

UPC



E6350106

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0126017

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350106
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0563333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.339333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .343978

THE AMR FOR THIS RIFLE IS: 1.014

CENTROIDAL DISTANCES

Ø TO	1	.247324
1 TO	2	.288594
1 TO	3	.165529

+ <----POA
3 1
2

BARBER - M24 0126018

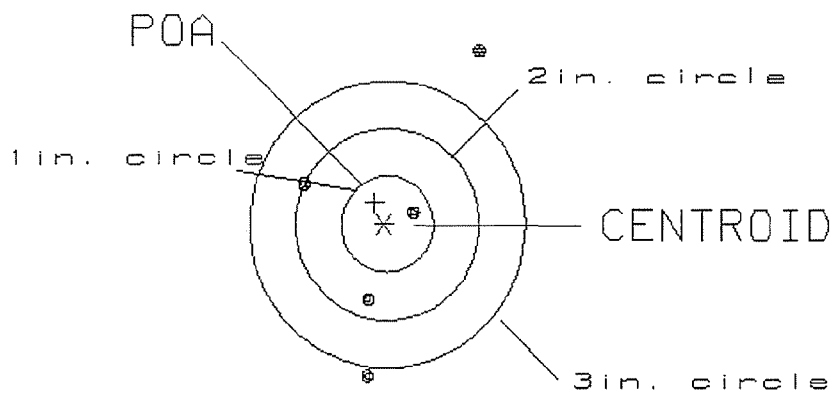
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .247
MIN RADIUS : .348
MEAN RADIUS : 1.151
MAX RADIUS : 2.035
CENTROID X : .113
CENTROID Y : -.220

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.83

1

VS= 3.35

3

GS= 3.56

3

BARBER - M24 0126019

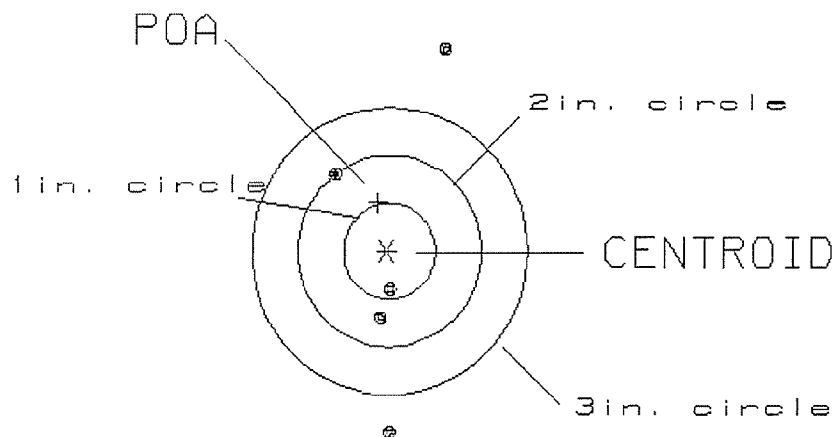
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [2]
POA TO CENTROID: .517
MIN RADIUS : .402
MEAN RADIUS : 1.228
MAX RADIUS : 2.229
CENTROID X : .093
CENTROID Y : -.508

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.16
VS= 4.04
GS= 4.08

1
3
3

BARBER - M24 0126020

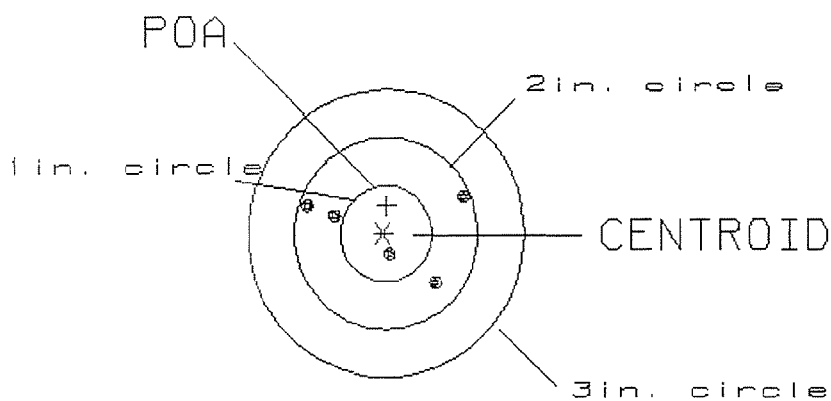
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .292
MIN RADIUS : .247
MEAN RADIUS : .662
MAX RADIUS : .890
CENTROID X : -.037
CENTROID Y : -.290

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.65

1

VS= .86

5

GS= 1.65

5

Been
loaded

BARBER - M24 0126022

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350106
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0566667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.475
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .478368

THE AMR FOR THIS RIFLE IS: 1.767

CENTROIDAL DISTANCES

0 TO 1	.135602
1 TO 2	.897954
1 TO 3	.398246

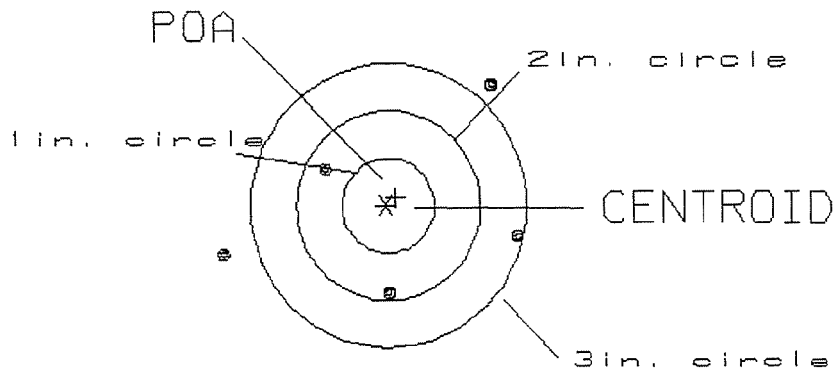
1+ <----POA
3
2

PATTERN #: 1
 POA TO CENTROID: .136
 MIN RADIUS : .841
 MEAN RADIUS : 1.370
 MAX RADIUS : 1.896
 CENTROID X : -.108
 CENTROID Y : -.082

