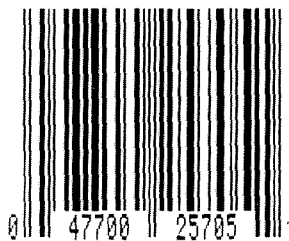


BARBER - M24 0126072

UPC



E6350110

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0126074

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350110
17 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0416667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.188333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.192887$

THE AMR FOR THIS RIFLE IS: 1.148

CENTROIDAL DISTANCES

0 TO 1	.225204
1 TO 2	.179569
1 TO 3	.391576

$\frac{1}{3}$ <----POA
3

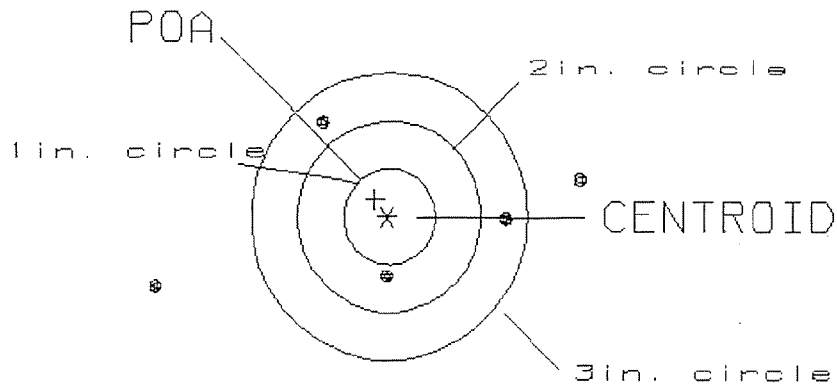
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .225
 MIN RADIUS : .635
 MEAN RADIUS : 1.574
 MAX RADIUS : 2.678
 CENTROID X : .134
 CENTROID Y : -.181

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350110

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.67

0

VS= 1.70

1

GS= 4.81

3

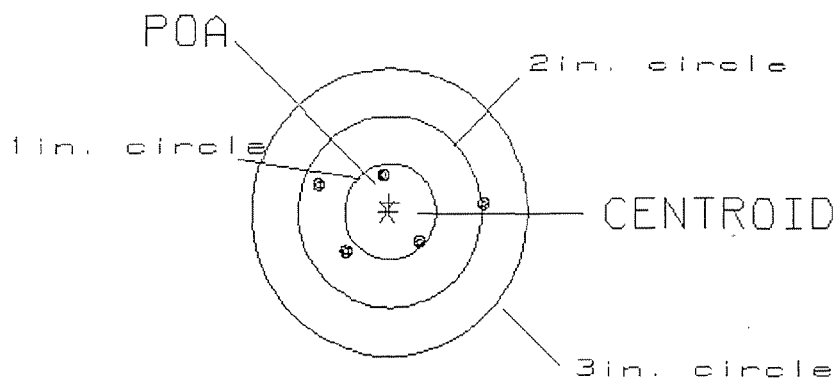
PATTERN #: 2

POA TO CENTROID: .089
 MIN RADIUS : .377
 MEAN RADIUS : .646
 MAX RADIUS : .996
 CENTROID X : -.019
 CENTROID Y : -.087

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350110

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.76

2

VS= .82

5

GS= 1.76

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

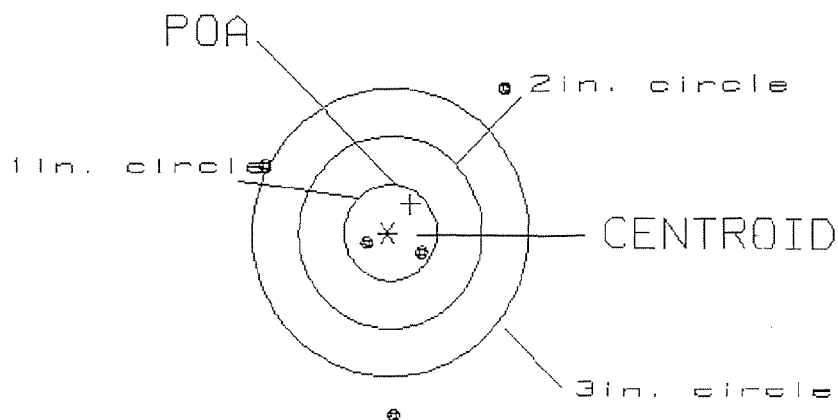
PATTERN #: 3

POA TO CENTROID: .382
 MIN RADIUS : .288
 MEAN RADIUS : 1.225
 MAX RADIUS : 1.958
 CENTROID X : -.240
 CENTROID Y : -.297

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350110

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.53

2

VS= 3.48

2

GS= 3.68

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350110

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.021</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-6-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/21/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-6-97	RW
	M) IRON SIGHT ALIGNMENT		10-6-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-6-97	RW
640	GALLERY TEST AND TARGET	L 50 R 100	10/17/97	PB
	A) MALFUNCTIONS		10/17/97	PB
	B) PIERCED PRIMERS		10/17/97	PB
645	INSPECT FOR LIVE AMMO		10/17/97	LC
655	FINAL INSPECTION A) HEADSPACE		10/21/97	RP
	B) TRIGGER PULL	<u>2.35</u> <u>2.38</u> <u>2.35</u> <u>2.34</u> <u>2.37</u>	10/20/97	TM
	C) FUNCTION		10/21/97	RP

BARBER - M24 0126080

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350110DATE 10-4-97TESTER TRP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.63		2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.58		2.58	
PULL #3	2.54	2.59		2.58	
PULL #4	2.61	2.59		2.59	
PULL #5	2.63	2.59		2.54	
TOTAL	12.96	12.98		12.93	
AVG.	2.59	2.59		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	3.15		
PULL #2	3.06	3.15		
PULL #3	3.02	3.04		
PULL #4	2.92	2.99		
PULL #5	3.06	3.16		
TOTAL	14.99	15.49		
AVG.	2.99	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.14		4.01
PULL #2	4.22	4.21		4.10
PULL #3	4.26	3.96		4.15
PULL #4	4.25	3.99		3.89
PULL #5	4.08	3.95		4.17
TOTAL	20.79	20.25		20.32
AVG.	4.15	4.05		4.06

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6350110

46
ORDER NO
25705

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5705 E6350110

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MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

