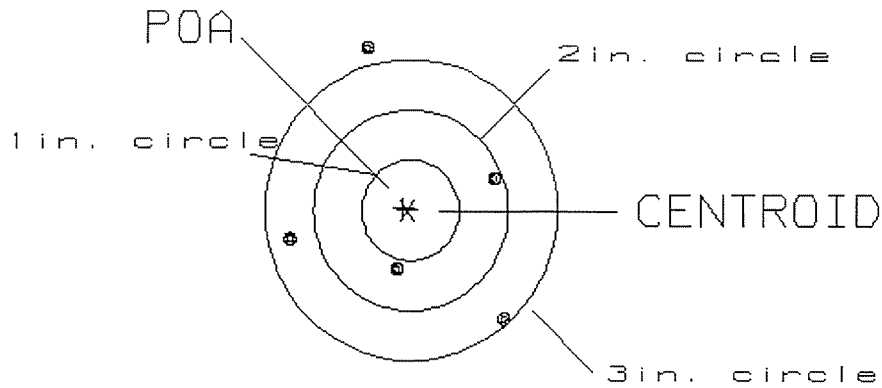
CENTROID X : .043

CENTROID Y : -.018

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27

0

VS= 2.75

2

GS= 3.10

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350062
1 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.055$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.286333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.291568$

THE AMR FOR THIS RIFLE IS: 1.384

CENTROIDAL DISTANCES

0 TO	1	.587003
1 TO	2	.948441
1 TO	3	1.3669

3 + ←----POA

2

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .587

MIN RADIUS : .539

MEAN RADIUS : 1.334

MAX RADIUS : 2.119

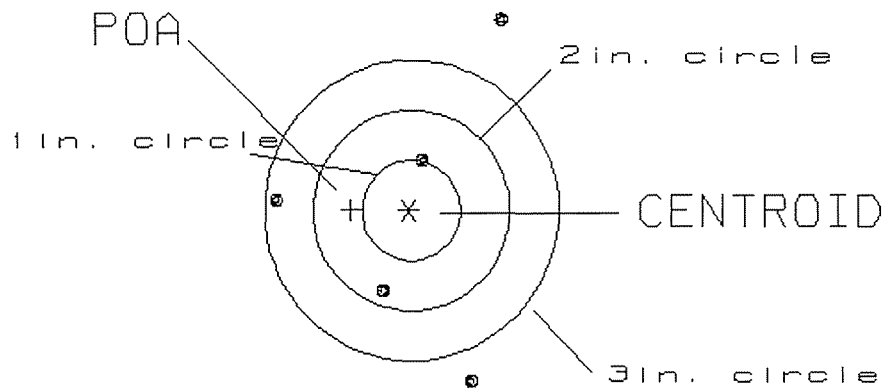
CENTROID X : .587

CENTROID Y : -.002

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31

0

VS= 3.57

2

GS= 3.59

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .766

MIN RADIUS : 1.043

MEAN RADIUS : 1.575

MAX RADIUS : 2.178

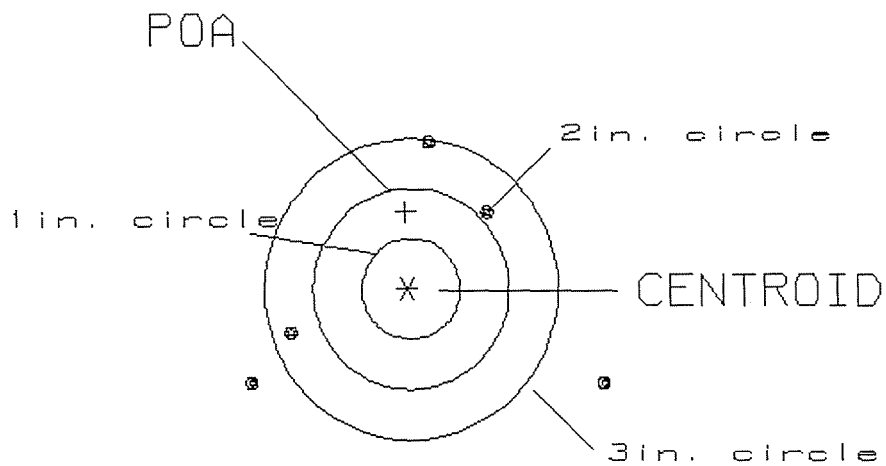
CENTROID X : .025

CENTROID Y : -.766

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.61

0

VS= 2.40

0

GS= 3.61

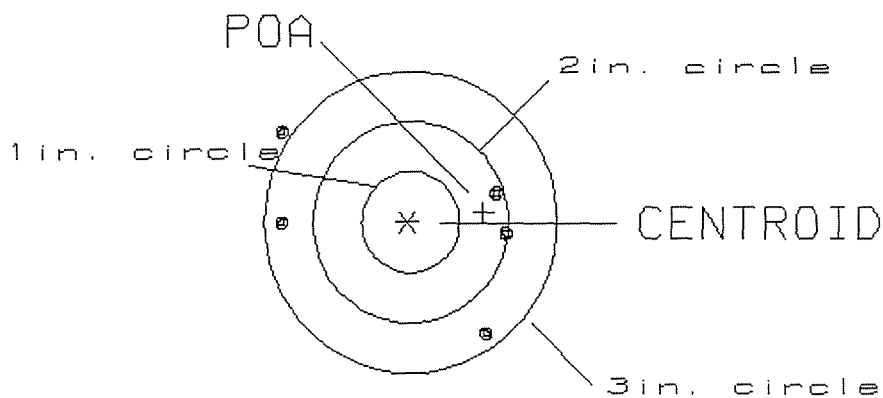
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .783
 MIN RADIUS : .957
 MEAN RADIUS : 1.243
 MAX RADIUS : 1.574
 CENTROID X : -.777
 CENTROID Y : -.091

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.33

0

VS= 2.01

2

GS= 2.88

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350062DATE 9-24-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.50	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.56	2.63	
PULL #3	2.36	2.62	2.58	
PULL #4	2.41	2.67	2.54	
PULL #5	2.45	2.65	2.56	
TOTAL	11.84	13.00	12.90	
AVG.	2.36	2.60	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.96	
PULL #2	3.05	2.99	
PULL #3	2.99	3.03	
PULL #4	3.01	2.94	
PULL #5	2.93	3.06	
TOTAL	15.01	14.98	
AVG.	3.00	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.10		4.06
PULL #2	4.04	4.11		4.10
PULL #3	4.07	4.12		4.10
PULL #4	3.95	4.10		4.12
PULL #5	4.07	4.18		4.10
TOTAL	20.15	20.61		20.48
AVG.	4.03	4.12		4.09

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350062

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
75 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER M24 M24000125498

625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-29-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-29-97	CLC
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-75	R-75	10/1/97 TM 10-4-97 DH
	A) MALFUNCTIONS			10/1/97 TM 10-4-97 DH
	B) PIERCED PRIMERS			10/1/97 TM 10-4-97 DH
645	INSPECT FOR LIVE AMMO			10/1/97 TM AC 10-4-97 DH
655	FINAL INSPECTION A) HEADSPACE			10-14-97
	B) TRIGGER PULL	<u>2.44</u> <u>2.43</u> <u>2.54</u> <u>2.50</u> <u>2.45</u>	10-13-97	CR
	C) FUNCTION		10-14-97	RP
660	PACK			