

UPC


0 47700 25705 1

E6350068

INCLUDES 1 IN CHIMNEY

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0125522

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350068
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .270667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .097
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .287523

THE AMR FOR THIS RIFLE IS: 1.052

CENTROIDAL DISTANCES

Ø TO 1 .445467
1 TO 2 .434994
1 TO 3 .727351

1
+ 2 <----POA
3

BARBER - M24 0125523

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

FOA TO CENTROID: .446

MIN RADIUS : .351

MEAN RADIUS : 1.164

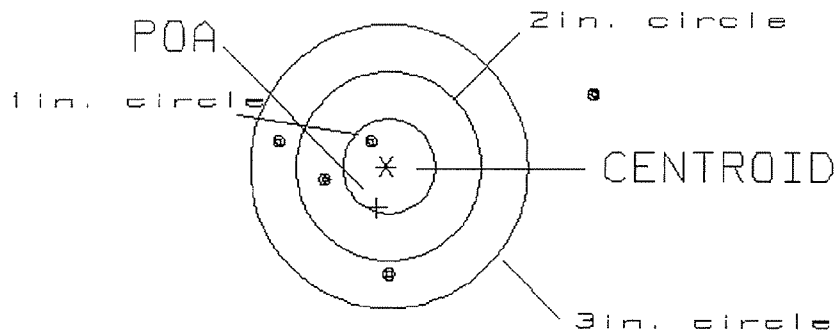
MAX RADIUS : 2.309

CENTROID X : .096

CENTROID Y : .435

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350068

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.39

1

VS= 1.93

2

GS= 3.42

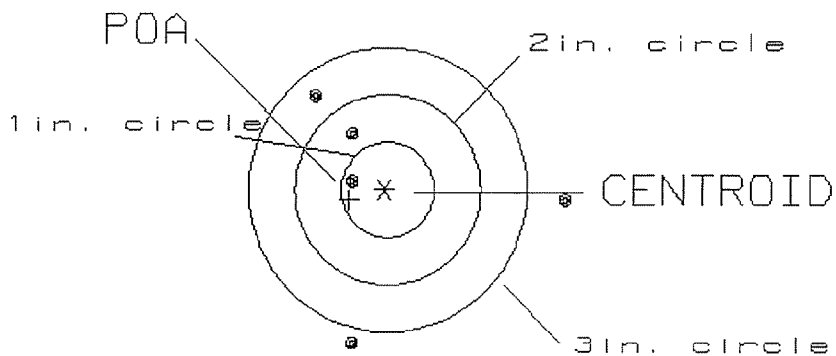
4

PATTERN #: 2
 POA TO CENTROID: .399
 MIN RADIUS : .451
 MEAN RADIUS : 1.209
 MAX RADIUS : 1.951
 CENTROID X : .384
 CENTROID Y : .109

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350068

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.72

1

VS= 2.63

2

GS= 2.91

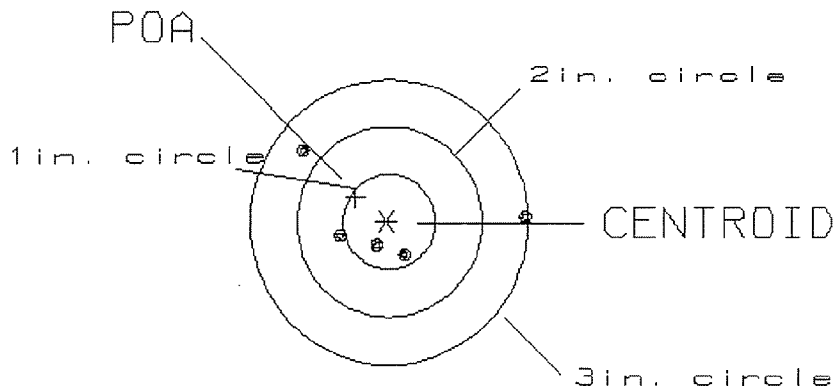
3

PATTERN #: 3
 POA TO CENTROID: .417
 MIN RADIUS : .264
 MEAN RADIUS : .784
 MAX RADIUS : 1.484
 CENTROID X : .332
 CENTROID Y : -.253

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350068

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.42

2

VS= 1.15

3

GS= 2.53

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

EG350068

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. #	BARBER NM24 0125527	READINGS	DATE	INITIAL
625	F)	SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	10-3-97	C/K
CONT.	G)	SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-3-97	C/K
	H)	TRIGGER PULL TEST AND RETAINABILITY			
	I)	FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-3-97	C/K
	J)	ASSEMBLE STOCK		10-3-97	C/K
	K)	ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L)	ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	C/K
	M)	IRON SIGHT ALIGNMENT		10-3-97	C/K
	N)	DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	C/K
640		GALLERY TEST AND TARGET	L 78 R 72	10-10-97	P.B.
	A)	MALFUNCTIONS		10-10-97	P.B.
	B)	PIERCED PRIMERS		10-10-97	P.B.
645		INSPECT FOR LIVE AMMO		10-10-97	INT
655		FINAL INSPECTION A) HEADSPACE		10/22/97	RP
	B)	TRIGGER PULL	<u>2.30</u> <u>2.35</u> <u>2.38</u> <u>2.32</u> <u>2.51</u>	10/19/97	TAM
	C)	FUNCTION		10/22/97	TRP

BARBER - M24 0125528

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350068DATE 9-29-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.73	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.86	2.57	
PULL #3	2.60	2.67	2.49	
PULL #4	2.70	2.67	2.42	
PULL #5	2.67	2.53	2.59	
TOTAL	12.86	13.46	12.58	
AVG.	2.57	2.69	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.02	
PULL #2	3.08	2.86	
PULL #3	2.81	3.12	
PULL #4	3.21	3.15	
PULL #5	2.88	2.97	
TOTAL	15.08	15.12	
AVG.	3.02	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.11		4.04
PULL #2	4.08	3.75		4.02
PULL #3	4.21	4.07		4.07
PULL #4	3.74	3.95		3.95
PULL #5	4.24	4.14		3.99
TOTAL	20.42	20.02		20.07
AVG.	4.08	4.00		4.01

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to ensure
safe use of this
rifle.

SERIAL NO.
E6350068

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ORDER NO.
25705

10RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Marque Déposée.

5705 E6350068



ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



E6350068

Do Not Use

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

