

UPC



E6350117

INCLUDES 1 IN CHAMBER

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0126167

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350117
28 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.214$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.117667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.244216$

THE AMR FOR THIS RIFLE IS: $.967$

CENTROIDAL DISTANCES

0 TO 1	.163028
1 TO 2	.415289
1 TO 3	.38524

3^2
1+ <----POA

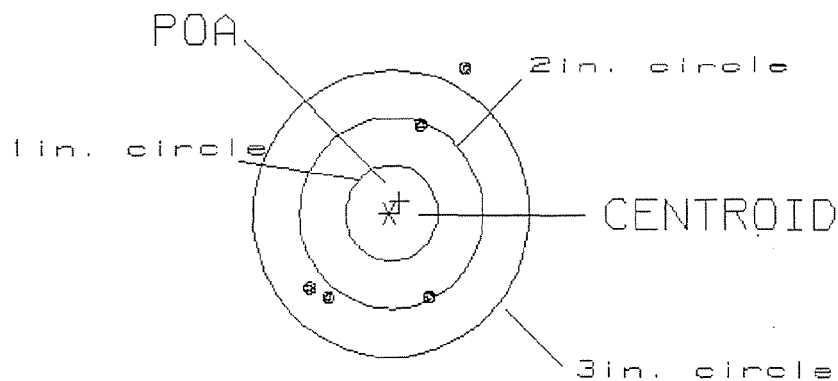
PATTERN #: 1

POA TO CENTROID: .163
 MIN RADIUS : .925
 MEAN RADIUS : 1.186
 MAX RADIUS : 1.777
 CENTROID X : -.107
 CENTROID Y : -.123

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350117.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 2.46
 GS= 2.88

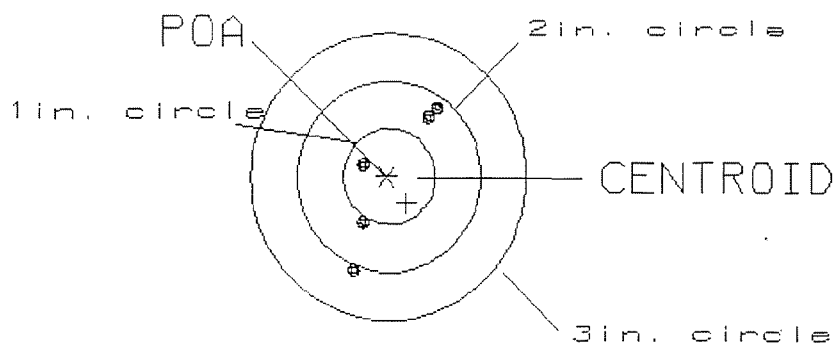
0
 2
 4

PATTERN #: 2
 POA TO CENTROID: .351
 MIN RADIUS : .323
 MEAN RADIUS : .720
 MAX RADIUS : 1.082
 CENTROID X : -.215
 CENTROID Y : .278

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350117.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .99
 VS= 1.72
 GS= 1.98

1
 4
 5

BARBER - M24 0126170

REMINGTON CENTERFIRE ACCURACY TEST

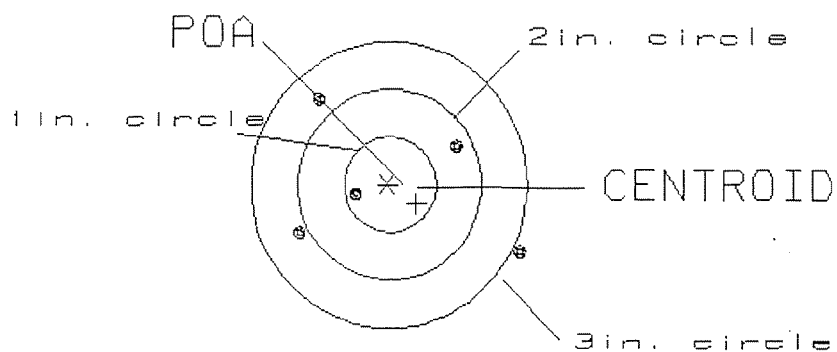
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .377
 MIN RADIUS : .410
 MEAN RADIUS : .995
 MAX RADIUS : 1.567
 CENTROID X : -.320
 CENTROID Y : .198

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350117.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.34
 US= 1.57
 GS= 2.66

1
 2
 4

ended



BARBER - M24 0126172

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350117
22 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.155667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0896667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .179645

THE AMR FOR THIS RIFLE IS: 1.567

CENTROIDAL DISTANCES

0 TO 1 .186261
1 TO 2 .503171
1 TO 3 .507222

$\frac{2}{3} + 1$ <----POA

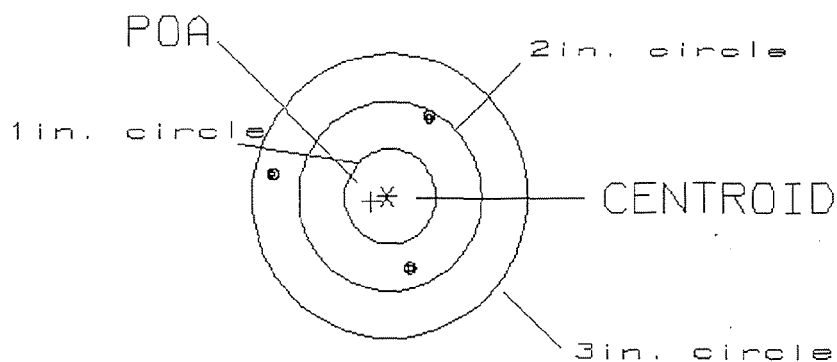
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .186
 MIN RADIUS : .820
 MEAN RADIUS : 1.889
 MAX RADIUS : 3.258
 CENTROID X : .177
 CENTROID Y : .058

