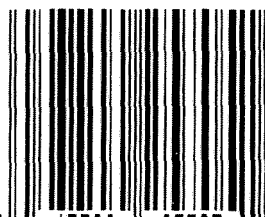


UPC



0 47700 25705 1

E6350111

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0126085

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350111
24 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.100333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0446667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.109827$

THE AMR FOR THIS RIFLE IS: 1.155

CENTROIDAL DISTANCES

0 TO 1	.336535
1 TO 2	.278729
1 TO 3	.487177

1 2⁺ 3 <----POA

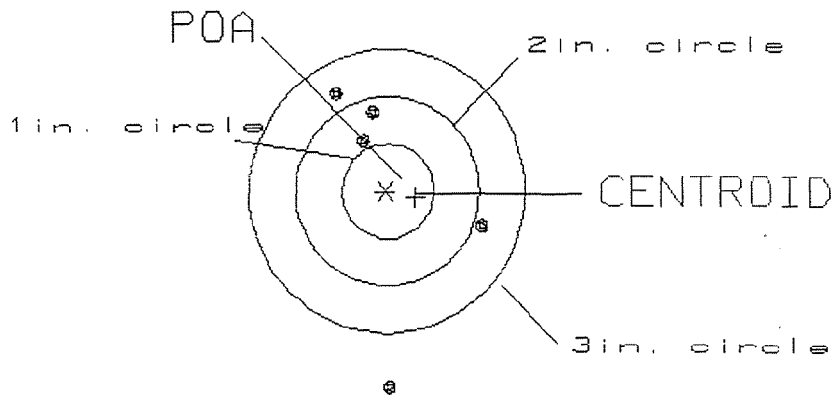
PATTERN #: 1

POA TO CENTROID: .336
 MIN RADIUS : .641
 MEAN RADIUS : 1.175
 MAX RADIUS : 2.100
 CENTROID X : -.330
 CENTROID Y : .066

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350111

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.64
 VS= 3.14
 GS= 3.21

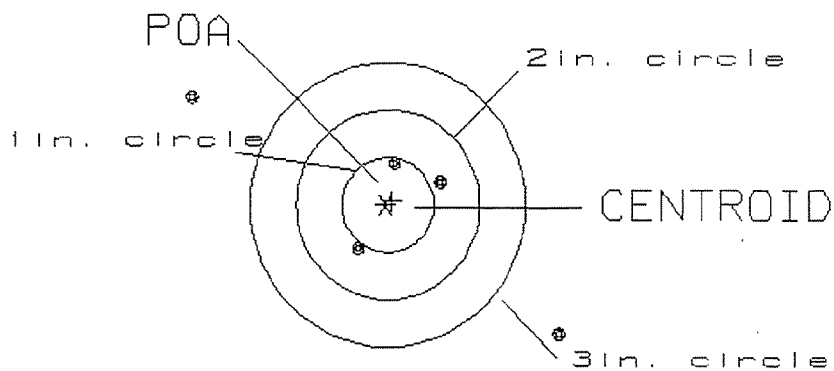
0
 2
 4

PATTERN #: 2
 POA TO CENTROID: .080
 MIN RADIUS : .419
 MEAN RADIUS : 1.270
 MAX RADIUS : 2.428
 CENTROID X : -.071
 CENTROID Y : -.037

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350111

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.98

1

VS= 2.49

3

GS= 4.70

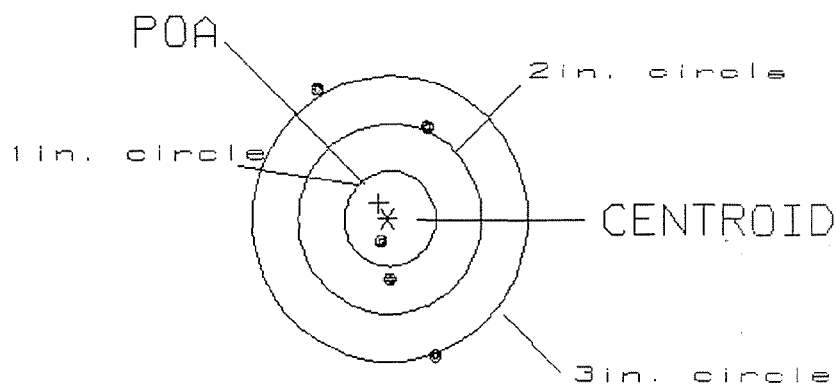
3

PATTERN #: 3
 POA TO CENTROID: .191
 MIN RADIUS : .310
 MEAN RADIUS : 1.020
 MAX RADIUS : 1.570
 CENTROID X : .100
 CENTROID Y : -.163

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350111

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.32

1

VS= 2.63

2

GS= 3.12

3

SWS TRIGGER PULL TEST

BARBER - M24 0126089

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350111DATE 9-2-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.67		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.70		2.36	
PULL #3	2.55	2.72		2.68	
PULL #4	2.46	2.75		2.59	
PULL #5	2.76	2.72		2.61	
TOTAL	12.90	13.56		12.73	
AVG.	2.58	2.71		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.09		
PULL #2	3.16	3.23		
PULL #3	3.27	2.74		
PULL #4	3.26	2.76		
PULL #5	3.16	3.20		
TOTAL	16.20	15.02		
AVG.	3.24	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.11		4.28
PULL #2	4.18	3.65		4.23
PULL #3	4.14	4.18		4.13
PULL #4	4.16	4.07		4.27
PULL #5	4.01	3.86		4.31
TOTAL	20.65	19.87		21.22
AVG.	4.13	3.97		4.24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350111

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-25-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	R83 LG7	9/24/97	RW
	A) MALFUNCTIONS		9/24/97	RW
	B) PIERCED PRIMERS		9/24/97	RW
645	INSPECT FOR LIVE AMMO		9/24/97	LT
655	FINAL INSPECTION A) HEADSPACE		9-25-97	CR
	B) TRIGGER PULL	<u>2.65</u> <u>2.52</u> <u>2.48</u> <u>2.40</u> <u>2.43</u>	9-25-97	CK
	C) FUNCTION		9-25-97	CK
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~M24091~~ 26130

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6350111

46

ORDER NO
25705

29DR

5705 E6350111



ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