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350106.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.28

0

VS= 2.19

2

GS= 3.48

3

BARBER - M24 0126024

REMINGTON CENTERFIRE ACCURACY TEST

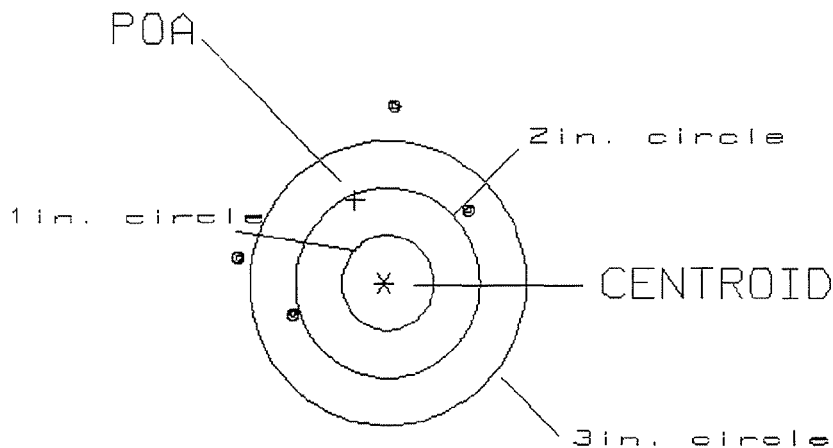
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .927
 MIN RADIUS : 1.044
 MEAN RADIUS : 1.775
 MAX RADIUS : 3.078
 CENTROID X : .328
 CENTROID Y : -.867

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358106.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.29
 VS= 4.49
 GS= 4.77

0
 0
 2

BARBER - M24 0126025

REMINGTON CENTERFIRE ACCURACY TEST

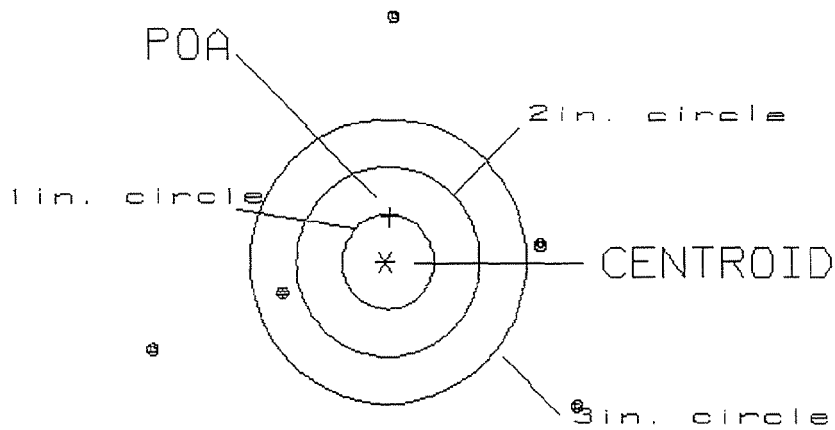
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .478
 MIN RADIUS : 1.229
 MEAN RADIUS : 2.155
 MAX RADIUS : 2.745
 CENTROID X : -.050
 CENTROID Y : -.476

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.60

0

VS= 4.10

0

GS= 4.63

1

BARBER - M24 0126026

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350106DATE 9-3-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.55	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.68	2.77	
PULL #3	2.49	2.69	2.74	
PULL #4	2.54	2.69	2.75	
PULL #5	2.41	2.68	2.71	
TOTAL	12.36	13.29	13.72	
AVG.	2.47	2.66	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.15	
PULL #2	3.25	3.05	
PULL #3	3.35	3.32	
PULL #4	3.00	3.00	
PULL #5	2.98	3.33	
TOTAL	15.86	15.85	
AVG.	3.17	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.21		4.41
PULL #2	4.33	4.31		3.88
PULL #3	4.29	4.28		4.31
PULL #4	4.27	4.35		4.42
PULL #5	3.96	4.38		4.34
TOTAL	21.08	21.53		21.36
AVG.	4.22	4.31		4.27

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EL350106

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-6-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-6-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1022</u> <u>1021</u>	9-6-97	CR
	J) ASSEMBLE STOCK		9-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M) IRON SIGHT ALIGNMENT		9-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640	GALLERY TEST AND TARGET	R 97 L 53 R 97 L 53	9/23/97 9/25/97	BWT BWT
	A) MALFUNCTIONS		9/23/97 9/25/97	BWT BWT
	B) PIERCED PRIMERS		9/23/97 9/25/97	BWT BWT
645	INSPECT FOR LIVE AMMO		9/23/97 9/25/97	1 LT 1 LT
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CR
	B) TRIGGER PULL	<u>2.38</u> <u>2.36</u> <u>2.30</u> <u>2.30</u> <u>2.31</u>	9-26-97	CR
	C) FUNCTION		9-26-97	CR

Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Trademark Deposited.

SERIAL NO.
E6350106

46 ORDER NO.
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5705 E6350106

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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

