

UPC



E6350067

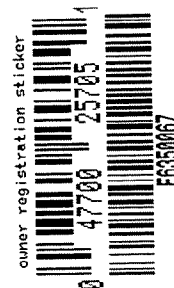
ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6350067

46 ORDER NO.
25705

10RR

5705 E6350067

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350067

BARBER - M24 0125513

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350067

2 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .108667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.161333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .194517

THE AMR FOR THIS RIFLE IS: 1.242

CENTROIDAL DISTANCES

0 TO 1 .371652

1 TO 2 .297382

1 TO 3 .271892

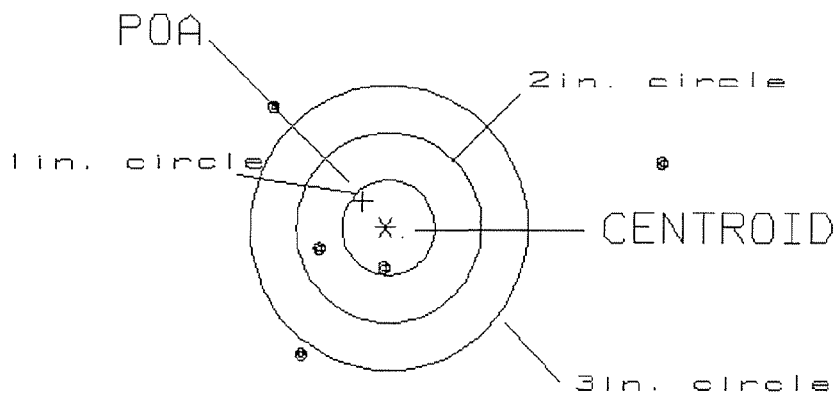
+2 <----POA
3 1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .372
 MIN RADIUS : .410
 MEAN RADIUS : 1.520
 MAX RADIUS : 3.051
 CENTROID X : .250
 CENTROID Y : -.275

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350067

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.23

1

VS= 2.51

2

GS= 4.36

2

BARBER - M24 0125515

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .086

MIN RADIUS : .688

MEAN RADIUS : 1.462

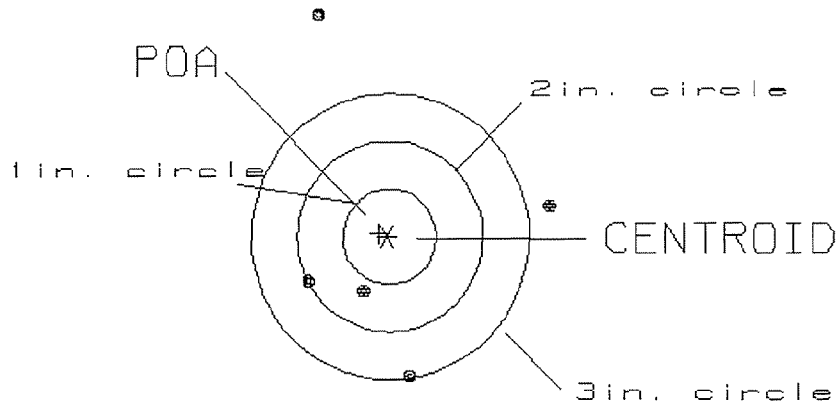
MAX RADIUS : 2.433

CENTROID X : .080

CENTROID Y : -.031

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350067

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.52

0

VS= 3.82

2

GS= 3.94

2

BARBER - M24 0125516

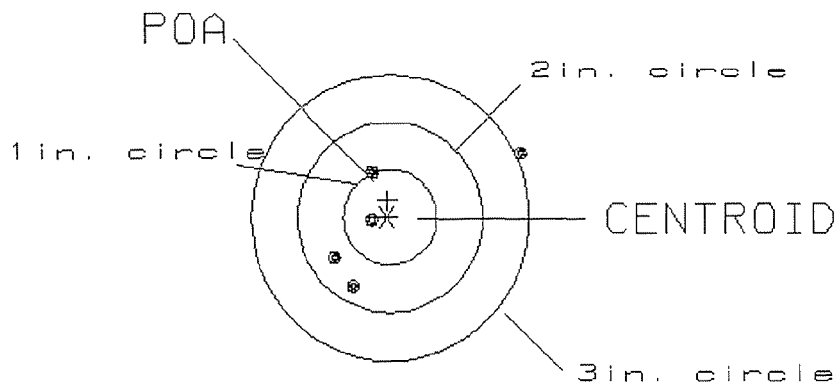
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .178
MIN RADIUS : .160
MEAN RADIUS : .745
MAX RADIUS : 1.533
CENTROID X : -.004
CENTROID Y : -.178

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350067

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.01

2

VS= 1.36

4

GS= 2.26

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6350067

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. BARBER NM24 0125518	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-29-97	CIC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CIC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.023</u>	9-29-97	CIC
	J) ASSEMBLE STOCK		9-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	RW
	M) IRON SIGHT ALIGNMENT		9-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	RW
640	GALLERY TEST AND TARGET	< 89 R61	10/2/97	ICT
	A) MALFUNCTIONS		10/2/97	KT
	B) PIERCED PRIMERS		10/2/97	KT
645	INSPECT FOR LIVE AMMO		10/2/97	DS
655	FINAL INSPECTION A) HEADSPACE		10-3-97	RP
	B) TRIGGER PULL	<u>2.36</u> <u>2.34</u> <u>2.33</u> <u>2.30</u> <u>2.31</u>	10-3-97	TRP
	C) FUNCTION		10-3-97	RP

BARBER - M24 0125519

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350067DATE 9-19-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.45	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.42	2.44	
PULL #3	2.70	2.40	2.55	
PULL #4	2.62	2.47	2.54	
PULL #5	2.52	2.44	2.58	
TOTAL	13.25	12.18	12.58	
AVG.	2.65	2.44	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.90	2.99	
PULL #2	3.00	2.84	
PULL #3	2.99	3.06	
PULL #4	3.10	3.05	
PULL #5	3.08	3.05	
TOTAL	15.07	14.99	
AVG.	3.01	3.00	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.86		4.00
PULL #2	4.03	4.01		4.15
PULL #3	4.05	3.96		4.13
PULL #4	4.05	3.95		4.09
PULL #5	4.09	3.97		4.19
TOTAL	20.17	19.75		20.56
AVG.	4.03	3.95		4.11