

BARBER - M24 0125806

UPC



E6350090

... NUMBER

ECT TO PROTECTIVE ORDER

BARBER - M24 0125806 M24001258

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN. ...

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350090
7 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .177
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .159667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .238375

THE AMR FOR THIS RIFLE IS: 1.284

CENTROIDAL DISTANCES

0	TO	1	.268779
1	TO	2	.12735
1	TO	3	.309739

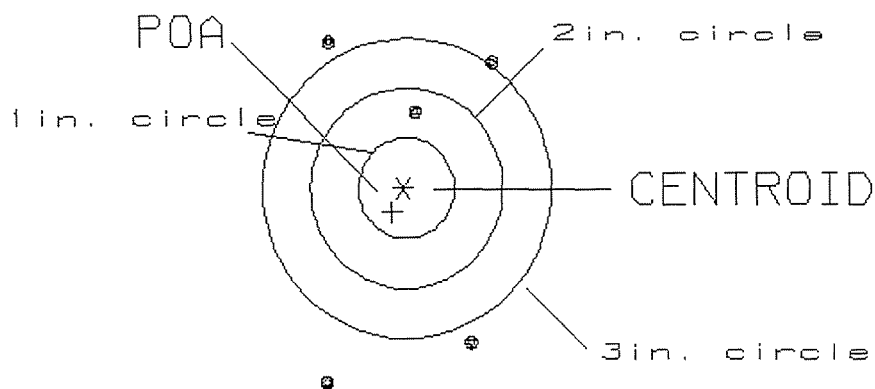
2¹
+ 3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .269
 MIN RADIUS : .768
 MEAN RADIUS : 1.546
 MAX RADIUS : 2.116
 CENTROID X : .119
 CENTROID Y : .241

7 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350090

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.70

0

VS= 3.40

1

GS= 3.65

1

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .157

MIN RADIUS : .141

MEAN RADIUS : 1.356

MAX RADIUS : 2.665

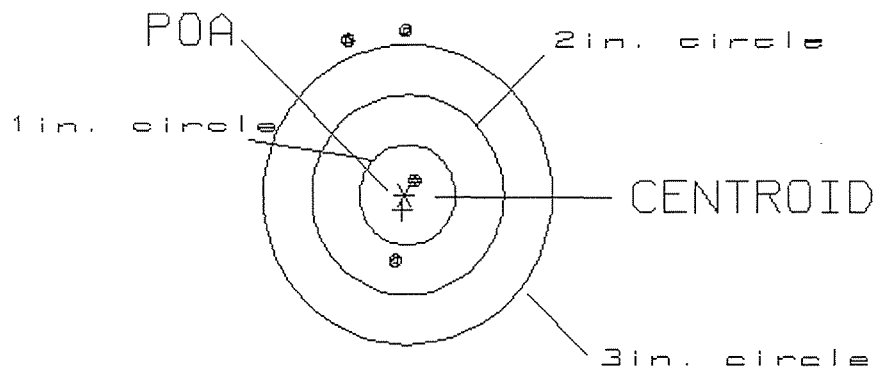
CENTROID X : .026

CENTROID Y : .154

7 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350090

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.21

1

VS= 4.22

2

GS= 4.30

2

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .395

MIN RADIUS : .093

MEAN RADIUS : .950

MAX RADIUS : 1.699

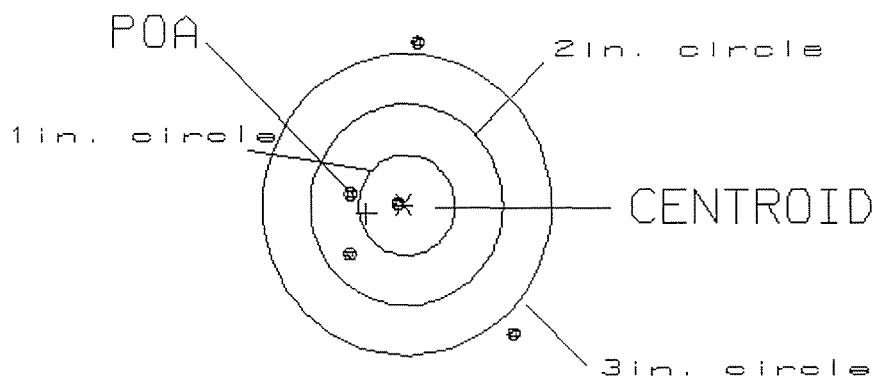
CENTROID X : .386

CENTROID Y : .084

7 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350090

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70

1

VS= 2.91

3

GS= 3.07

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350090

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0125812 0125851

OP. #	BARBER - M24 0125813	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-3-97	CR
	J) ASSEMBLE STOCK		9-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/16/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	CR
	M) IRON SIGHT ALIGNMENT		9-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	CR
640	GALLERY TEST AND TARGET	R 74 L 76	10/6/97	PB
	A) MALFUNCTIONS		10/6/97	PB
	B) PIERCED PRIMERS		10/6/97	PB
645	INSPECT FOR LIVE AMMO		10/6/97	KT
655	FINAL INSPECTION A) HEADSPACE		10/16/97	RP
	B) TRIGGER PULL	<u>2.39</u> <u>2.39</u> <u>2.42</u> <u>2.45</u> <u>2.49</u>	10-3-97	CR
	C) FUNCTION		10/16/97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350090DATE 9-22-97TESTER DED

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.50	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.78	2.60	2.54		
PULL #3	2.73	2.61	2.52		
PULL #4	2.76	2.52	2.48		
PULL #5	2.66	2.54	2.51		
TOTAL	13.59	12.77	12.56		
AVG.	2.71	2.55	2.51		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	2.84		
PULL #2	3.04	2.88		
PULL #3	2.95	2.85		
PULL #4	3.05	2.83		
PULL #5	3.07	2.87		
TOTAL	15.25	14.27		
AVG.	3.05	2.85		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.00		4.13
PULL #2	4.11	3.98		3.94
PULL #3	4.08	3.97		3.96
PULL #4	4.03	4.00		4.02
PULL #5	4.10	4.01		3.88
TOTAL	20.54	19.96		19.93
AVG.	4.10	3.99		3.98

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

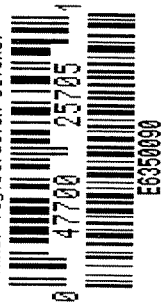
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

SERIAL NO.



E6350090

ORDER 25705

MODEL 700™ M24

UPC



047700 25705 1

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MODEL 700™ M24

UPC



047700 25705 1

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350090