

UPC



E6350092

\*INCLUDES 1 IN CHAMBER

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6

**BARBER - M24 0125830**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350092  
29 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.167$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.132667$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.213283$

THE AMR FOR THIS RIFLE IS:  $.9903$

CENTROIDAL DISTANCES

|        |           |
|--------|-----------|
| 0 TO 1 | $.129727$ |
| 1 TO 2 | $.107713$ |
| 1 TO 3 | $.24052$  |

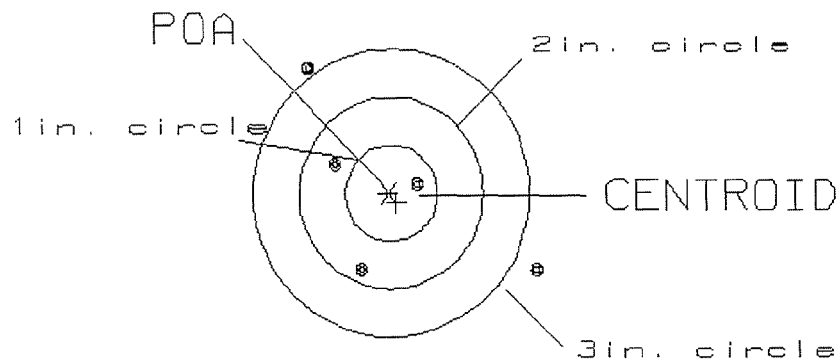
3  
2<sup>1</sup>+ <----POA

PATTERN #: 1  
 POA TO CENTROID: .129  
 MIN RADIUS : .257  
 MEAN RADIUS : 1.044  
 MAX RADIUS : 1.812  
 CENTROID X : -.085  
 CENTROID Y : .098

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EG350092

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.58

1

VS= 2.13

3

GS= 3.32

3

**BARBER - M24 0125832**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .168

MIN RADIUS : .689

MEAN RADIUS : 1.027

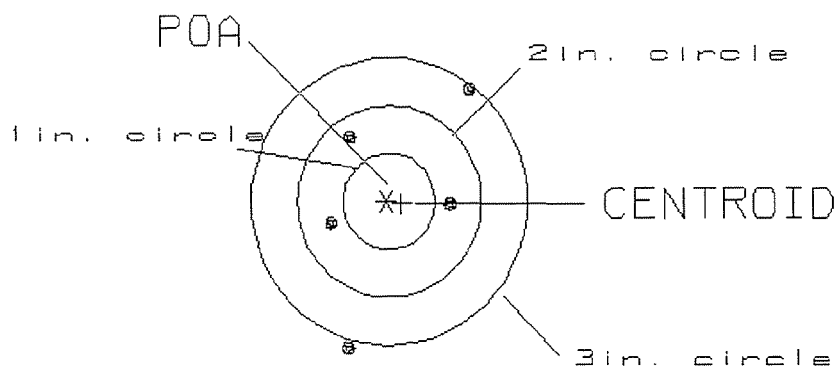
MAX RADIUS : 1.563

CENTROID X : -.166

CENTROID Y : .027

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350092

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.50

0

VS= 2.64

3

GS= 2.95

4

**BARBER - M24 0125833**

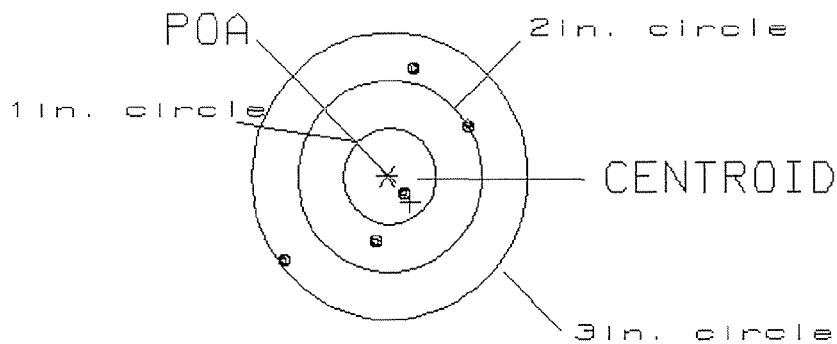
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐  
POA TO CENTROID: .371  
MIN RADIUS : .223  
MEAN RADIUS : .900  
MAX RADIUS : 1.473  
CENTROID X : -.250  
CENTROID Y : .273

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350092

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.02

1

VS= 2.01

3

GS= 2.49

5

**BARBER - M24 0125834**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E63500~~92~~  
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.154667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .335333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .369283

