

UPC



E6350108

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126044

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350108
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.318$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.213667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.383115$

THE AMR FOR THIS RIFLE IS: 1.271

CENTROIDAL DISTANCES

0 TO 1	.6747
1 TO 2	.455509
1 TO 3	.460027

1
2 + <----POA

BARBER - M24 0126045

REMINGTON CENTERFIRE ACCURACY TEST

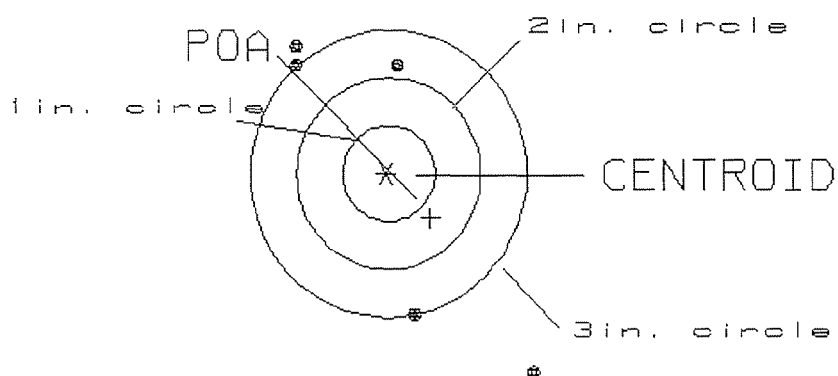
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .674
 MIN RADIUS : 1.106
 MEAN RADIUS : 1.677
 MAX RADIUS : 2.633
 CENTROID X : -.486
 CENTROID Y : .468

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.64

0

VS= 3.41

0

GS= 4.31

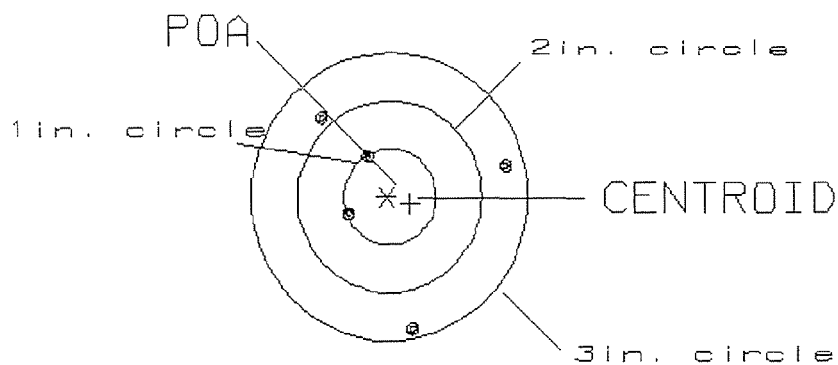
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .265
 MIN RADIUS : .429
 MEAN RADIUS : .941
 MAX RADIUS : 1.399
 CENTROID X : -.254
 CENTROID Y : .076

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350100

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 2.17
 GS= 2.38

1
 2
 5

BARBER - M24 0126047

REMINGTON CENTERFIRE ACCURACY TEST

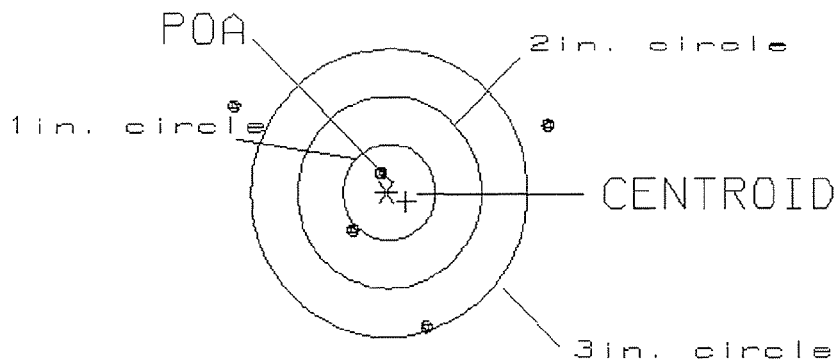
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .235
 MIN RADIUS : .243
 MEAN RADIUS : 1.196
 MAX RADIUS : 1.864
 CENTROID X : -.214
 CENTROID Y : .097

15 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.36

1

VS= 2.26

2

GS= 3.36

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6350108

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	BARBER - M24 0126049	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	CR
	M) IRON SIGHT ALIGNMENT		10-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	CR
640	GALLERY TEST AND TARGET	C62 R88	10/15/97	KT
	A) MALFUNCTIONS		10/15/97	KT
	B) PIERCED PRIMERS		10/15/97	KT
645	INSPECT FOR LIVE AMMO		10/15/97	RPB
655	FINAL INSPECTION A) HEADSPACE		10/22/97	RP
	B) TRIGGER PULL	<u>2.40</u> <u>2.28</u> <u>2.49</u> <u>2.31</u> <u>2.54</u>	10/16/97	TM
	C) FUNCTION		10/22/97	RP

BARBER - M24 0126050

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350108DATE 9-30-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.34	2.26	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.26	2.34	
PULL #3	2.69	2.36	2.36	
PULL #4	2.70	2.36	2.23	
PULL #5	2.61	2.37	2.32	
TOTAL	13.26	11.69	11.51	
AVG.	2.65	2.34	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.05	
PULL #2	2.99	3.22	
PULL #3	3.33	3.24	
PULL #4	3.36	3.34	
PULL #5	3.33	3.25	
TOTAL	16.07	16.10	
AVG.	3.21	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.95		4.02
PULL #2	3.99	4.08		4.09
PULL #3	4.13	4.02		4.15
PULL #4	3.89	3.90		4.19
PULL #5	4.06	4.11		4.16
TOTAL	20.14	20.06		20.61
AVG.	4.03	4.01		4.12

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO
E6350108

46 ORDER NO
25705

10RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6350108

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO



E6350108

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM