

UPC



E6350095

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0125866

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350095
30 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0496667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111655

THE AMR FOR THIS RIFLE IS: 1.109

CENTROIDAL DISTANCES

0 TO 1	.246008
1 TO 2	.424124
1 TO 3	.311859

2
+ <----POA
1 3

REMINGTON CENTERFIRE ACCURACY TEST

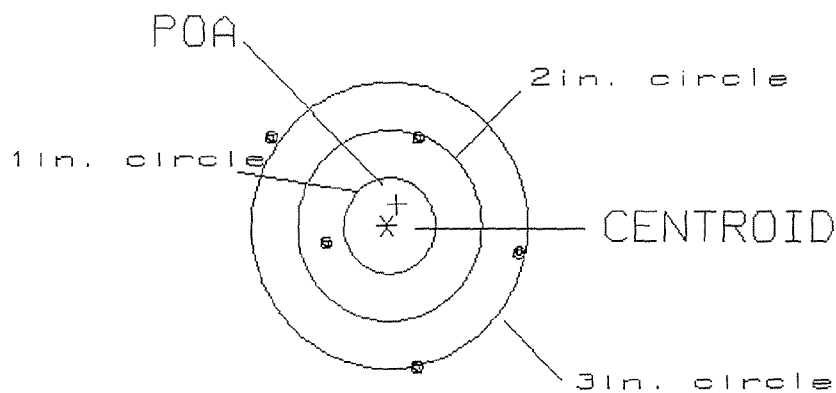
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .246
 MIN RADIUS : .696
 MEAN RADIUS : 1.229
 MAX RADIUS : 1.563
 CENTROID X : -.106
 CENTROID Y : -.222

30 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350095

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.65

0

VS= 2.41

1

GS= 2.89

4

REMINGTON CENTERFIRE ACCURACY TEST

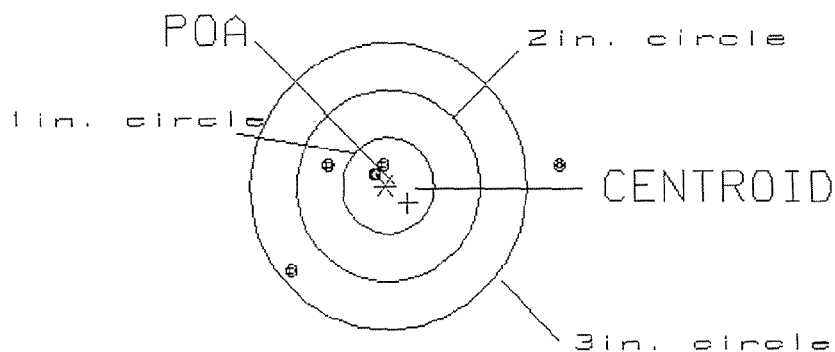
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .305
 MIN RADIUS : .197
 MEAN RADIUS : .854
 MAX RADIUS : 1.841
 CENTROID X : -.247
 CENTROID Y : .178

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.83

2

VS= 1.10

3

GS= 3.03

4

BARBER - M24 0125869

REMINGTON CENTERFIRE ACCURACY TEST

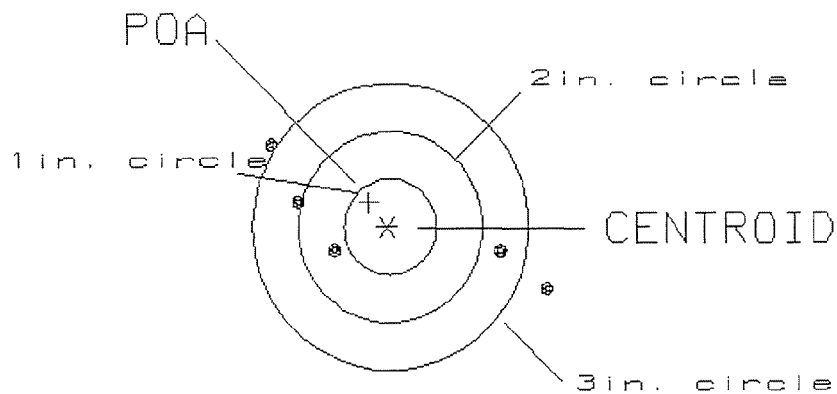
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .327
MIN RADIUS : .625
MEAN RADIUS : 1.245
MAX RADIUS : 1.794
CENTROID X : .204
CENTROID Y : -.256

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 3.00

0

VS= 1.43

1

GS= 3.32

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350095

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER - M24E0125871	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>6</u>	10-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2</u>	10-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	10-15-97	CR
	J) ASSEMBLE STOCK		10-11-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-11-97	RW
	M) IRON SIGHT ALIGNMENT		10-11-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-11-97	RW
640	GALLERY TEST AND TARGET	L-100 R-50	10-30-97	TM
	A) MALFUNCTIONS		10/30/97	DD
	B) PIERCED PRIMERS		10/30/97	DD
645	INSPECT FOR LIVE AMMO		10/30/97	DD-TM
655	FINAL INSPECTION A) HEADSPACE		11/7/97	TRP
	B) TRIGGER PULL	<u>2.61</u> <u>2.48</u> <u>2.61</u> <u>2.59</u> <u>2.67</u>	10-31-97	C/L
	C) FUNCTION		11/7/97	RP

BARBER - M24 0125872

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350095DATE 10-1-97TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.72		2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.86		2.75	
PULL #3	2.66	2.28		2.66	
PULL #4	2.70	2.67		2.78	
PULL #5	2.28	2.68		2.60	
TOTAL	1295	1321		1356	
AVG.	2.59	2.64		2.71	

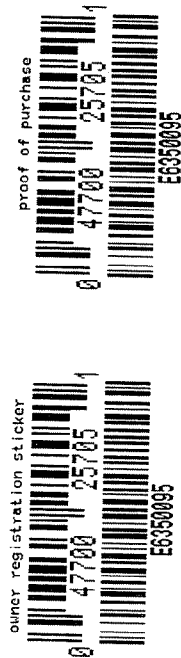
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.22		
PULL #2	3.33	3.13		
PULL #3	3.26	2.86		
PULL #4	3.22	3.22		
PULL #5	3.35	3.29		
TOTAL	1650	1572		
AVG.	3.30	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.31		4.20
PULL #2	4.16	4.26		4.12
PULL #3	4.26	4.27		3.98
PULL #4	4.29	3.90		3.91
PULL #5	4.15	4.19		4.16
TOTAL	2111	2093		2038
AVG.	4.22	4.18		4.07

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT -
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Patent Registered. Marauder Design.

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