

UPC



E6350100

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

BARBER - M24 0125946

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350100
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.059
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0856667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .104018

THE AMR FOR THIS RIFLE IS: .8627

CENTROIDAL DISTANCES

0 TO 1	.314735
1 TO 2	.335431
1 TO 3	.443389

1 ²³
+ <----POA

BARBER - M24 0125947

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .315

MIN RADIUS : .515

MEAN RADIUS : 1.040

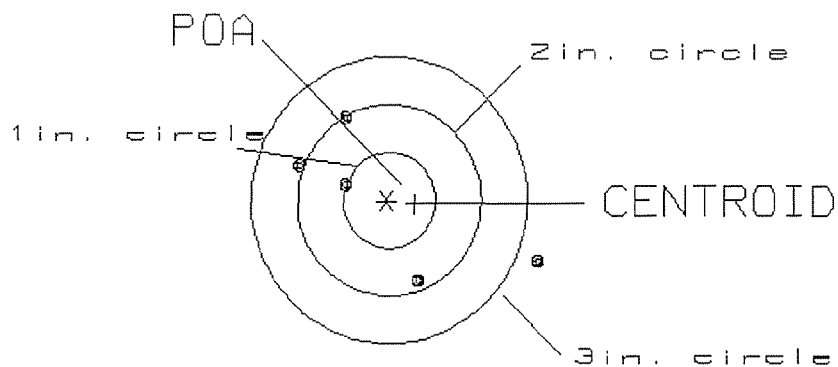
MAX RADIUS : 1.743

CENTROID X : -.313

CENTROID Y : .033

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350100.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.59

0

VS= 1.75

2

GS= 2.77

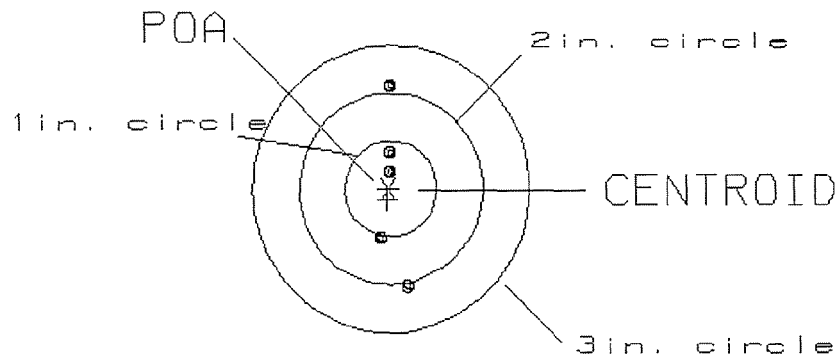
4

PATTERN #: 2
 POA TO CENTROID: .116
 MIN RADIUS : .181
 MEAN RADIUS : .638
 MAX RADIUS : 1.046
 CENTROID X : .012
 CENTROID Y : .116

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .29
 VS= 2.06
 GS= 2.07

2
 3
 5

BARBER - M24 0125949

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030

POA TO CENTROID: .165

MIN RADIUS : .264

MEAN RADIUS : .910

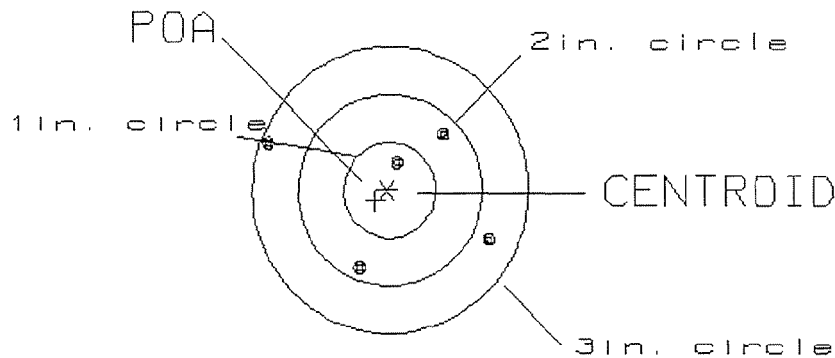
MAX RADIUS : 1.444

CENTROID X : .124

CENTROID Y : .108

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.39

1

VS= 1.37

3

GS= 2.59

5

BARBER - M24 0125950

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350100
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.242667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.462$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.521854$

THE AMR FOR THIS RIFLE IS: 1.925

CENTROIDAL DISTANCES

0 TO 1	.473762
1 TO 2	.432456
1 TO 3	1.563

2
1 + <----POA

3

BARBER - M24 0125951

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .474

MIN RADIUS : .402

MEAN RADIUS : .967

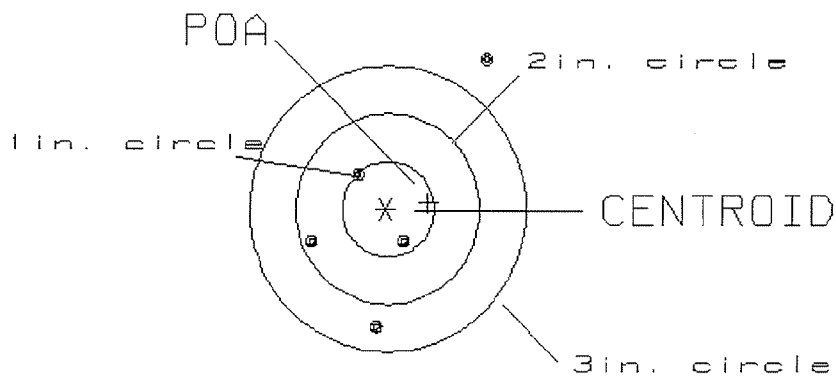
MAX RADIUS : 1.888

CENTROID X : -.469

CENTROID Y : -.067

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.84

2

VS= 2.79

3

GS= 3.01

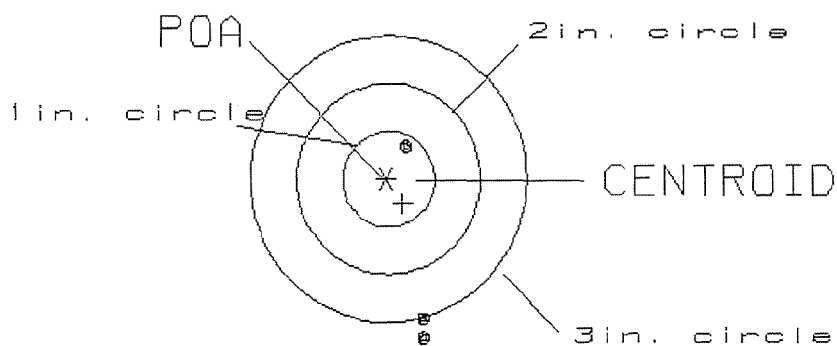
4

PATTERN #: 2
 POA TO CENTROID: .320
 MIN RADIUS : .351
 MEAN RADIUS : 2.348
 MAX RADIUS : 5.534
 CENTROID X : -.186
 CENTROID Y : .260

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 8.04

1

GS= 8.13

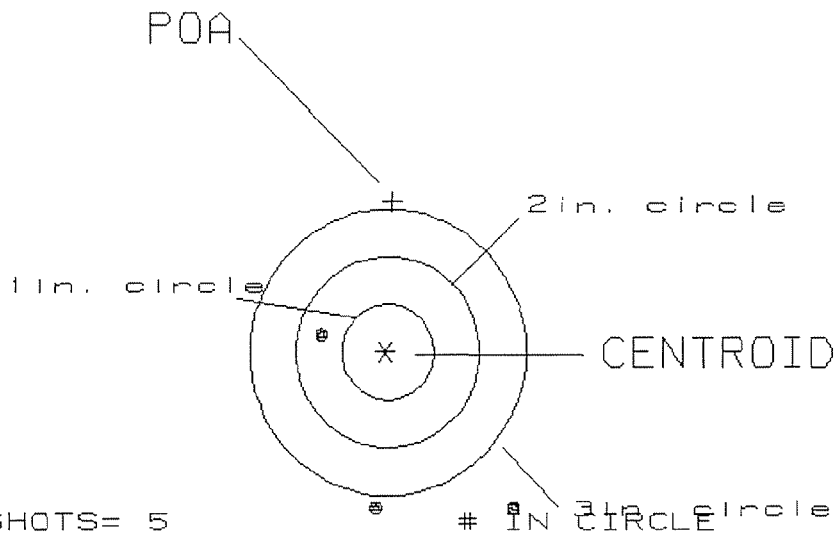
1

PATTERN #: 3
 POA TO CENTROID: 1.581
 MIN RADIUS : .761
 MEAN RADIUS : 2.459
 MAX RADIUS : 5.373
 CENTROID X : -.073
 CENTROID Y : -1.579

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100

CENTERFIRE PATTERN # 3



HS= 2.08
 VS= 7.77
 GS= 7.79

0
 1
 1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6350100

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.020</u> <u>.020</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/23/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-6-97	CR
	M) IRON SIGHT ALIGNMENT		10-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-6-97	CR
640	GALLERY TEST AND TARGET	L 86 R 64 L 51 R 99	10/15/97 10/20/97	1-7 PB
	A) MALFUNCTIONS		10/15/97 10/20/97	1-7 PB
	B) PIERCED PRIMERS		10/15/97 10/20/97	1-7 PB
645	INSPECT FOR LIVE AMMO		10/15/97 10/20/97	PB 1-7
655	FINAL INSPECTION A) HEADSPACE		10/23/97	RP
	B) TRIGGER PULL	<u>2.71</u> <u>2.67</u> <u>2.64</u> <u>2.70</u> <u>2.70</u>	10-23-97	CR
	C) FUNCTION		10/23/97	RP

BARBER - M24 0125956

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350100DATE 10-4-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.40	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.43	2.38		
PULL #3	2.46	2.35	2.40		
PULL #4	2.56	2.38	2.51		
PULL #5	2.55	2.37	2.53		
TOTAL	12.63	11.93	12.33		
AVG.	2.53	2.39	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.06		
PULL #2	3.14	3.05		
PULL #3	3.13	3.06		
PULL #4	3.12	3.01		
PULL #5	3.11	2.99		
TOTAL	15.57	15.17		
AVG.	3.11	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.01		3.96
PULL #2	4.16	4.04		4.05
PULL #3	4.09	4.13		4.12
PULL #4	4.13	4.06		4.12
PULL #5	4.05	4.01		4.18
TOTAL	20.53	20.25		20.43
AVG.	4.11	4.05		4.09

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6350100

ORDER NO
25705

48

10RR



5705 E6350100

ORDER 25705

MODEL 700™ M24

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SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