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350117

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.42

0

VS= 6.15

2

GS= 6.42

3

BARBER - M24 0126174

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .356

MIN RADIUS : .332

MEAN RADIUS : 1.322

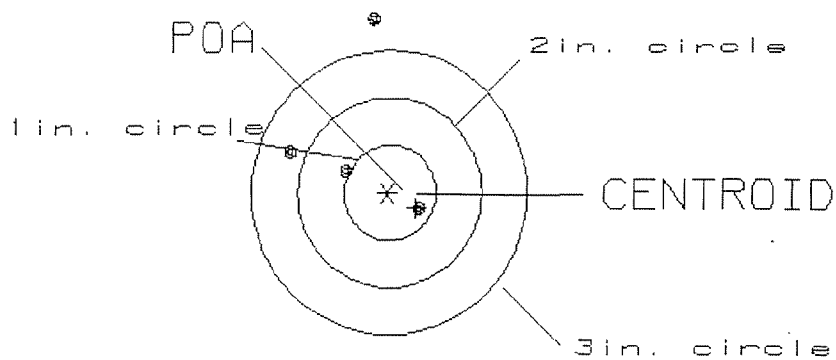
MAX RADIUS : 2.723

CENTROID X : -.314

CENTROID Y : .168

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350117

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.67

1

VS= 4.06

2

GS= 4.44

3

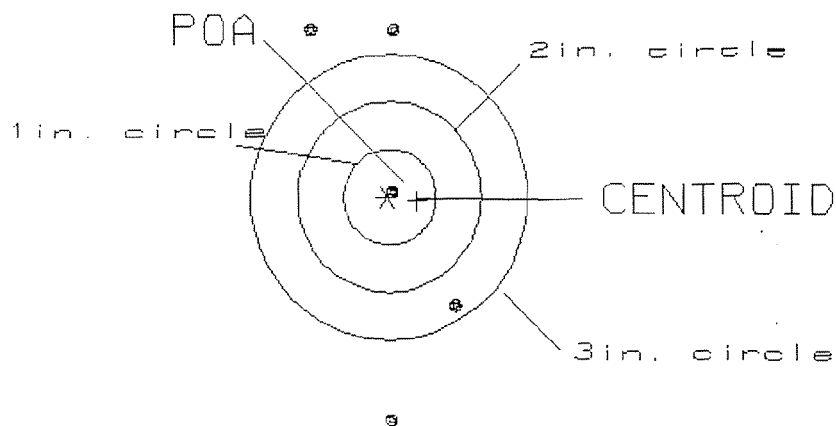
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .332
 MIN RADIUS : .085
 MEAN RADIUS : 1.490
 MAX RADIUS : 2.384
 CENTROID X : -.330
 CENTROID Y : .043

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350117

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= 4.10
 GS= 4.18

1
 1
 2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6850117

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	L 57 R 93 L 82 R 68	10/21/97 PB 10/28/97 1CT	
	A) MALFUNCTIONS		10/21/97 PB 10/28/97 1CT	
	B) PIERCED PRIMERS		10/21/97 PB 10/28/97 1CT	
645	INSPECT FOR LIVE AMMO		10/21/97 1CT 10/28/97 PB	
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.54</u> <u>2.39</u> <u>2.38</u> <u>2.37</u> <u>2.40</u>	10-31-97	CK
	C) FUNCTION		11/10/97	RP
660	PACK			

BARBER - M24 0126178

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

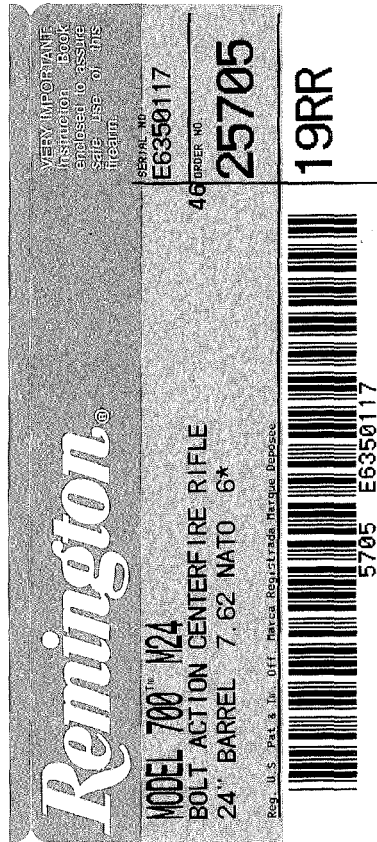
SERIAL NO. E6350117DATE 10-7-97TESTER APP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.84	2.86	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.74	2.32		
PULL #3	2.74	2.69	2.44		
PULL #4	2.86	2.84	2.64		
PULL #5	2.81	2.86	2.28		
TOTAL	14.03	14.03	12.12		
AVG.	2.81	2.81	2.43		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.15		
PULL #2	2.79	2.94		
PULL #3	3.23	3.11		
PULL #4	3.24	3.30		
PULL #5	2.84	2.92		
TOTAL	15.15	15.42		
AVG.	3.03	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.12		4.09
PULL #2	3.88	4.00		4.24
PULL #3	4.22	4.12		4.31
PULL #4	3.91	4.34		4.25
PULL #5	3.79	3.88		4.19
TOTAL	19.89	20.46		21.08
AVG.	3.98	4.09		4.22

Do Not Use



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