THE AMR FOR THIS RIFLE IS: 1.756

**CENTROIDAL DISTANCES**

|        |         |
|--------|---------|
| 0 TO 1 | .216067 |
| 1 TO 2 | .400031 |
| 1 TO 3 | .831491 |

3

1  
+  
2 <----POA

**BARBER - M24 0125835**

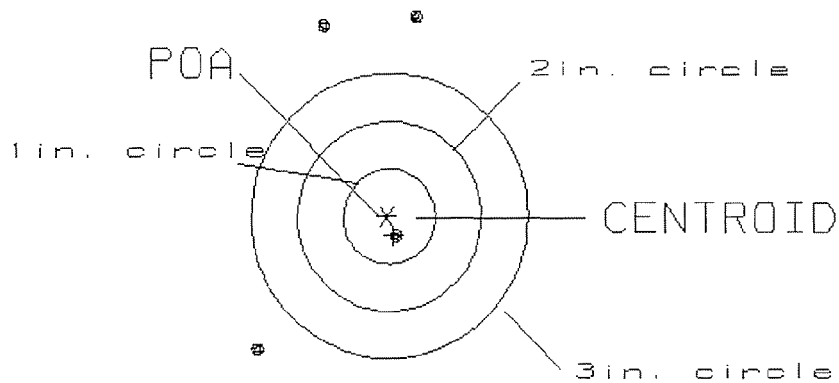
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐  
POA TO CENTROID: .216  
MIN RADIUS : .202  
MEAN RADIUS : 1.932  
MAX RADIUS : 3.163  
CENTROID X : -.074  
CENTROID Y : .203

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350092

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 3.21  
VS= 4.76  
GS= 5.27

1  
1  
1

**BARBER - M24 0125836**

REMINGTON CENTERFIRE ACCURACY TEST

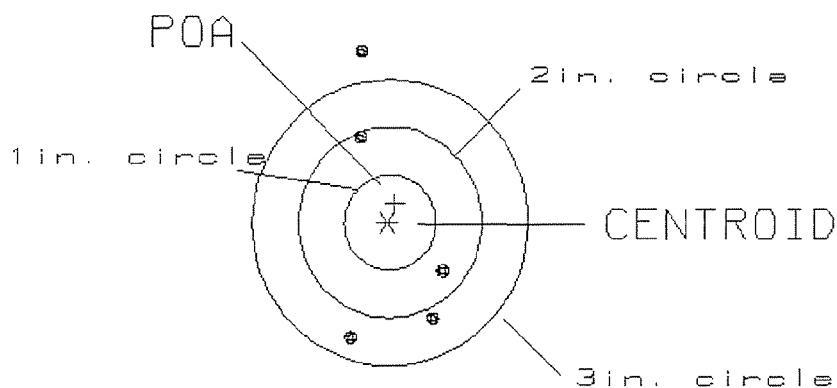
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .213  
 MIN RADIUS : .751  
 MEAN RADIUS : 1.164  
 MAX RADIUS : 1.805  
 CENTROID X : -.079  
 CENTROID Y : -.197

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350029

**CENTERFIRE PATTERN # 2**



# OF SHOTS= 5

# IN CIRCLE

HS= .98  
 VS= 2.99  
 GS= 2.99

0  
 2  
 4

**BARBER - M24 0125837**

REMINGTON CENTERFIRE ACCURACY TEST

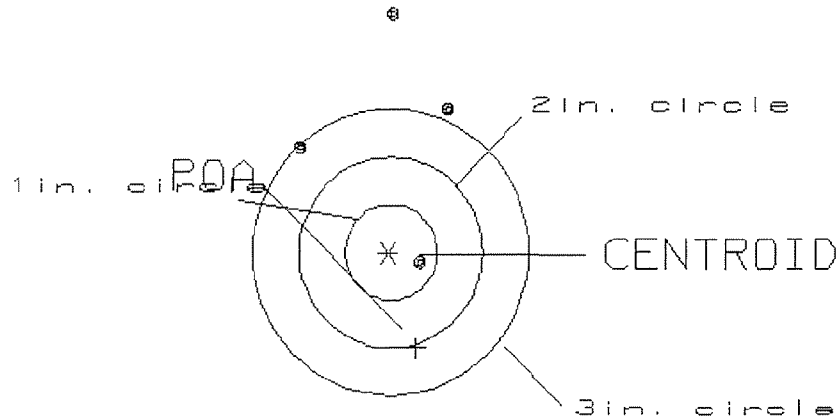
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐  
 POA TO CENTROID: 1.047  
 MIN RADIUS : .288  
 MEAN RADIUS : 2.171  
 MAX RADIUS : 4.988  
 CENTROID X : -.311  
 CENTROID Y : 1.000

