

UPC



E6350091

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0125819

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350091
24 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.017$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.107667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.109001$

THE AMR FOR THIS RIFLE IS: $.9427$

CENTROIDAL DISTANCES

0 TO 1	.0628013
1 TO 2	.436744
1 TO 3	.0630317

$\frac{3}{4}$ <----POA

2

BARBER - M24 0125820

REMINGTON CENTERFIRE ACCURACY TEST

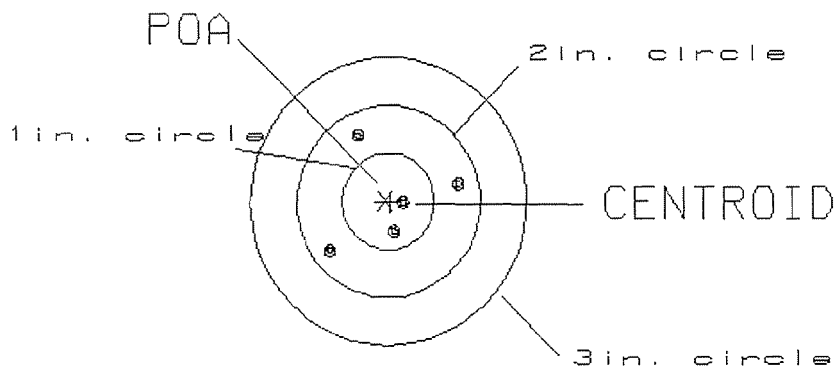
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .063
 1IN RADIUS : .165
 MEAN RADIUS : .564
 MAX RADIUS : .832
 CENTROID X : -.062
 CENTROID Y : .010

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350091

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.39

2

VS= 1.22

5

GS= 1.55

5

BARBER - M24 0125821

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .412

MIN RADIUS : .304

MEAN RADIUS : 1.062

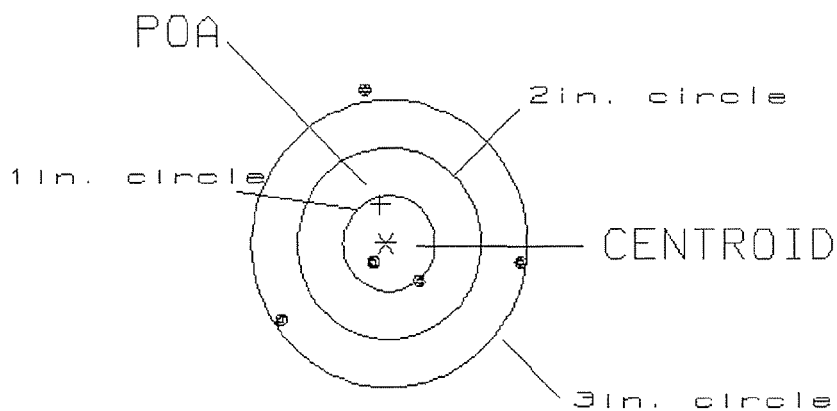
MAX RADIUS : 1.639

CENTROID X : .071

CENTROID Y : -.406

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350091

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.60

1

VS= 2.30

2

GS= 2.65

4

BARBER - M24 0125822

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .094

1IN RADIUS : .671

MEAN RADIUS : 1.202

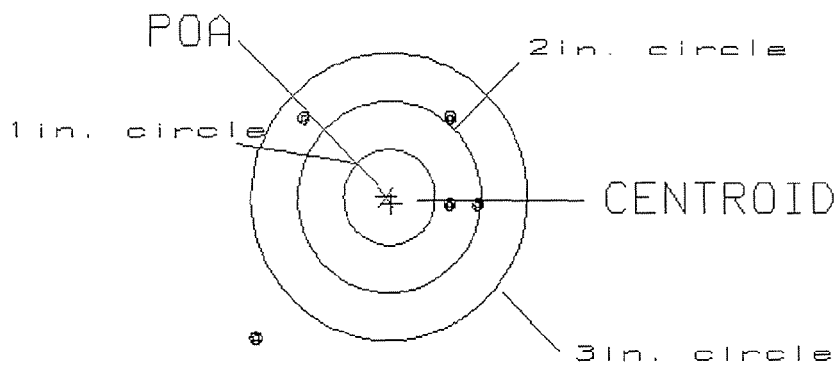
MAX RADIUS : 2.051

CENTROID X : -.060

CENTROID Y : .073

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350091

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 2.33

2

GS= 3.15

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350091

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER - M240125824	<u>6</u> <u>6</u> <u>5</u>	10-23-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-23-97	C/K
	J) ASSEMBLE STOCK		10-17-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-28-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-17-97	RW
	M) IRON SIGHT ALIGNMENT		10-17-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-17-97	RW
640	GALLERY TEST AND TARGET	224 526	10/24/97	LT
	A) MALFUNCTIONS		10/24/97	LT
	B) PIERCED PRIMERS		10/24/97	LT
645	INSPECT FOR LIVE AMMO		10/24/97	R.B.
655	FINAL INSPECTION A) HEADSPACE		10-28-97	C/K
	B) TRIGGER PULL	<u>2.52</u> <u>2.53</u> <u>2.56</u> <u>2.44</u> <u>2.52</u>	10-28-97	C/K
	C) FUNCTION		10-28-97	C/K
660	PACK			

SWS TRIGGER PULL TEST

BARBER - M24 0125825

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6J50091DATE 10-14-97TESTER TRM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.50	2.46		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.53	2.52		
PULL #3	2.34	2.62	2.50		
PULL #4	2.31	2.54	2.51		
PULL #5	2.35	2.68	2.42		
TOTAL	11.67	12.87	12.41		
AVG.	2.33	2.57	2.48		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.01		
PULL #2	3.03	3.08		
PULL #3	2.93	3.09		
PULL #4	3.08	3.11		
PULL #5	2.99	3.13		
TOTAL	15.05	15.42		
AVG.	3.01	3.08		

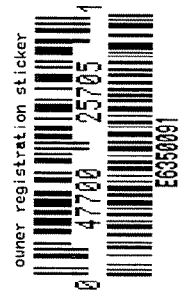
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.03		3.92
PULL #2	4.10	3.82		3.91
PULL #3	4.14	4.07		3.98
PULL #4	4.15	3.97		3.95
PULL #5	4.18	4.06		3.90
TOTAL	20.71	19.95		19.66
AVG.	4.14	3.99		3.93

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Haydon Depose.

SERIAL NO. E6350091

46 ORDER NO. 25705

10RR

5705 E6350091

ORDER 25705

MODEL 700™ M24

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SERIAL NO.

