



E6350085

UPC



0 47700 1 25705 1

E6350085

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0125742

Remington Test Lab, Ilion, N.Y.

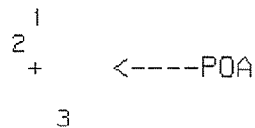
Centroidal distance calculations for Rifle # E6350085
20 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0266667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0536667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0599268

THE AMR FOR THIS RIFLE IS: .9193

CENTROIDAL DISTANCES

0 TO 1 .341248
1 TO 2 .224401
1 TO 3 .704094



BARBER - M24 0125743

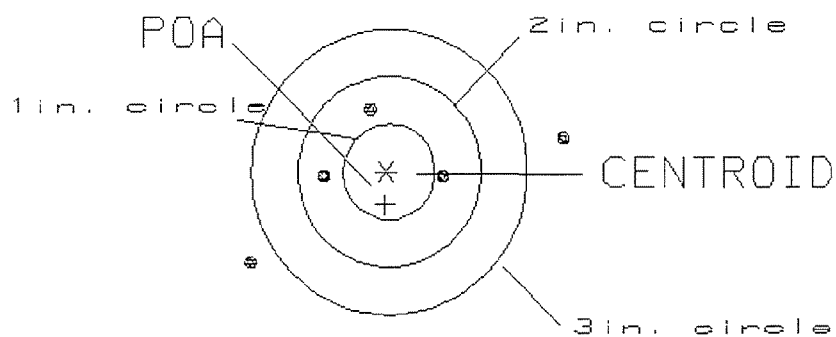
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
POA TO CENTROID: .342
MIN RADIUS : .555
MEAN RADIUS : 1.110
MAX RADIUS : 1.896
CENTROID X : .013
CENTROID Y : .341

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350005

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.35

0

VS= 1.52

3

GS= 3.56

3

BARBER - M24 0125744

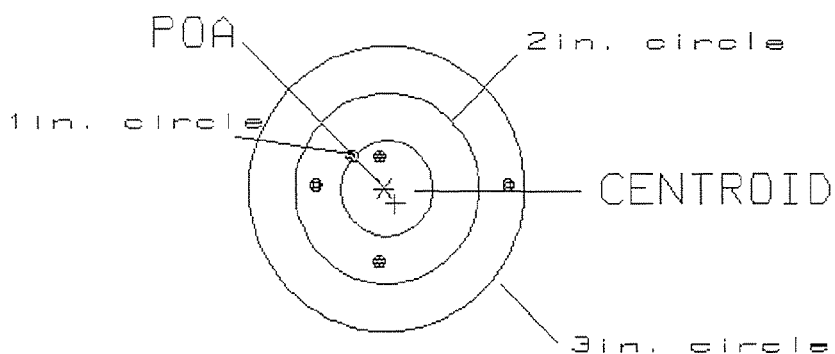
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .202
MIN RADIUS : .368
MEAN RADIUS : .738
MAX RADIUS : 1.295
CENTROID X : -.121
CENTROID Y : .161

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350005

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.08

2

VS= 1.11

4

GS= 2.08

5

BARBER - M24 0125745

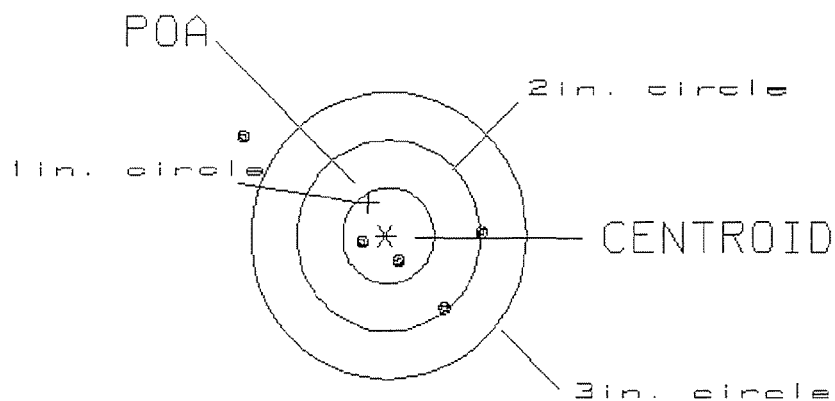
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .389
MIN RADIUS : .302
MEAN RADIUS : .910
MAX RADIUS : 1.864
CENTROID X : .188
CENTROID Y : -.341

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350005

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.63

2

VS= 1.77

2

GS= 2.85

4

BARBER - M24 0125746

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350085
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .105667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .253333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .274487

THE AMR FOR THIS RIFLE IS: 1.319

CENTROIDAL DISTANCES

Ø TO 1 .201527
1 TO 2 .0332415
1 TO 3 .319075

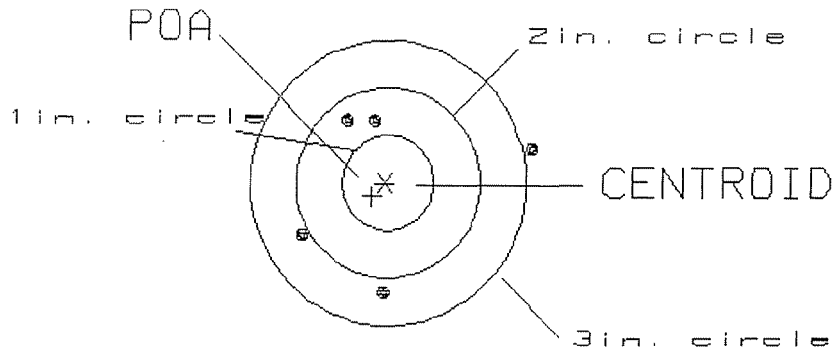
3
2
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .201
 MIN RADIUS : .631
 MEAN RADIUS : 1.062
 MAX RADIUS : 1.584
 CENTROID X : .143
 CENTROID Y : .142

