

UPC



E6350105

ORDER NO. 25703
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350105
8 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.117
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.152
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .191815
THE AMR FOR THIS RIFLE IS: 1.022

CENTROIDAL DISTANCES

0	TO	1	.458704
1	TO	2	.377351
1	TO	3	.449455

z_3 <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .459

MIN RADIUS : .217

MEAN RADIUS : .767

MAX RADIUS : 1.288

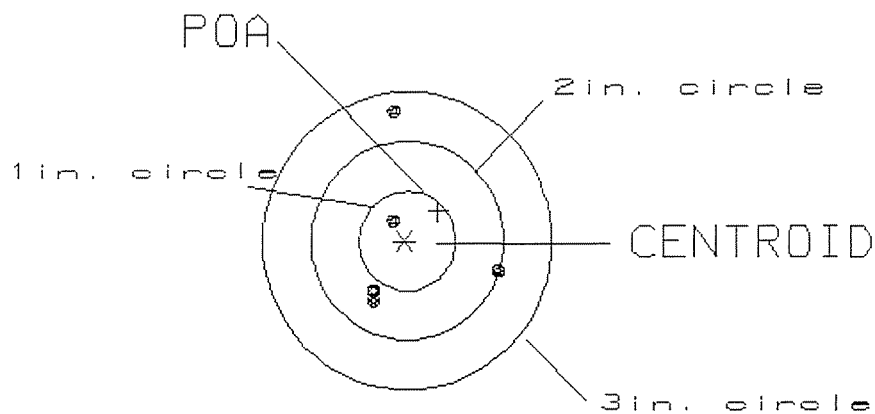
CENTROID X : -.347

CENTROID Y : -.300

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.29

1

VS= 1.91

4

GS= 1.92

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .081

MIN RADIUS : .677

MEAN RADIUS : .907

MAX RADIUS : 1.122

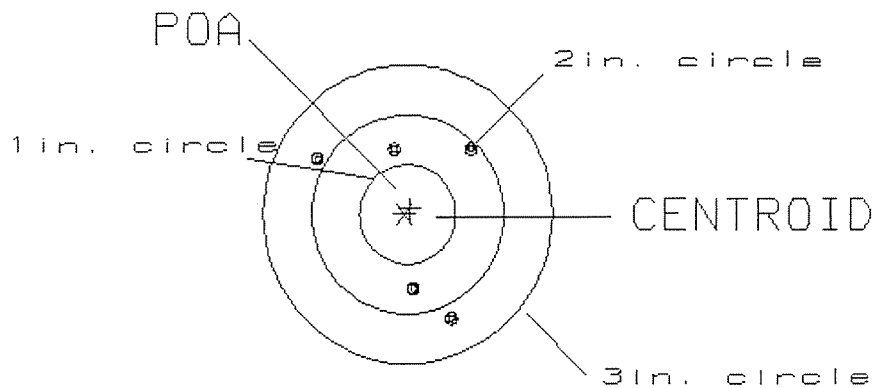
CENTROID X : -.060

CENTROID Y : -.055

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

VS= 1.68

3

GS= 2.10

5

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .115

MIN RADIUS : .802

MEAN RADIUS : 1.393

MAX RADIUS : 2.134

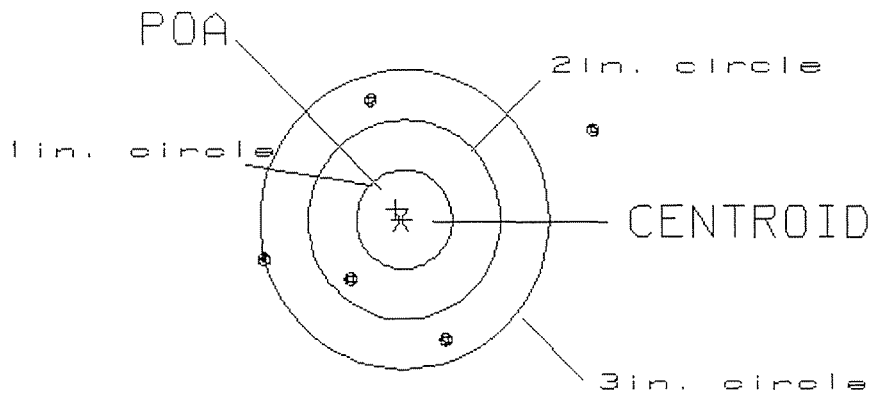
CENTROID X : .056

CENTROID Y : -.101

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.40

0

VS= 2.34

1

GS= 3.66

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350105
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0373333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.132
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .137178

