

BARBER - M24 0125843

UPC



E6350093

BARBER - M24 0125844

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0125845

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350093
4 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .067
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .153667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .167638

THE AMR FOR THIS RIFLE IS: 1.014

CENTROIDAL DISTANCES

0 TO 1	.277651
1 TO 2	.100464
1 TO 3	.448849

12
3 + <----POA

BARBER - M24 0125846

REMINGTON CENTERFIRE ACCURACY TEST

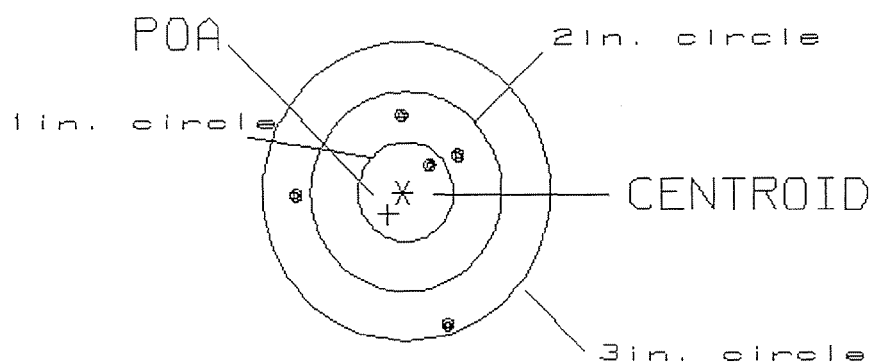
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .278
MIN RADIUS : .335
MEAN RADIUS : .876
MAX RADIUS : 1.408
CENTROID X : .157
CENTROID Y : .229

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350093

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.75

1

VS= 2.10

3

GS= 2.17

5

BARBER - M24 0125847

REMINGTON CENTERFIRE ACCURACY TEST

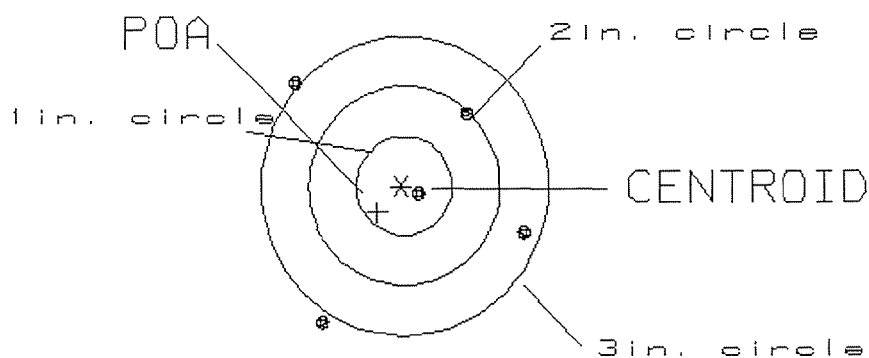
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .366
MIN RADIUS : .190
MEAN RADIUS : 1.139
MAX RADIUS : 1.603
CENTROID X : .250
CENTROID Y : .267

4 Nov 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.47

1

VS= 2.38

2

GS= 2.87

3

BARBER - M24 0125848

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .209

MIN RADIUS : .578

MEAN RADIUS : 1.027

MAX RADIUS : 1.525

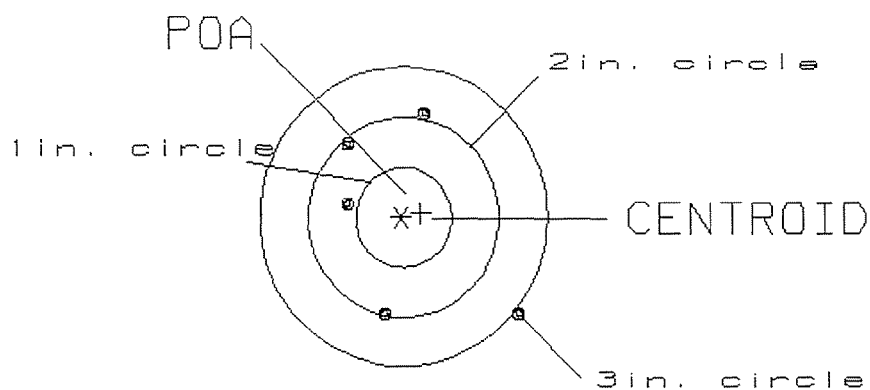
CENTROID X : -.206

CENTROID Y : -.035

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350093

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.79

0

VS= 2.04

3

GS= 2.49

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6350093

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0125850 F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	10-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	11-15-97	CR
	J) ASSEMBLE STOCK		10-9-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-26-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-9-97	RW
	M) IRON SIGHT ALIGNMENT		10-9-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-9-97	RW
640	GALLERY TEST AND TARGET	90L 60R	11/3	AC
	A) MALFUNCTIONS		11/3	AC
	B) PIERCED PRIMERS		11/3	AC
645	INSPECT FOR LIVE AMMO		11/3	AC DB
655	FINAL INSPECTION A) HEADSPACE		11-26-97	CK
	B) TRIGGER PULL	<u>2.69</u> <u>2.58</u> <u>2.37</u> <u>2.40</u> <u>2.35</u>	11/13/97	RP
	C) FUNCTION		11-26-97	CK
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0125889

SWS TRIGGER PULL TEST

BARBER - M24 0125851

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350093

DATE 10-9-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.48	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.50	2.60	
PULL #3	2.64	2.33	2.67	
PULL #4	2.46	2.46	2.54	
PULL #5	2.61	2.46	2.67	
TOTAL	12.96	12.23	13.07	
AVG.	2.59	2.44	2.61	

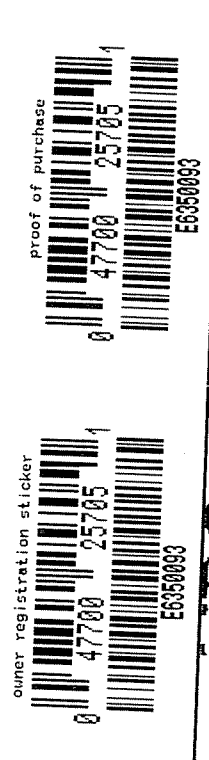
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.00	
PULL #2	3.05	2.98	
PULL #3	3.10	3.17	
PULL #4	3.20	3.15	
PULL #5	2.96	3.26	
TOTAL	15.44	15.56	
AVG.	3.08	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.17		3.95
PULL #2	3.97	4.16		3.92
PULL #3	3.87	4.15		4.03
PULL #4	4.11	3.91		4.03
PULL #5	4.04	4.06		3.94
TOTAL	20.02	20.45		19.87
AVG.	4.00	4.09		3.97

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350093

46
ORDER NO
25705

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5705 E6350093

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO



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