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350085

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.52

0

VS= 1.85

2

GS= 2.69

4

BARBER - M24 0125748

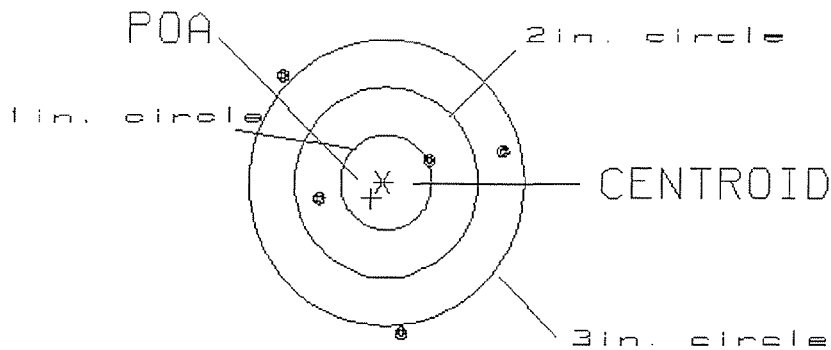
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .217
MIN RADIUS : .520
MEAN RADIUS : 1.148
MAX RADIUS : 1.651
CENTROID X : .131
CENTROID Y : .173

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350085

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.41

0

VS= 2.72

2

GS= 3.03

3

BARBER - M24 0125749

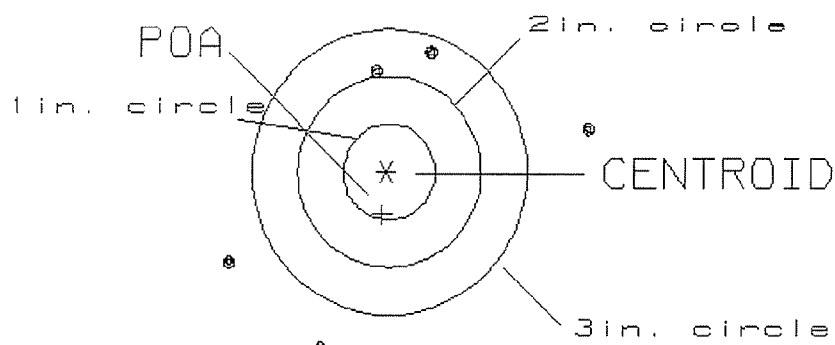
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .447
MIN RADIUS : 1.100
MEAN RADIUS : 1.747
MAX RADIUS : 2.230
CENTROID X : .043
CENTROID Y : .445

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350085

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 3.98

0

VS= 3.13

0

GS= 4.21

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350085DATE 7-29-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.71	2.59	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.67	2.48	
PULL #3	2.71	2.64	2.52	
PULL #4	2.75	2.64	2.45	
PULL #5	2.51	2.64	2.57	
TOTAL	13.40	13.18	12.54	
AVG.	2.68	2.64	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	3.23	
PULL #2	3.30	3.22	
PULL #3	3.27	3.31	
PULL #4	3.01	3.29	
PULL #5	3.30	3.26	
TOTAL	16.17	16.31	
AVG.	3.23	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.09		4.26
PULL #2	4.10	4.06		4.23
PULL #3	4.07	4.09		4.13
PULL #4	3.97	4.11		4.21
PULL #5	3.97	4.08		4.20
TOTAL	20.25	20.43		21.03
AVG.	4.05	4.09		4.21

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	GW
CONT.	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3</u> <u>3⁵</u>	7-31-97	GW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>22⁵</u> <u>23</u> <u>23</u>	7-31-97	GW
	J) ASSEMBLE STOCK		7-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		8-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	RW
	M) IRON SIGHT ALIGNMENT		7-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	RW
640	GALLERY TEST AND TARGET	Win: <u>L 70</u> <u>R 80</u>	8/15/97	TM
	A) MALFUNCTIONS		8/15/97	TM
	B) PIERCED PRIMERS		8/15/97	TM
645	INSPECT FOR LIVE AMMO		8/15/97	TM
655	FINAL INSPECTION A) HEADSPACE		8-25-97	RP
	B) TRIGGER PULL	<u>2.49</u> <u>2.43</u> <u>2.43</u> <u>2.45</u> <u>2.51</u>	8-25-97	CR
	C) FUNCTION		8-25-97	RP
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350085

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350085

46
ORDER NO.
25705

08DR

5705 E6350085

ORDER 25705

MODEL 700™ M24

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Do Not Use

ORDER 25705

MODEL 700™ M24

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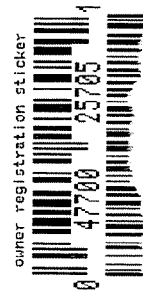
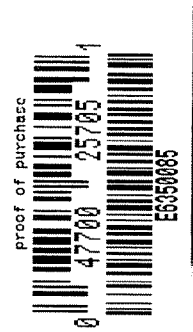


SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM