

UPC



E6350104

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0125991

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350104
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0766667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.352667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .360904

THE AMR FOR THIS RIFLE IS: 1.219

CENTROIDAL DISTANCES

0 TO	1	.893757
1 TO	2	1.00194
1 TO	3	1.28147

3 + <----POA
2 1

BARBER - M24 0125992

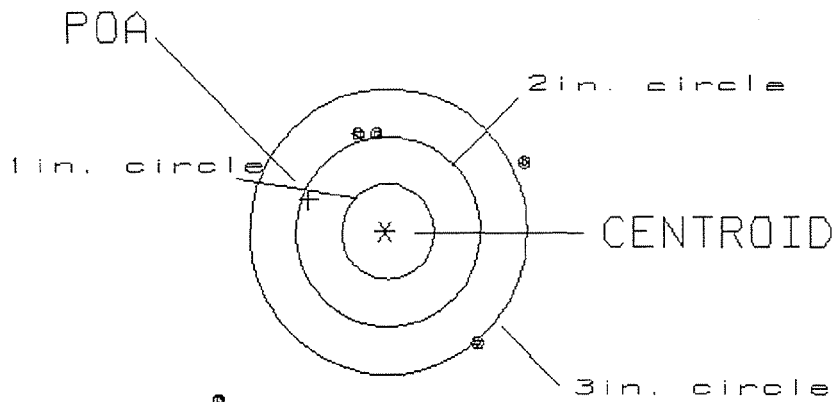
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
POA TO CENTROID: .894
MIN RADIUS : 1.090
MEAN RADIUS : 1.564
MAX RADIUS : 2.511
CENTROID X : .831
CENTROID Y : -.329

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350104

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.24

0

VS= 2.61

0

GS= 4.07

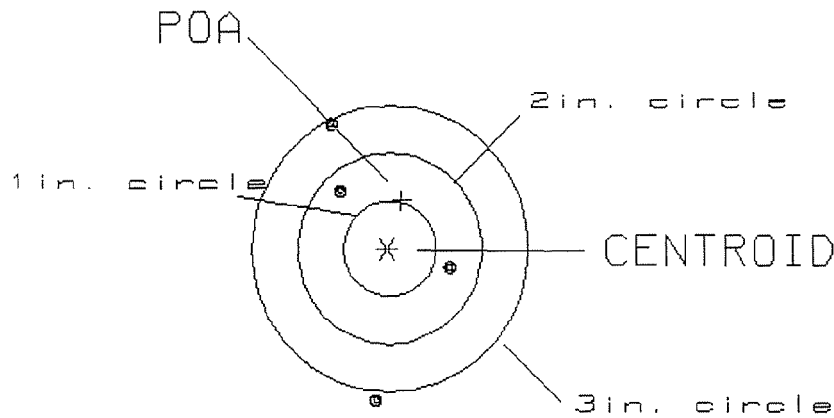
3

PATTERN #: 2
 POA TO CENTROID: .530
 MIN RADIUS : .638
 MEAN RADIUS : 1.031
 MAX RADIUS : 1.559
 CENTROID X : -.155
 CENTROID Y : -.507

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.28

0

VS= 2.86

3

GS= 2.91

4

BARBER - M24 0125994

REMINGTON CENTERFIRE ACCURACY TEST

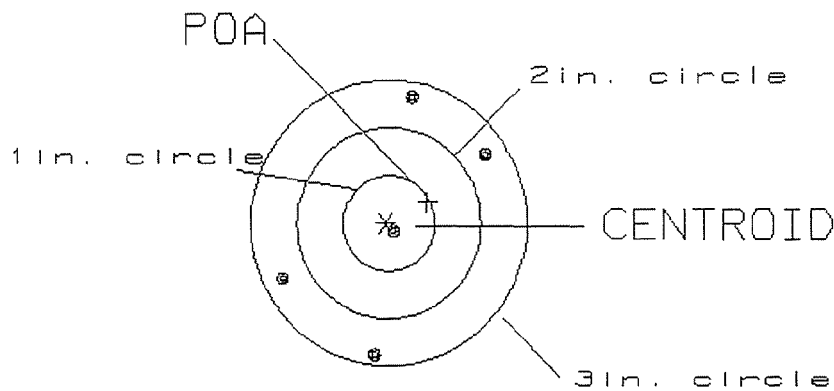
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .498
 MIN RADIUS : .084
 MEAN RADIUS : 1.063
 MAX RADIUS : 1.355
 CENTROID X : -.446
 CENTROID Y : -.222

22 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.15

1

VS= 2.64

1

GS= 2.68

5

BARBER - M24 0125995

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350104DATE 9-2-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.65	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.69	2.61	
PULL #3	2.63	2.52	2.44	
PULL #4	2.70	2.63	2.65	
PULL #5	2.49	2.64	2.86	
TOTAL	12.84	13.13	13.33	
AVG.	2.57	2.63	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.35	
PULL #2	3.44	3.31	
PULL #3	2.98	3.11	
PULL #4	3.20	3.42	
PULL #5	3.46	3.23	
TOTAL	16.15	16.42	
AVG.	3.23	3.28	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	3.89		3.85
PULL #2	4.31	3.88		3.90
PULL #3	3.97	4.12		4.22
PULL #4	4.31	4.24		3.96
PULL #5	3.92	4.19		4.15
TOTAL	20.73	20.32		20.08
AVG.	4.15	4.06		4.02

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F 6350104

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER - M24E0125997	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1022</u> <u>1023</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	R-74 L-76	9-20-97	DH
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.54</u> <u>2.60</u> <u>2.67</u> <u>2.56</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK
660	BACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Marque-Deposited.

SERIAL NO.
E6350104

ORDER NO.
25705

46

25DR

5705 E6350104

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

