

UPC



E6350120

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126205

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350120
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.113$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0236667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.115452$

THE AMR FOR THIS RIFLE IS: 1.039

CENTROIDAL DISTANCES

0 TO 1	.0389102
1 TO 2	.0577235
1 TO 3	.229687

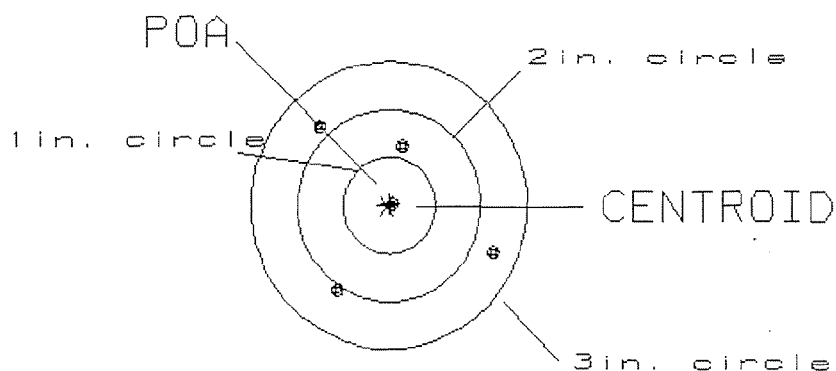
3 2 <----POA

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .039
MIN RADIUS : .034
MEAN RADIUS : .816
MAX RADIUS : 1.281
CENTROID X : -.035
CENTROID Y : -.017

22 Oct 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350120

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.95

1

VS= 1.73

2

GS= 2.35

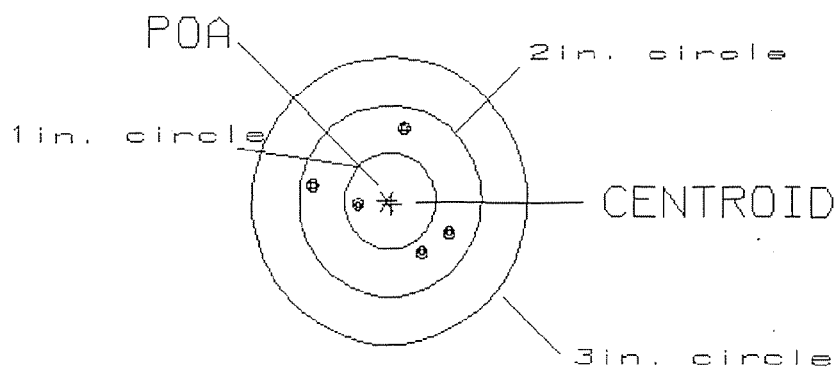
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .063
 MIN RADIUS : .325
 MEAN RADIUS : .680
 MAX RADIUS : .839
 CENTROID X : -.049
 CENTROID Y : .039

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

US= 1.36

5

GS= 1.58

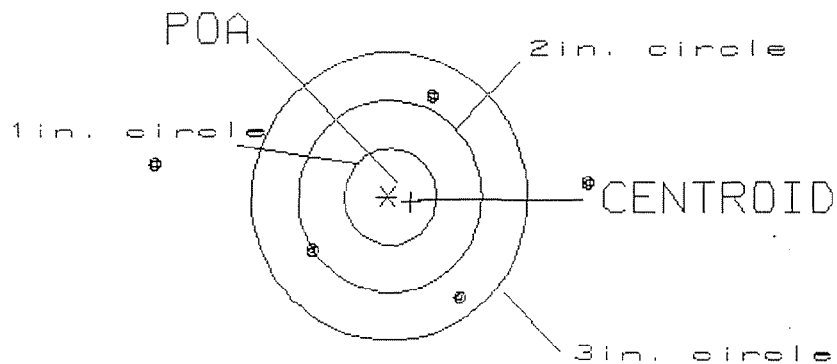
5

PATTERN #: 3
POA TO CENTROID: .259
1IN RADIUS : 1.004
MEAN RADIUS : 1.622
MAX RADIUS : 2.525
CENTROID X : -.255
CENTROID Y : .049

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.65

0

US= 2.10

0

GS= 4.66

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350120

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>4</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-8-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	RW
	M) IRON SIGHT ALIGNMENT		10-8-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	10/22/97	PB
	A) MALFUNCTIONS		10/22/97	PB
	B) PIERCED PRIMERS		10/22/97	PB
645	INSPECT FOR LIVE AMMO		10/22/97	145
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.51</u> <u>2.38</u> <u>2.48</u> <u>2.38</u> <u>2.40</u>	10-23-97	CLC
	C) FUNCTION		10/23/97	TRP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350120DATE 10-4-97TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.69		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.66		2.49	
PULL #3	2.58	2.49		2.45	
PULL #4	2.65	2.51		2.47	
PULL #5	2.63	2.51		2.41	
TOTAL	12.99	12.86		12.20	
AVG.	2.59	2.57		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.17		
PULL #2	3.20	3.23		
PULL #3	3.30	3.16		
PULL #4	3.29	3.15		
PULL #5	3.30	3.14		
TOTAL	16.50	15.85		
AVG.	3.30	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	4.26		4.40
PULL #2	4.05	4.26		4.53
PULL #3	4.35	3.97		4.48
PULL #4	4.37	4.31		4.48
PULL #5	4.41	4.27		4.48
TOTAL	21.50	21.07		22.48
AVG.	4.30	4.21		4.47

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. E6350120

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ORDER NO. 25705

10RR

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 E6350120

ORDER 25705

MODEL 700™ M24

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

