

UPC



E6350118

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350118
29 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.144333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .124
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .190284

THE AMR FOR THIS RIFLE IS: 1.115

CENTROIDAL DISTANCES

0 TO 1 .519096
1 TO 2 .667428
1 TO 3 .605325

1
2 + <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .519

MIN RADIUS : .736

MEAN RADIUS : 1.077

MAX RADIUS : 1.676

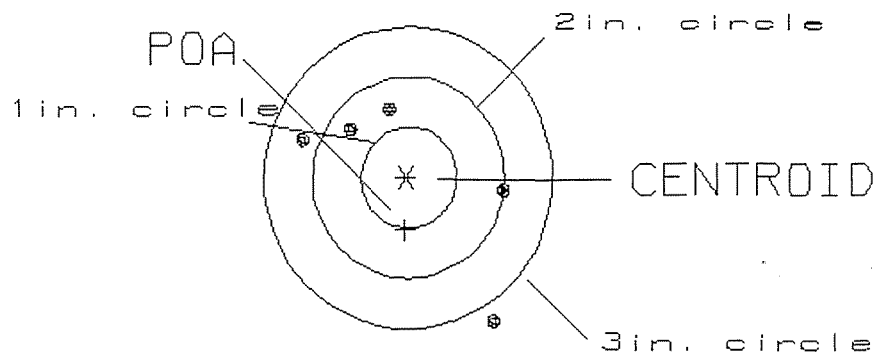
CENTROID X : .010

CENTROID Y : .519

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350118

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.11

0

VS= 2.16

2

GS= 2.69

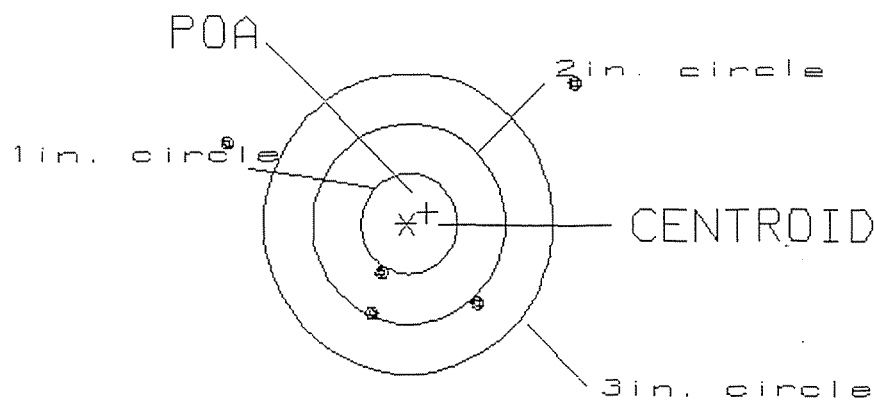
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .242
 MIN RADIUS : .563
 MEAN RADIUS : 1.385
 MAX RADIUS : 2.212
 CENTROID X : -.216
 CENTROID Y : -.109

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.61

0

VS= 2.31

1

GS= 3.65

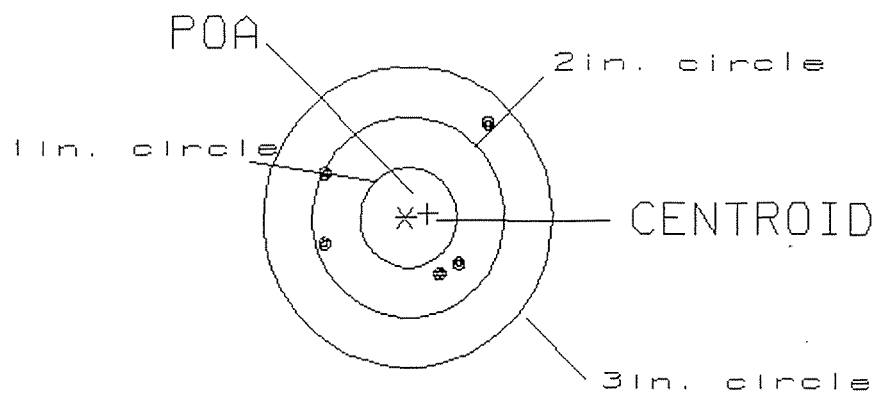
3

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .230
MIN RADIUS : .612
MEAN RADIUS : .882
MAX RADIUS : 1.212
CENTROID X : -.227
CENTROID Y : -.038

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66

0

VS= 1.44

4

GS= 2.02

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350118

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F BARBER OM2400126199	<u>6</u>	<u>6</u>	<u>6</u>	10-15-97	CR	
CONT.	G) SAFETY OFF FORCE	<u>3</u>	<u>3</u>	<u>3</u>	10-15-97	CR	
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-15-97	CR	
	J) ASSEMBLE STOCK				10-10-97	Rev	
	K) ASSEMBLE SWIVEL STUDS				11/7/97	TRP	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				10-10-97	Rev	
	M) IRON SIGHT ALIGNMENT				10-10-97	Rev	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				10-10-97	Rev	
640	GALLERY TEST AND TARGET	L50	R100		10/29/97	PB	
	A) MALFUNCTIONS				10/29/97	PB	
	B) PIERCED PRIMERS				10/29/97	PB	
645	INSPECT FOR LIVE AMMO				10/29/97	LT	
655	FINAL INSPECTION A) HEADSPACE				11/7/97	TRP	
	B) TRIGGER PULL	<u>2.29</u>	<u>2.40</u>	<u>2.46</u>	<u>2.41</u>	<u>2.42</u> 10-26-97	C/C
	C) FUNCTION				11/7/97	TRP	
660	PACK						

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350118DATE 10-8-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.45	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.48	2.53	
PULL #3	2.35	2.24	2.47	
PULL #4	2.55	2.30	2.41	
PULL #5	2.65	2.26	2.37	
TOTAL	12.49	11.73	12.23	
AVG.	2.49	2.34	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.03	
PULL #2	3.10	2.86	
PULL #3	3.21	2.99	
PULL #4	3.12	3.09	
PULL #5	3.19	3.10	
TOTAL	15.69	15.07	
AVG.	3.13	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.98		4.06
PULL #2	3.94	3.97		3.92
PULL #3	3.97	4.11		3.96
PULL #4	4.04	4.20		3.97
PULL #5	4.09	4.10		3.86
TOTAL	20.08	20.36		19.77
AVG.	4.01	4.07		3.95

Do Not Use

SERIAL NO



E6350118

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



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Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350118

VER
instr
endoc
safe
firear

SERIAL
E63

46

ORDER
25

13

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

