

UPC



E6350097

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350097
17 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.104667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.210333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .234937

THE AMR FOR THIS RIFLE IS: 1.258

CENTROIDAL DISTANCES

0	TO	1	.421807
1	TO	2	.534151
1	TO	3	.792569

1 +2 <----POA

3

PATTERN #: 1

POA TO CENTROID: .607

MIN RADIUS : .702

MEAN RADIUS : 1.216

MAX RADIUS : 2.225

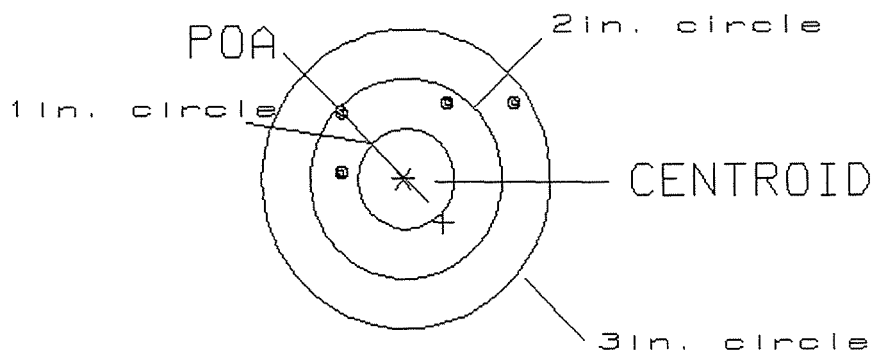
CENTROID X : -.420

CENTROID Y : .439

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350097

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 3.02

3

GS= 3.19

4

PATTERN #: 2

POA TO CENTROID: .115

MIN RADIUS : .637

MEAN RADIUS : 1.390

MAX RADIUS : 2.013

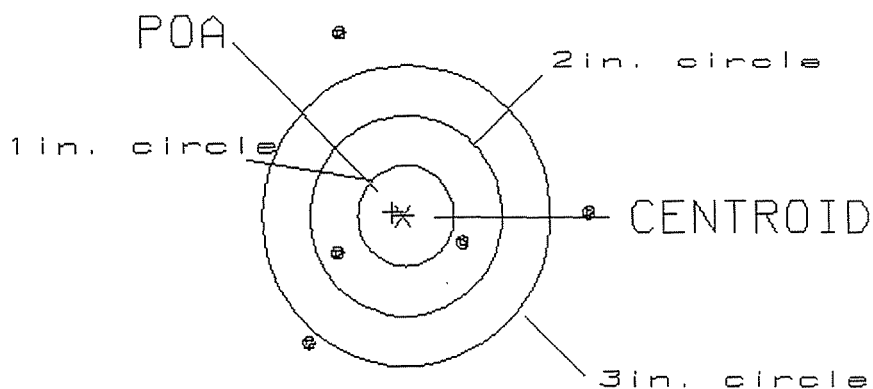
CENTROID X : .109

CENTROID Y : -.035

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.90

0

VS= 3.16

2

GS= 3.24

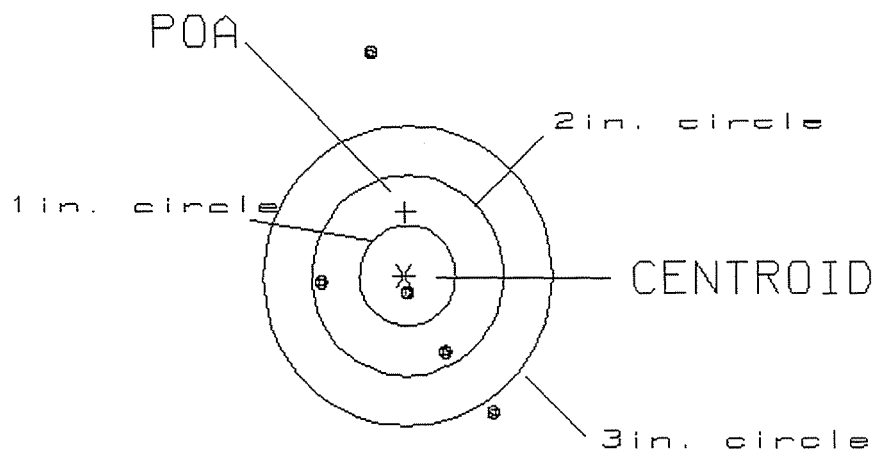
2

PATTERN #: 3
POA TO CENTROID: .635
MIN RADIUS : .123
MEAN RADIUS : 1.167
MAX RADIUS : 2.309
CENTROID X : -.003
CENTROID Y : -.635

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.84
VS= 3.59
GS= 3.84

1
3
3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350097DATE 9-10-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.74	2.63	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.25	2.51	
PULL #3	2.66	2.67	2.27	
PULL #4	2.62	2.67	2.57	
PULL #5	2.47	2.62	2.60	
TOTAL	13.17	12.84	12.44	
AVG.	2.63	2.57	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.15	
PULL #2	3.21	3.25	
PULL #3	3.25	3.26	
PULL #4	3.34	3.31	
PULL #5	3.21	3.16	
TOTAL	16.28	16.13	
AVG.	3.26	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.01		4.35
PULL #2	4.14	4.09		4.32
PULL #3	4.17	4.00		4.23
PULL #4	4.21	4.06		4.27
PULL #5	4.18	4.07		4.36
TOTAL	20.90	20.23		21.53
AVG.	4.18	4.05		4.31

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

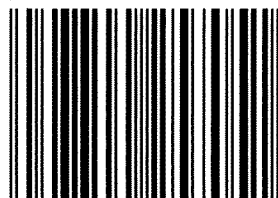
GUN SERIAL # E6350097

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0235</u> <u>.0215</u> <u>.0205</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-11-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CR
	M) IRON SIGHT ALIGNMENT		9-11-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CR
640	GALLERY TEST AND TARGET	R83 L67	9/17/97	BWT
	A) MALFUNCTIONS		9/17/97	BWT
	B) PIERCED PRIMERS		9/17/97	BWT
645	INSPECT FOR LIVE AMMO		9/17/97	KT
655	FINAL INSPECTION A) HEADSPACE		9/19/97	RW
	B) TRIGGER PULL	<u>2.54</u> <u>2.60</u> <u>2.58</u> <u>2.59</u> <u>2.59</u>	9/18/97	TM
	C) FUNCTION			
660	BACK			

Not Use

ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

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VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.

E6350097

ORDER NO.

46

25705

23DR



5705 E6350097

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

