

UPC



E6350084

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350084  
1 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0313333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.195667$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.19816$

THE AMP FOR THIS RIFLE IS:  $1.067$

### CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .271155 |
| 1 TO 2 | .125864 |
| 1 TO 3 | .198829 |

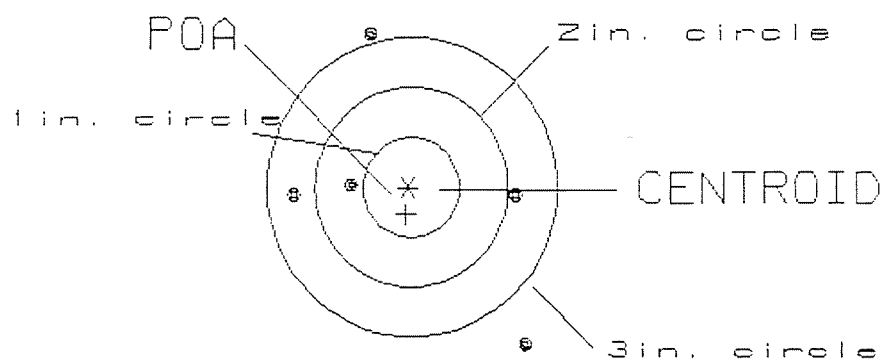
$\begin{matrix} 3 & 1 \\ & 2 \\ + & \end{matrix}$  <----POA

PATTERN #: 1  
 POA TO CENTROID: .271  
 MIN RADIUS : .595  
 MEAN RADIUS : 1.287  
 MAX RADIUS : 1.909  
 CENTROID X : .025  
 CENTROID Y : .270

1 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350084

## CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.37

0

VS= 3.09

1

GS= 3.47

3

REMINGTON CENTERFIRE ACCURACY TEST

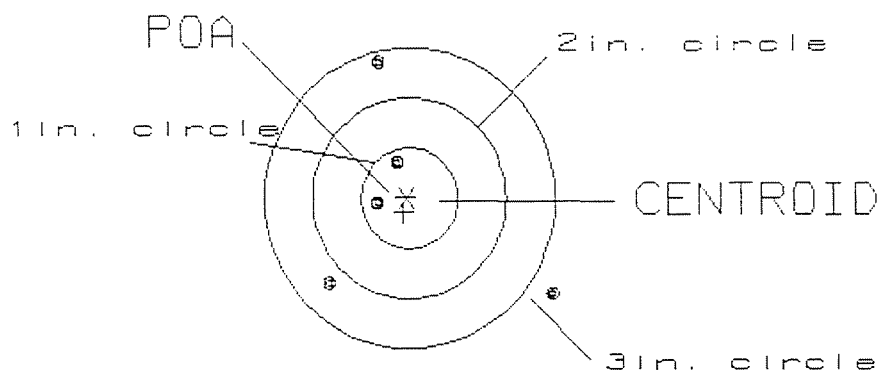
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .148  
 MIN RADIUS : .283  
 MEAN RADIUS : .997  
 MAX RADIUS : 1.768  
 CENTROID X : .029  
 CENTROID Y : .145

1 Dec 1997

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## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.30

2

VS= 2.30

2

GS= 2.94

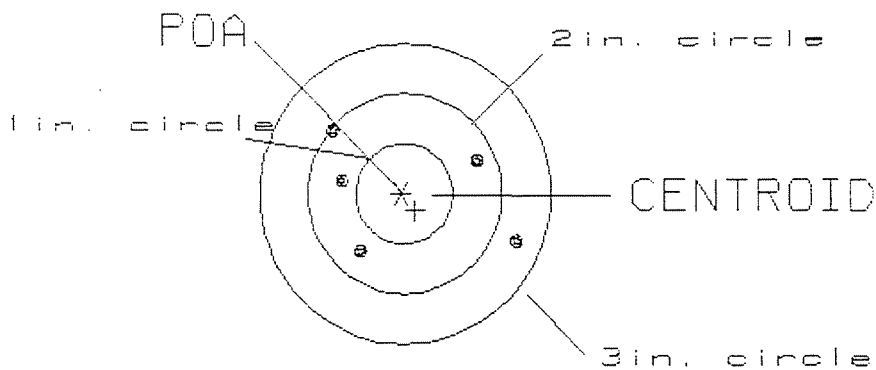
4

PATTERN #: 3  
 POA TO CENTROID: .227  
 MIN RADIUS : .668  
 MEAN RADIUS : .916  
 MAX RADIUS : 1.250  
 CENTROID X : -.148  
 CENTROID Y : .172

1 Dec 1997

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## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.91

0

VS= 1.27

3

GS= 2.25

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350084

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

|       |                                                                          |                                                             |          |     |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|-----|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>6</u>                                  | 11/19/97 | TAM |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 11/19/97 | TAM |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |          |     |
|       | I) FIRING PIN INDENT                                                     | <u>.024</u> <u>.023</u> <u>.023</u>                         | 11/19/97 |     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 11-18-97 | CR  |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |          |     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 11-18-97 | CR  |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 11-18-97 | CR  |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 11-18-97 | CR  |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 84 L 66                                                   | 12/1/97  | PB  |
|       | A) MALFUNCTIONS                                                          |                                                             | 12/1/97  | PB  |
|       | B) PIERCED PRIMERS                                                       |                                                             | 12/1/97  | PB  |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 12/1/97  | KT  |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12/9/97  | RW  |
|       | B) TRIGGER PULL                                                          | <u>2.64</u> <u>2.62</u> <u>2.57</u> <u>2.65</u> <u>2.57</u> | 12/4/97  | TAM |
|       | C) FUNCTION                                                              |                                                             |          |     |
| 660   | PACK                                                                     |                                                             |          |     |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350084DATE 11-14-97TESTER TM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.60             | 2.52                     | 2.43                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.52             | 2.45                     | 2.60                           |                                                                        |
| PULL #3 | 2.65             | 2.51                     | 2.61                           |                                                                        |
| PULL #4 | 2.64             | 2.57                     | 2.56                           |                                                                        |
| PULL #5 | 2.49             | 2.58                     | 2.64                           |                                                                        |
| TOTAL   | 12.90            | 12.63                    | 12.84                          |                                                                        |
| AVG.    | 2.58             | 2.52                     | 2.56                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.17             | 3.03                     |          |
| PULL #2 | 3.18             | 3.12                     |          |
| PULL #3 | 3.22             | 2.99                     |          |
| PULL #4 | 3.08             | 3.08                     |          |
| PULL #5 | 2.99             | 3.12                     |          |
| TOTAL   | 15.64            | 15.34                    |          |
| AVG.    | 3.12             | 3.06                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.05             | 4.08                     |                                | 4.08                                 |
| PULL #2 | 3.99             | 3.95                     |                                | 4.14                                 |
| PULL #3 | 4.07             | 3.96                     |                                | 4.14                                 |
| PULL #4 | 4.02             | 3.99                     |                                | 3.98                                 |
| PULL #5 | 4.08             | 3.98                     |                                | 3.97                                 |
| TOTAL   | 20.21            | 19.96                    |                                | 20.31                                |
| AVG.    | 4.04             | 3.99                     |                                | 4.06                                 |

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO.



ORDER 25705  
MODEL 700™ M24  
UPC



ORDER 25705  
MODEL 700™ M24  
UPC



Do Not Use

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT  
Instruction  
enclosed to  
safe use  
firearm.

SERIAL NO.  
E635008

46 ORDER NO.

2570



5705 E6350084

11XF