THE AMR FOR THIS RIFLE IS: 1.55

CENTROIDAL DISTANCES

Ø TO	1	.296623
1 TO	2	.188733
1 TO	3	1.11785

1
2
+ <----POA

3

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .296

MIN RADIUS : .279

MEAN RADIUS : 1.006

MAX RADIUS : 2.079

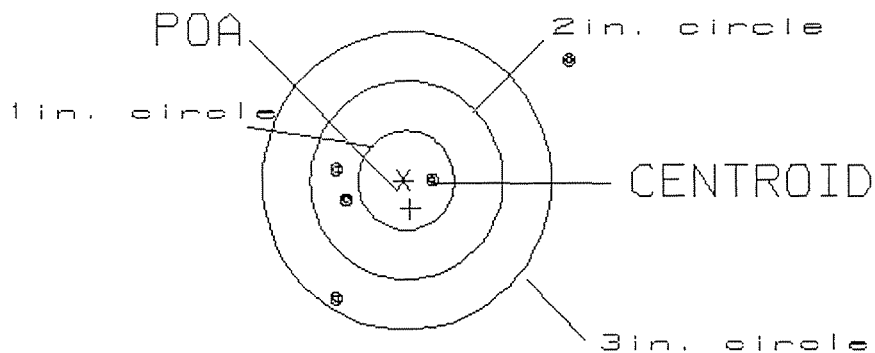
CENTROID X : -.071

CENTROID Y : .288

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.42

1

VS= 2.34

3

GS= 3.35

4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .121

MIN RADIUS : .545

MEAN RADIUS : 1.569

MAX RADIUS : 2.477

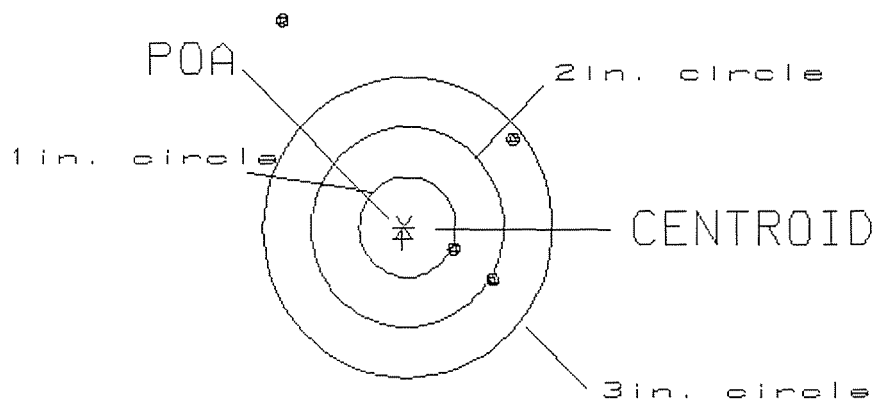
CENTROID X : .015

CENTROID Y : .120

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 4.32

2

GS= 4.33

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .821

MIN RADIUS : .202

MEAN RADIUS : 2.076

MAX RADIUS : 4.525

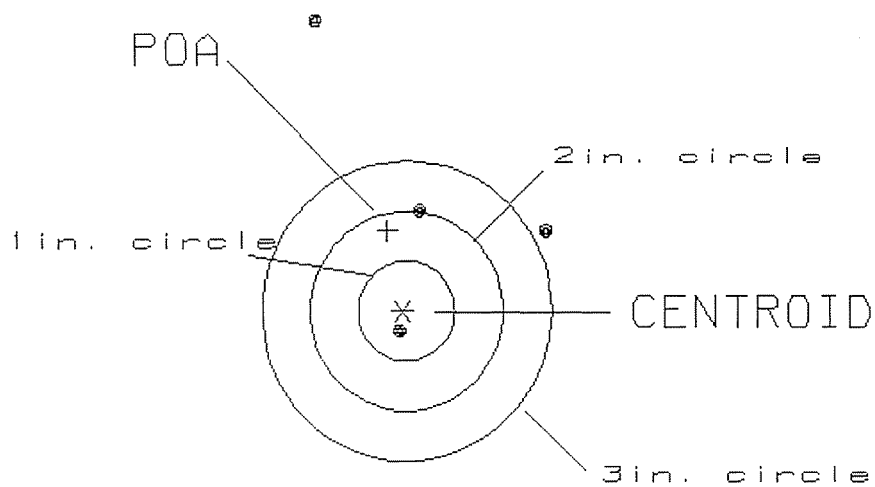
CENTROID X : .168

CENTROID Y : -.804

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.33

1

VS= 7.42

2

GS= 7.43

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6350105

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) BARBER M240126011	<u>5</u> <u>5</u> <u>5</u>	10-23-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-23-97	CLC
	J) ASSEMBLE STOCK		10-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-11-77	CLC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-14-97	RW
	M) IRON SIGHT ALIGNMENT		10-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-14-97	RW
640	GALLERY TEST AND TARGET	L 80 P 70	10/27/97 11-8-97	IC7 DB
	A) MALFUNCTIONS		10/27/97 11-8-97	IC7 DB
	B) PIERCED PRIMERS		10/27/97 11-8-97	IC7 DB
645	INSPECT FOR LIVE AMMO		10/27/97 11-8-97	P.B. DB TCM
655	FINAL INSPECTION A) HEADSPACE		11-11-77	CLC
	B) TRIGGER PULL	<u>2.46</u> <u>2.40</u> <u>2.55</u> <u>2.55</u> <u>2.57</u>	11/10/97	TRP
	C) FUNCTION		11-11-77	CLC
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTSSERIAL NO. E6350105DATE 10-14-97TESTER TM

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.59	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.64	2.46	
PULL #3	2.48	2.66	2.38	
PULL #4	2.52	2.39	2.52	
PULL #5	2.61	2.45	2.67	
TOTAL	12.36	12.73	12.61	
AVG.	2.47	2.54	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	3.14	
PULL #2	3.01	3.12	
PULL #3	2.97	3.10	
PULL #4	2.99	3.20	
PULL #5	2.95	3.28	
TOTAL	14.86	15.84	
AVG.	2.97	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	3.94		4.02
PULL #2	3.96	3.95		4.07
PULL #3	3.99	3.99		3.98
PULL #4	4.02	3.92		4.09
PULL #5	4.14	3.88		4.12
TOTAL	20.26	19.72		20.28
AVG.	4.05	3.94		4.05

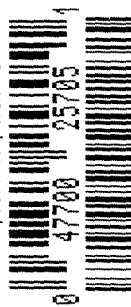
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

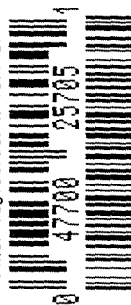
46 FORM

proof of purchase



E6350105

owner registration sticker



E6350105

Do Not Use

Do Not Use

RIAL NO.



ORDER 25705
MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

SERIAL NO.
E6350105

ORDER NO.
2570

19RR

5705 E6350105