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6358079

**CENTERFIRE PATTERN # 3**



# OF SHOTS= 5

# IN CIRCLE

HS= 1.59  
 VS= 7.45  
 GS= 7.45

|   |   |
|---|---|
|   | 1 |
| 1 | 1 |
| 1 | 1 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350092

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIALS |
|--------------|----------------------------------------------------------------|----------|------|----------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |          |
| 600          | PROOF                                                          |          |      |          |
| 607          | CHECK HEADSPACE                                                |          |      |          |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |          |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |          |
|              | MAGNAFLUX BOLT                                                 |          |      |          |
| 615          | ROLLMARK CALIBER                                               |          |      |          |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |          |
| 618          | POLISH BARREL                                                  |          |      |          |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |          |
|              | (BOLT)                                                         |          |      |          |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |          |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |          |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |          |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |          |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |          |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE                 | INITIAL  |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------------|----------|
| 625   | F) BARBER M240125839                                                     | <u>5</u> <u>5</u> <u>5</u>                                  | 10-10-97             | CR       |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 10-10-97             | CR       |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                      |          |
|       | I) FIRING PIN INDENT                                                     | <u>.023</u> <u>.023</u> <u>.022</u>                         | 10-10-97             | CR       |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 10-7-97              | RW       |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 11/7/97              | TRP      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 10-7-97              | RW       |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 10-7-97              | RW       |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 10-7-97              | RW       |
| 640   | GALLERY TEST AND<br>TARGET                                               | L 72 R 78<br>L 47 R 103                                     | 10/23/97<br>10/29/97 | KT<br>PB |
|       | A) MALFUNCTIONS                                                          |                                                             | 10/23/97<br>10/29/97 | KT<br>PB |
|       | B) PIERCED PRIMERS                                                       |                                                             | 10/24/97<br>10/29/97 | PB       |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 10/22/97<br>10/29/97 | PB<br>KT |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 11/7/97              | TRP      |
|       | B) TRIGGER PULL                                                          | <u>2.44</u> <u>2.68</u> <u>2.47</u> <u>2.45</u> <u>2.39</u> | 10-31-97             | CR       |
|       | C) FUNCTION                                                              |                                                             | 11/7/97              | RP       |
| 660   | PACK                                                                     |                                                             |                      |          |

BARBER - M24 0125840

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350092DATE 10-6-97TESTER TM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.49             | 2.54                     | 2.54                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.44             | 2.43                     | 2.46                           |                                                                        |
| PULL #3 | 2.38             | 2.48                     | 2.51                           |                                                                        |
| PULL #4 | 2.43             | 2.37                     | 2.54                           |                                                                        |
| PULL #5 | 2.46             | 2.63                     | 2.51                           |                                                                        |
| TOTAL   | 12.20            | 12.45                    | 12.56                          |                                                                        |
| AVG.    | 2.44             | 2.49                     | 2.51                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.18             | 3.06                     |          |
| PULL #2 | 3.14             | 3.07                     |          |
| PULL #3 | 2.98             | 3.18                     |          |
| PULL #4 | 2.94             | 3.24                     |          |
| PULL #5 | 3.15             | 3.10                     |          |
| TOTAL   | 15.39            | 15.65                    |          |
| AVG.    | 3.07             | 3.13                     |          |

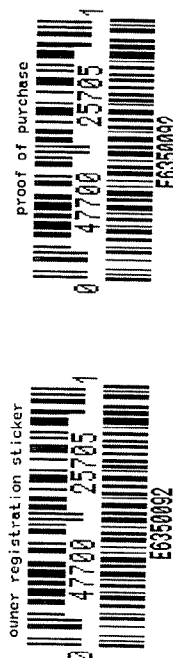
|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.99             | 3.91                     |                                | 3.99                                 |
| PULL #2 | 4.03             | 4.17                     |                                | 3.98                                 |
| PULL #3 | 4.01             | 4.04                     |                                | 3.94                                 |
| PULL #4 | 4.12             | 4.19                     |                                | 3.96                                 |
| PULL #5 | 4.29             | 4.25                     |                                | 3.98                                 |
| TOTAL   | 20.44            | 20.56                    |                                | 19.85                                |
| AVG.    | 4.08             | 4.11                     |                                | 3.97                                 |

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

SERIAL NO.  
E6350092

46 ORDER NO.  
25705

19RR

5705 E6350092

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



E6350092